



Think Automation and beyond...

# Operator Interface

## HG4G/3G/2G



Bright and true-to-life  
color displays



HG4G

12.1  
inch



HG3G

10.4  
inch



HG3G

8.4  
inch



HG2G

5.7  
inch

(High Performance)



HG2G

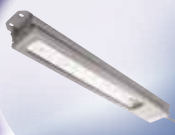
5.7  
inch

(Basic)

NEW

IDEC CORPORATION





**HG4G**

12.1 inch

Vertical  
OK





# Connect & Communicate

## “Human Machine Interface (HMI) Solutions”

IDEC principle for human-machine interfaces: Fast, easy, and simple.

The sharp and vivid display with high luminance connects to PLCs, micro computer boards, temperature controllers and cameras, ensuring excellent connectivity and communication in a wide range of industries.

Our new range of operator interfaces provide the optimum environment for your application.





# Designed to perform

## LED

Backlight

True-to-life color. Brightest in its class.

A bright LED backlight provides a vivid display in well-lit surroundings. The brightness of the backlight can be adjusted.



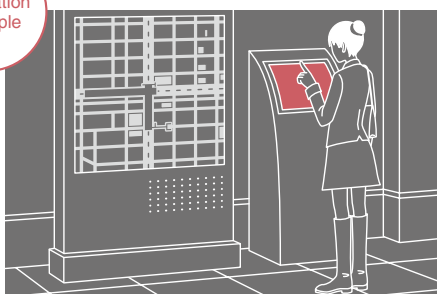
<b>HG4G</b> (12.1 inch) <b>550</b> cd/m <sup>2</sup>	<b>HG3G</b> (10.4 inch) <b>700</b> cd/m <sup>2</sup> (8.4 inch) <b>600</b> cd/m <sup>2</sup>	<b>HG2G</b> (6.7 inch) (High Performance) <b>800</b> cd/m <sup>2</sup>	<b>HG2G</b> (5.7 inch) (Basic / Color) <b>500</b> cd/m <sup>2</sup> (Basic / Monochrome) <b>1100</b> cd/m <sup>2</sup>
------------------------------------------------------------	----------------------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------------------------

48-level  
Brightness  
Adjustment

LED backlight  
dimming control

The brightness of the backlight can be adjusted according to surrounding conditions (day/night).

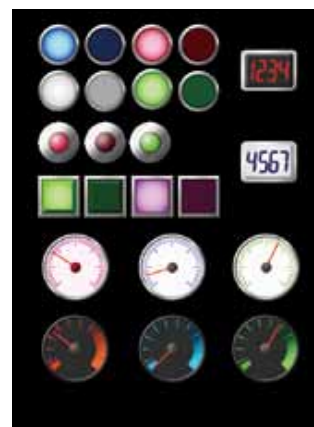
Application  
Example



Graphics

More than 7,000  
graphic images

1,000 graphic images have been added. Realistic images of switches, pilot lights, and other parts allow you to easily create your own custom screens.

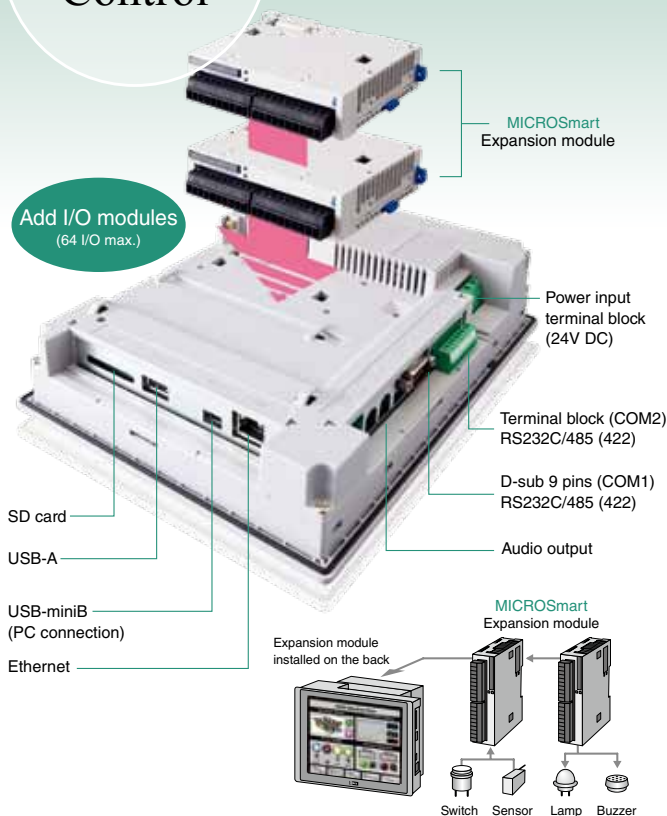




# Control

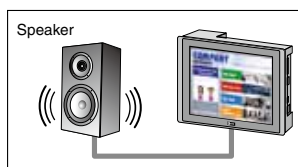
## Simple I/O Control

## Simple control



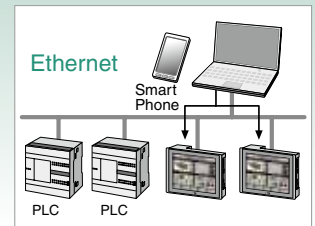
## Audio Output Sound file (30 sec max.)

Audio error messages can be sent to an operator, providing faster system recovery. Audio output can also be used as a voice guidance system.



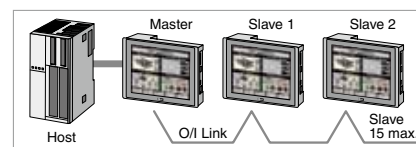
## Ethernet Remote data maintenance

Project data can be downloaded and uploaded remotely via Ethernet. One Users can check and operate screens using a PC or smartphone in a remote location.



## O/I Link IDEC high-speed 115.2 kbps O/I Link communication

A maximum of 16 HGs can be connected to a PLC using RS485 (2-wire), easily creating a high-speed network reducing cost.



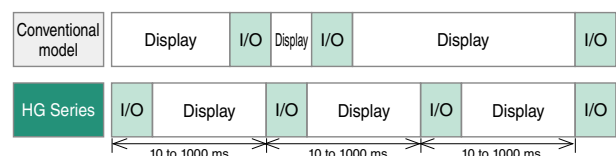
## I/O Module Display and I/O control in one package

A maximum of four MicroSmart expansion modules can be connected, allowing equipment control using a small number of I/O points. (Input, output, I/O modules can be used.)

\* HG4G/3G can connect up to 4, HG2G (high performance model only) can connect up to 2 expansion modules.  
\* For compatible expansion modules, see "Expansion Modules" on page 23.

## Cyclic Script Cyclic I/O control

Cyclic script enables parallel processing of I/O control. Real time I/O processing for high performance.





# Fast & Easy

Stress-Free

## 3-sec startup



High Speed CPU

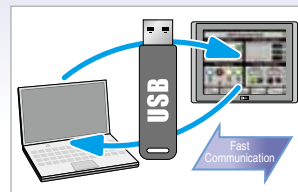
### Fast start-up

High-speed 400 MHz CPU and unique software technology shorten startup time. Fast start-up allows for easy debugging.

High Speed Data

### Fast USB2.0 communication

USB 2.0, high-speed 480 Mbps. Project data can be downloaded and uploaded easily using a PC and USB flash drive.



Easy Maintenance

## Simple operation



SD Card

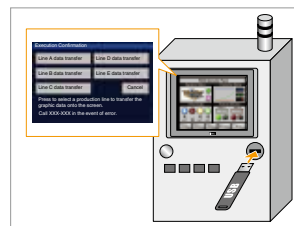
### Convenient SD card slot

Data can be saved or transferred by using an SD card (32 GB max.) By saving user data on an SD card, user memory can be reduced.

USB Flash Drive

### USB flash drive enables easy data transfer.

Inserting a USB flash drive into the HG will automatically bring up the USB transfer menu. Operator can work on errors without the use of a PC.

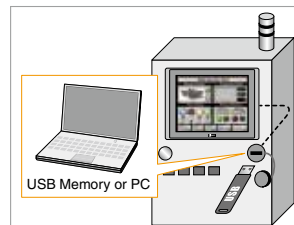


Front Panel Maintenance

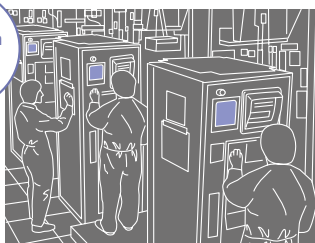
### Easy data maintenance, without opening the control cabinet.

Using a USB panel-mount cable, data can be transferred without opening the panel. The pass-through function enables debugging of ladder programs in the PLC, connected to the HG, inside the cabinet.

\*See the users's manual for compatible PLCs.



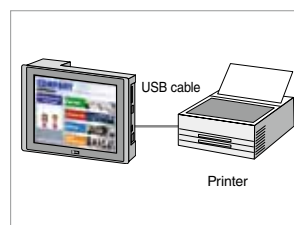
Application Example



Pict Bridge

### USB printer compatible

HG screen information and alarm history can be printed out from Pict Bridge compatible printers.





Flexible and easy to use workspace. Easy programming enables efficiency.

## Dynamic and flexible screen designs

The ribbon organizes commands in groups and tabs, making it possible to find commands easily and quickly.

## Easy-to-view work space

Project structure can be listed for easy viewing, and switched to the editing screen in one click.

## Design screens using the object list

Device, operating conditions, and type of command can be read from the object list.

During debugging, data stored in the device is shown in popups, and operating conditions can be distinguished via color.

## Graphic library with extensive collection of images

7000 graphic images can be selected from the library tool. Graphics that are used frequently as part images can be quickly selected from the parts list.

## Easy programming

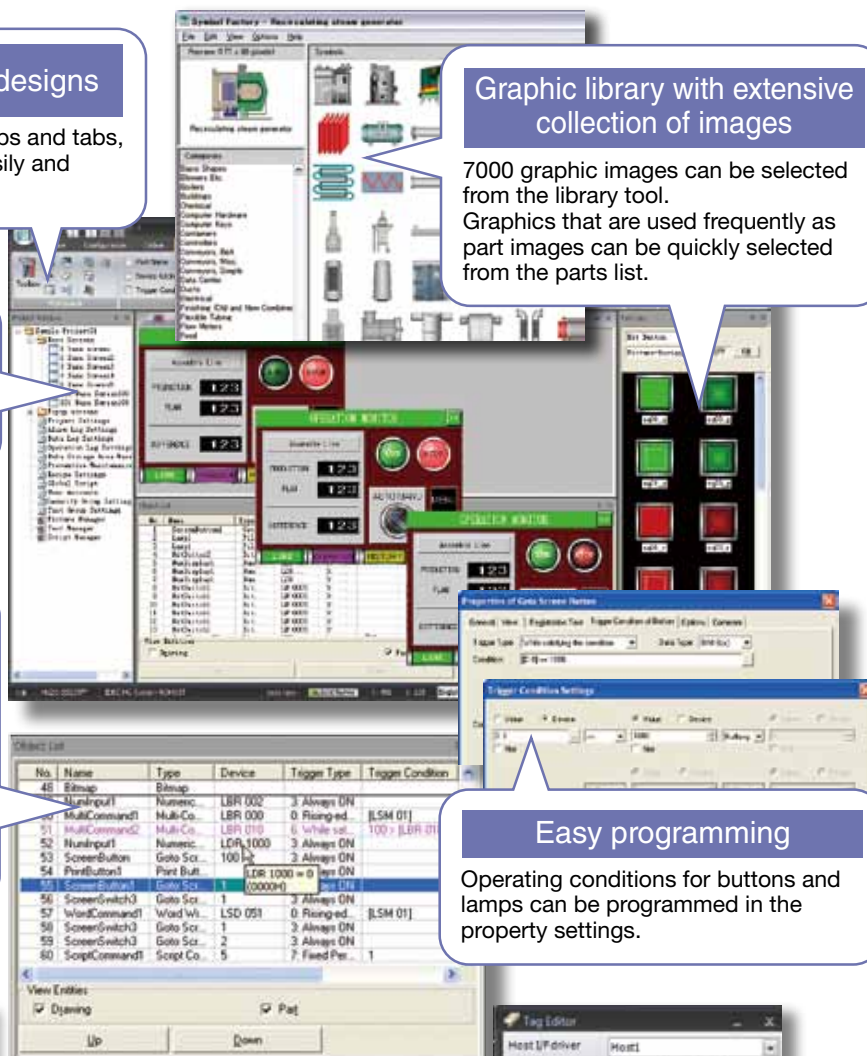
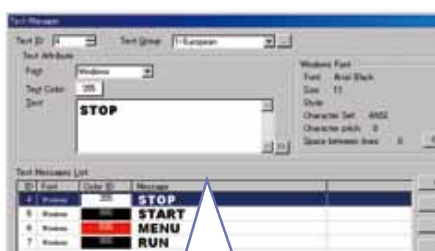
Operating conditions for buttons and lamps can be programmed in the property settings.

## Create language screens easily

Switch to any of the supported languages by using the text manager within the same project. Translation is easy as Unicode format files can be imported/exported.

## Tag editor shows available devices at a glance

Device addresses used in the project can be easily identified by using the tag editor and cross-references.



No.	Name	Type	Device	Trigger Type	Trigger Condition
48	Bitmap	Bitmap			
49	MultiCommand1	Numeric	LBR 002	3 Always ON	
50	MultiCommand2	Multi Co.	LBR 000	0 Flashed	[LSM 01]
51	MultiCommand3	Multi Co.	LBR 010	6 While set	100 > [LBR 01]
52	MultiCommand4	Numeric	LBR 1000	3 Always ON	
53	ScreenButton1	Panel But.	100	3 Always ON	
54	ScreenButton2	Goto Scr.	1	3 Always ON	[LBR 1000] = 0
55	ScreenSwitch1	Goto Scr.	1	3 Always ON	
56	ScreenSwitch2	Word Wd.	LSD 051	0 Flashed	[LSM 01]
57	ScreenSwitch3	Goto Scr.	1	3 Always ON	
58	ScreenSwitch4	Goto Scr.	2	3 Always ON	
59	ScreenSwitch5	Goto Scr.	2	3 Always ON	
60	ScriptCommand1	Script Co.	5	7 Fixed Per	1



## System Requirements

- Windows 8 (32-bit/64-bit), Windows 7 (32-bit/64-bit), Windows Vista (32 bit/64 bit), Windows XP (32-bit, Service Pack 3 or later)  
(Ensure that your operating system has the latest update from the Microsoft Windows Update website)
- 1.0 GHz or faster CPU
- Microsoft.NET Framework 4.0

\*Windows is a registered trademark of Microsoft Corporation, USA and other countries.

\*WindO/I-NV2 and WindO/I-NV4 are included in IDEC's package software "Automation Organizer".

- WindO/I-NV4 can only be used on HG2G basic models.
- 512 MB RAM (1 GB recommended)
- 800 MB hard disk space
- Screen resolution of 1024 x 768 or more
- Mouse, DVD-ROM drive, administrator account



# Environment

Withstands  
Harsh  
Environments

## Excellent environmental resistance



Wide  
Temp.  
Range

Operates in a wide temperature range from  
-20 to +60°C\*

Suitable for use in a wide temperature range from cold to hot  
environment.  
(\*HG2G basic model only)

Long  
Life

Long-life LED back light

Long 100,000-hour service reduces maintenance work.

Water  
proof

IP66 rating (protection against powerful jets) suitable  
for washdown applications

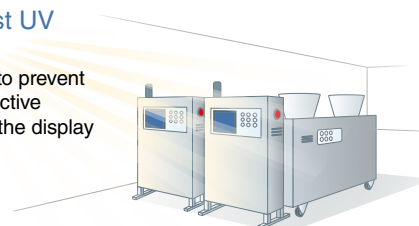
Touchscreens can be used on machines  
washed down by water such as food  
machines.



UV  
Resistant

Protected against UV

An UV resistant case is used to prevent  
degradation. An optional protective  
sheet can be used to prevent the display  
from becoming cloudy.



Oil  
Resistant

IP66f rating prevents ingress of oil.\*

Suitable for use on food machines subject to oil spills.  
(\*HG2G basic model only. Operation is not guaranteed when used with  
certain types of oils.)

Damage  
Resistant

Strong Coating

Strong coating protects the touchscreen from scratches.

Degree of  
Protection

I P 6 6 F  
① ② ③

①

**[First characteristic numeral]** Degree of protection against excess to hazardous parts and  
protection against external solid objects.  
**6 Dust-tight**

②

**[Second characteristic numeral]**

Degree of protection against water penetration

**5 Protected against water jets**

**6 Protected against powerful water jets**

Water projected in powerful jets against the enclosure from any direction shall have no harmful effects.

**7 Protected against the effects of temporary immersion in water** Ingress of  
water shall not be possible when the enclosure is immersed in water up to 1 m for 30 minutes.

③

**[Additional letter]**

**F Oil resistant\***



# Multimedia

## Multimedia Functions

### Records and plays back high quality images

Multimedia models with video and audio input terminals. The screen records images on an SD card through a connected video camera and images recorded on an SD card can be played back on the screen or PC.

\* HG4G-CJT22MF, HG3G-AJT22MF, HG3G-8JTMF models only.

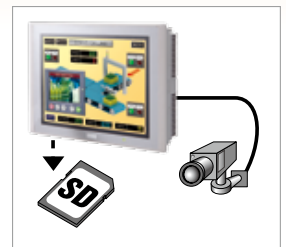
#### Display

Displays images on the screen from the camera.



#### Save Image

Records and plays back images on the screen from the camera and saves the data on the SD card.



#### Video Play

Replays video images and audio from an SD card.

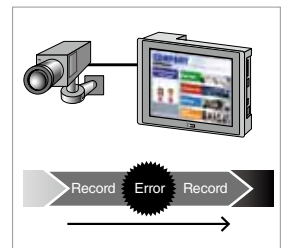
MPEG4 video files can be played back on the screen. Work procedures can be shown on the screen, and when trouble occurs, it can be used as a video manual for troubleshooting on-site.



#### Video Recording

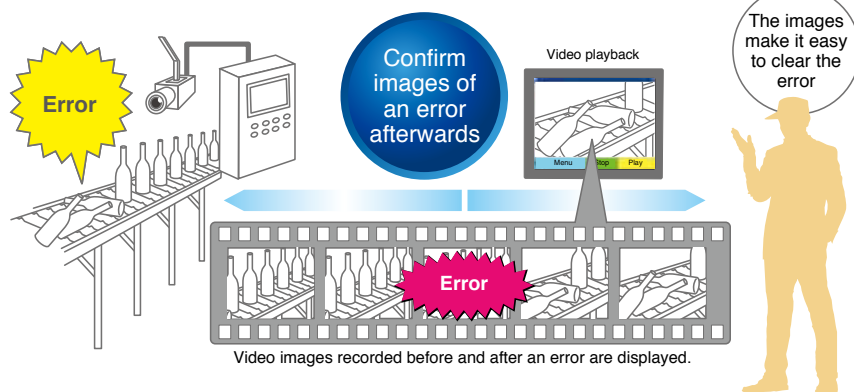
Records video images of an error

When an alarm is set off, video images before and after the start of the alarm can be recorded on an SD card. This enables on-site analysis of the trouble. Smooth and refined images can be recorded.



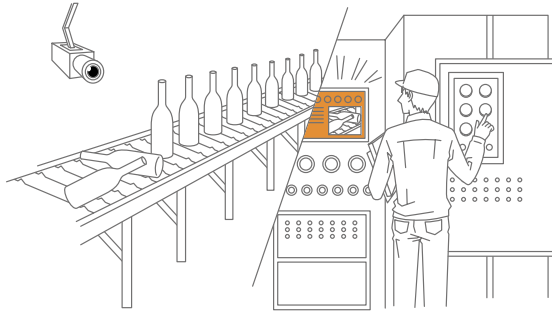
### Application Examples

Find out the cause of an error



# Human-machine interface expands IDEC

Easy troubleshooting using video images



Complicated maintenance can be carried out



Lineup

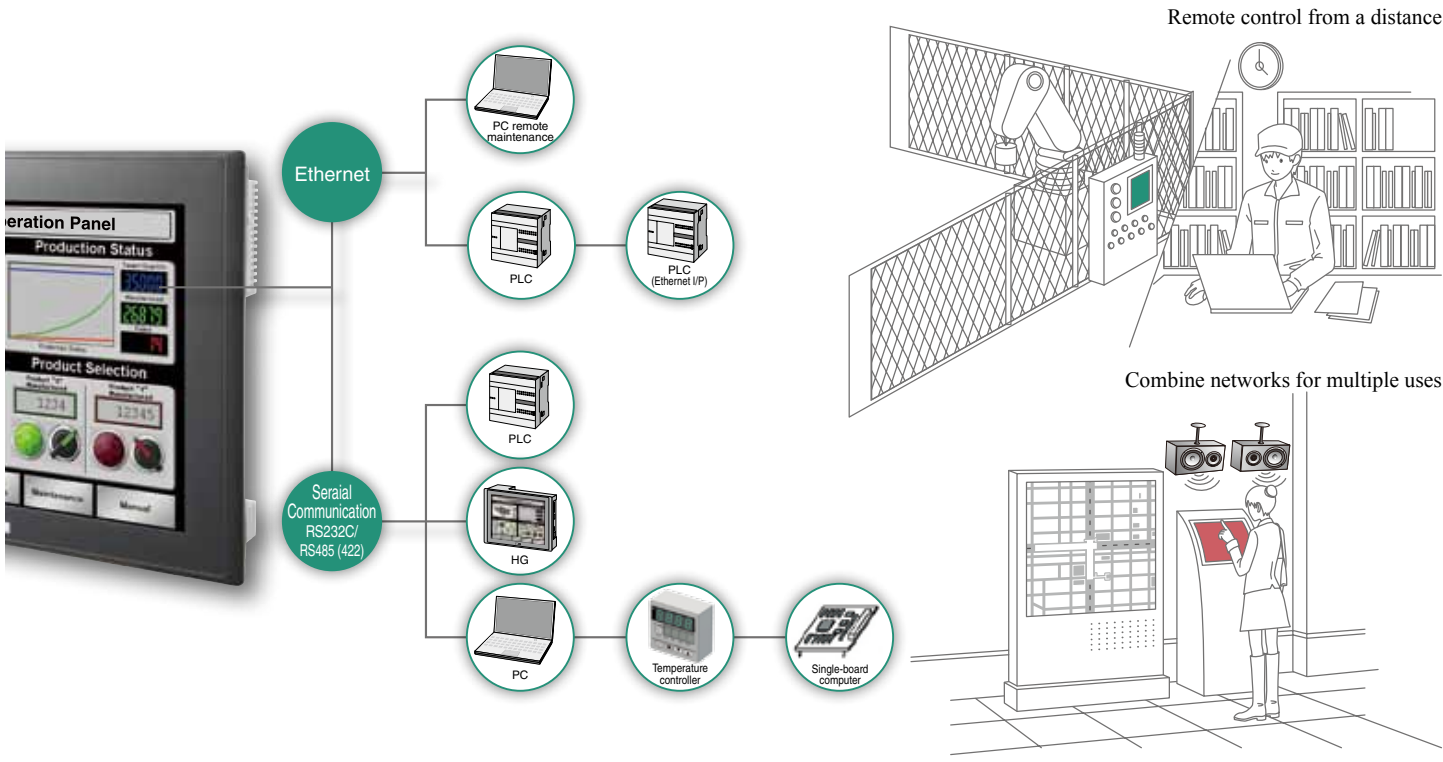
## HG series Operator Interface

High Performance

HG4G	HG3G		HG2G-5F
12.1 inch	10.4 inch	8.4 inch	5.7 inch
314 × 240 × 54.1 mm SVGA (800 × 600) TFT65,536 colors	270 × 212 × 52.7 mm SVGA (800 × 600) TFT65,536 colors	231 × 176 × 54.4 mm SVGA (800 × 600) TFT65,536 colors	167.2 × 134.7 × 54.4 mm VGA (640 × 480) TFT65,536 colors
<div>Bright 550 cd/m<sup>2</sup></div> <div>LED 100,000 Hours</div> <div>48-level Brightness Adjustment</div> <div>Graphics</div> <div>Stroke Fonts</div> <div>Serial Interface</div> <div>Ethernet</div> <div>USB mini-B</div> <div>USB A</div> <div>4 Expansion Modules</div> <div>Audio Output</div> <div>O/I Link</div> <div>Cyclic Script</div> <div>SD Card</div> <div>USB Flash Drive</div> <div>High Speed CPU</div> <div>High Speed Data</div> <div>User Memory 12MB</div> <div>Pict Bridge</div> <div>Front Panel Maintenance</div> <div>Audio Input</div> <div>Video Input</div> <div>Video Play</div> <div>Video Recording</div> <div>Voltage 24V DC</div> <div>Vertical OK</div> <div>Bezel Color</div> <div>Dark gray</div>	<div>Bright 700 cd/m<sup>2</sup></div> <div>Bright 600 cd/m<sup>2</sup></div> <div>LED 100,000 Hours</div> <div>48-level Brightness Adjustment</div> <div>Graphics</div> <div>Stroke Fonts</div> <div>Serial Interface</div> <div>Ethernet</div> <div>USB mini-B</div> <div>USB A</div> <div>4 Expansion Modules</div> <div>Audio Output</div> <div>O/I Link</div> <div>Cyclic Script</div> <div>SD Card</div> <div>USB Flash Drive</div> <div>High Speed CPU</div> <div>High Speed Data</div> <div>User Memory 12MB</div> <div>Pict Bridge</div> <div>Front Panel Maintenance</div> <div>Audio Input</div> <div>Video Input</div> <div>Video Play</div> <div>Video Recording</div> <div>Voltage 24V DC</div> <div>Vertical OK</div> <div>Bezel Color</div> <div>Light gray</div> <div>Dark gray</div>	<div>Bright 800 cd/m<sup>2</sup></div> <div>LED 100,000 Hours</div> <div>48-level Brightness Adjustment</div> <div>Graphics</div> <div>Stroke Fonts</div> <div>Serial Interface</div> <div>Ethernet</div> <div>USB mini-B</div> <div>USB A</div> <div>2 Expansion Modules</div> <div>Audio Output</div> <div>O/I Link</div> <div>Cyclic Script</div> <div>SD Card</div> <div>USB Flash Drive</div> <div>High Speed CPU</div> <div>High Speed Data</div> <div>User Memory 12MB</div> <div>Pict Bridge</div> <div>Front Panel Maintenance</div> <div>Audio Input</div> <div>Video Input</div> <div>Video Play</div> <div>Video Recording</div> <div>Voltage 24V DC</div> <div>Vertical OK</div> <div>Bezel Color</div> <div>Light gray</div> <div>Dark gray</div> <div>Silver</div>	



# network control



Basic

HG2G-5TT

5.7 inch

NEW

167.2 × 134.7 × 40.9 mm

QVGA (320 × 240)

TFT 65,536 colors

Bright 500 cd/m²

LED 100,000 Hours

32-level Brightness Adjustment

Graphics

Stroke Fonts

Serial Interface

Ethernet

USB mini-B

USB A

USB Flash Drive

User Memory 5MB

Front Panel Maintenance

Voltage 12/24V DC

Temp. -20 to +60°C

Vertical OK

Bezel Color

Light gray

Dark gray

Silver

HG2G-5TN

5.7 inch

NEW

167.2 × 134.7 × 40.9 mm

QVGA (320 × 240)

TFT monochrome (16 shades)

Bright 1100 cd/m²

LED 100,000 Hours

32-level Brightness Adjustment

Stroke Fonts

Serial Interface

Ethernet

USB mini-B

USB A

USB Flash Drive

User Memory 5MB

Front Panel Maintenance

Voltage 12/24V DC

Temp. -20 to +60°C

Vertical OK

Bezel Color

Light gray

Dark gray

Silver

Compact

HG1F

4.6 inch

147 × 76 × 39.3 mm

(300 × 1000)

STN Monochrome (16 shades)

Bright 500 cd/m²

Serial Interface

User Memory 1MB

Voltage 24V DC

Vertical OK

Bezel Color

Light gray

Dark gray

Silver

\* See catalog no. EP1128 for details.

Sharp & Vivid

Bright

LED

Brightness Adjustment

Graphics

Stroke Fonts

>> Page 4

Fast & Easy

SD Card

USB Flash Drive

High Speed CPU

High Speed Data

User Memory

Pict Bridge

Front Panel Maintenance

>> Page 6

Simple Control

Serial Interface

Ethernet

USB mini-B

USB A

Expansion Module

Audio Output

O/I Link

Cyclic Script

>> Page 5

Environmental

Wide Temp. Range

Long Life

Water proof

UV Resistant

Oil Resistant

Damage Resistant

>> Page 8

Multimedia

Audio Input

Video Input

Video Play

Video Recording

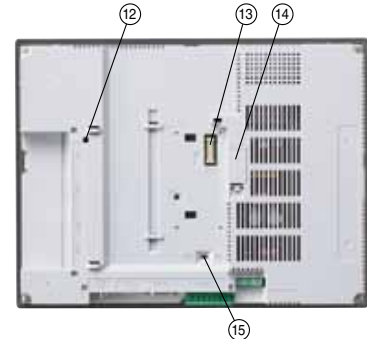
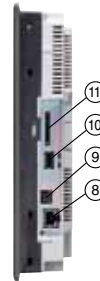
>> Page 9

OI Touchscreen Programming Software >> Page 3

11

# 12.1 inch HG4G Operator Interface

Compact housing with a versatile interface.  
High performance operator interface with multimedia functions.



No.	Name
①	Power LED
②	Display
③	Touchscreen
④	Power Supply Terminal
⑤	Serial Interface (COM2)
⑥	Serial Interface (COM1)
⑦	Audio Interface (AUDIO OUT)
⑧	Ethernet Interface (LAN)
⑨	USB Interface (USB1)

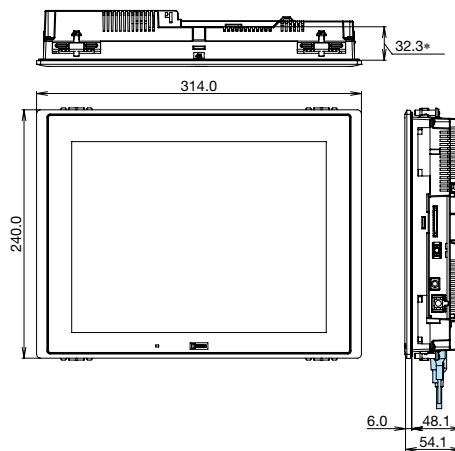
No.	Name
⑩	USB Interface (USB2)
⑪	Memory Card Interface (SD)
⑫	SD Memory Access LED
⑬	Expansion Module Interface (EXT)
⑭	Battery Cover
⑮	Terminal Resistor Switch
⑯	Audio Interface (AUDIO IN)
⑰	Video Interface (VIDEO IN)

UL LISTED (Approval for HG4G operator interface only, excluding options or expansion modules.)

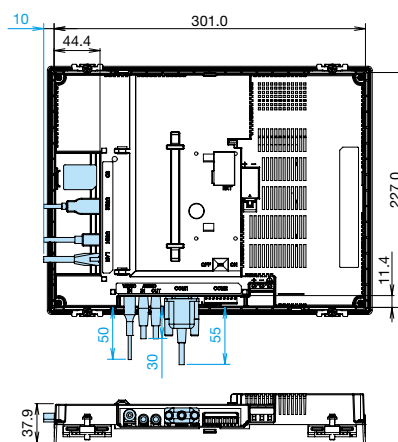
## HG4G Operator Interface

Display Screen	Operation Style	Communication/Memory Interface	Video/Audio Interface	Housing/Bezel Color	Part No. (Ordering No.)	Approvals
12.1-inch TFT color LCD 65,536 colors	Touch Switch (analog resistive)	COM1 COM2 LAN USB1 USB2 SD Memory Card	VIDEO IN AUDIO IN AUDIO OUT	Dark gray	<b>HG4G-CJT22MF-B</b>	Safety Standards: UL508 CSA C22.2 No.142 CSA C22.2 No.213 ANSI/ISA-12.12.01 Ship Classification Standards: ABS, LR, NK, DNV
			AUDIO OUT	Dark gray	<b>HG4G-CJT22TF-B</b>	

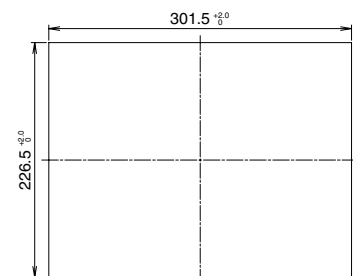
## Dimensions



\* Depth from the expansion module mounting surface.



## Panel Cut-out



Panel Thickness: 2.0 to 5.0 mm

All dimensions in mm.

Note 1: Dimensions in blue show the mounting dimensions of the cable.

Note 2: Dimensions in the figure may vary depending on the type of cable connected.

Note 3: Install the HG4G into a panel cut-out by tightening the four mounting clips (supplied with the HG4G) to a torque of 0.5 to 0.6 N·m.

Do not tighten with excessive force, otherwise the HG4G and screen may become distorted. Also waterproof characteristics may be lost.



## General Specifications

Rated Power Voltage	24V DC
Power Voltage Range	20.4 to 28.8V DC
Power Consumption	27W maximum 18W maximum when not using USB interface (USB2) or expansion module interface (EXT)
Allowable Momentary Power Interruption	10 ms maximum
Inrush Current	30A maximum
Dielectric Strength	1,000V AC, 10 mA, 1 minute between power and FG terminals
Operating Temperature	0 to +50°C (no freezing)
Operating Humidity	10 to 90% RH (no condensation)
Storage Temperature	-20 to +60°C (no freezing)
Storage Humidity	10 to 90% RH (no condensation)
Pollution Degree	2
Vibration Resistance	5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz, acceleration 9.8 m/s <sup>2</sup> 10 cycles (100 minutes) on each of three mutually perpendicular axes
Shock Resistance	147 m/s <sup>2</sup> , 11 ms 5 shocks on each of three mutually perpendicular axes
Noise Immunity	Fast transient/burst test, Power terminals: ±2 kV, Communication line: ±1 kV (IEC/EN61131-2: 2007)
Electrostatic Discharge	Contact ±6 kV, air ±8 kV (IEC/EN61131-2: 2007)
Corrosion Immunity	Free from corrosive gases
Mounting	Panel mounting (Panel Thickness: 2.0 to 5.0 mm)
Degree of Protection	IP66 (IEC 60529) (front part when mounted) *1 TYPE 4X TYPE 13 *2
Dimensions	314.0W × 240.0H × 54.1D mm
Weight (approx.)	2.1 kg

• Do not use the HG4G in an environment subject to strong ultraviolet rays, otherwise the LCD quality will deteriorate.

\*1 Protection degree of the front surface after mounting. Operation not guaranteed under certain environments.

\*2 Operation not guaranteed when used with certain types of oils.

## Display Specifications

Display	TFT Color LCD	
Color/Shade	65,536 colors	
Effective Display Area	246.0W × 184.5H mm	
Display Resolution	800W × 600H pixels	
View Angle	Right and left 80°, up 80°, down 60°	
Backlight	LED	
Backlight Life	100,000 hours minimum *1	
Brightness	550 cd/m <sup>2</sup> *2	
Brightness Adjustment	48 levels	
Backlight Replacement	Not possible	
Display Character Size	1/4 size	8 × 8 pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)
	1/2 size	8 × 16 pixels (Western European language ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code) 16 × 32 pixels, 24 × 48 pixels, 32 × 64 pixels (Western European language: ISO 8859-1)
	Full size	16 × 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)
	Double size	32 × 32 pixels (Japanese JIS first level characters, Mincho font)
	Scalable	Width 8 to 128 dots (1/2 size fixed) (ISO 8859-1 western language, 7-segment)
	Quantity of Characters	1/4 size
	1/2 size	100 characters × 37 lines
	Full size	50 characters × 37 lines
	Double size	25 characters × 18 lines (Mincho font)
Character Magnification	0.5, 1 to 8 vertically and horizontally (except for scalable fonts)	
Character Attribute	Blink (1 or 0.5 sec period), reverse, bold, shadowed	
Graphics	Straight line, polyline, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image	
Window Display	3 popup screens + 1 system screen	

\*1 The backlight life refers to the time until the brightness reduces by half after use at 25°C.

\*2 Brightness of the LCD only.

## Operation Specifications

Switching Element	Analog resistive membrane
Operating Force	3N maximum
Mechanical Life	1,000,000 operations
Acknowledgement Sound	Electronic buzzer or speaker output

## Function Specifications

Screen Types	Base screen, popup screen, system screen
No. of Screens	Base screen: 3,000 max. Popup screen: 3,015 max.
User Memory	12 MB (including expansion fonts)
Parts	Bit Button, Word Button, Goto Screen, Print Button, Key Button, Multi Button, Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Print Command, Timer, Screen Script Command, Multi Command, Video Display
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±60 sec per month (at 25°C)
Power Failure Backup Data	Calendar, log data, keep internal relay, keep internal register
Battery	Recommended replacement span: every 4 years (at 25°C)

## Interface Specifications

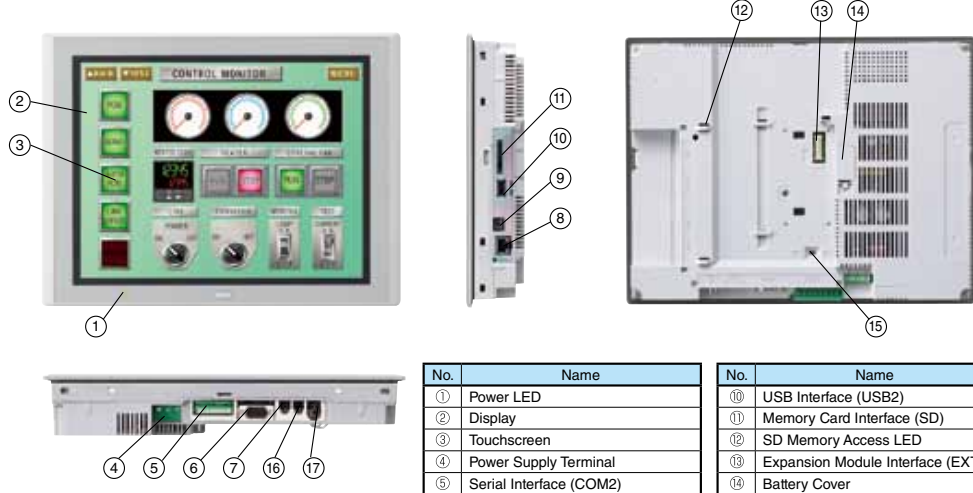
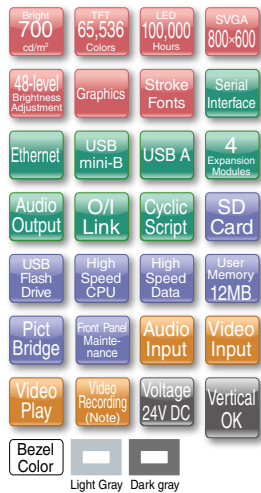
Serial Interface (COM1)	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
	Control System	Hardware control or none
Serial Interface (COM2)	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
	Control System	Hardware control or none
Ethernet Interface (LAN)	Interface	IEEE802.3u (10/100BASE-T) compliant
	Connector	Modular connector (RJ-45)
Video Interface (VIDEO IN)	Interface	NTSC/PAL
	Connector	Pin jack
Audio Interface (AUDIO IN)	Interface	LINE IN (stereo)
	Connector	Mini jack connector (ø3.5 mm)
Audio Interface (AUDIO OUT)	Interface	LINE OUT (stereo)
	Connector	Mini jack connector (ø3.5 mm)
USB Interface (USB2)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type A connector
USB Interface (USB1)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type Mini-B connector
Memory Card Interface (SD)	Interface	SD memory card, SDHC memory card
	Connector	SD memory card socket
Expansion Module Interface (EXT)	Interface	MicroSmart I/O module interface
	Output current	5V 130 mA 24V 150 mA
	Max. no. of units	4 units

Note: 187,500 bps is available only with SIEMENS SIMATIC S7-300/400 series (MPI port direct connection).

# HG3G Operator Interface

10.4  
inch

Excellent visibility by super-bright LED backlight.  
700 cd/m<sup>2</sup> (10.4-inch)



No.	Name
①	Power LED
②	Display
③	Touchscreen
④	Power Supply Terminal
⑤	Serial Interface (COM2)
⑥	Serial Interface (COM1)
⑦	Audio Interface (AUDIO OUT)
⑧	Ethernet Interface (LAN)
⑨	USB Interface (USB1)

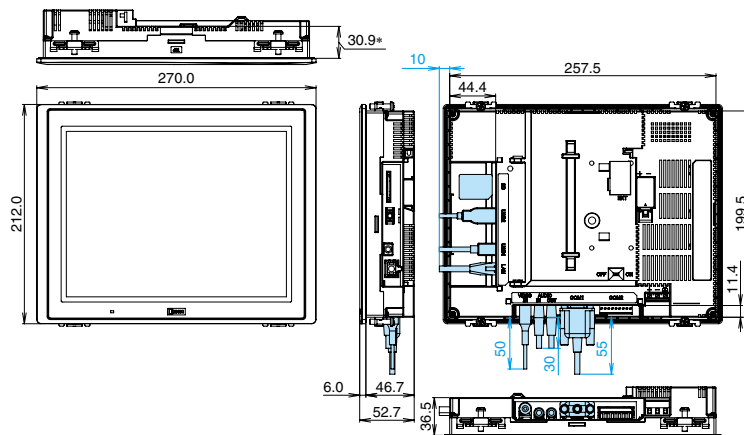
No.	Name
⑩	USB Interface (USB2)
⑪	Memory Card Interface (SD)
⑫	SD Memory Access LED
⑬	Expansion Module Interface (EXT)
⑭	Battery Cover
⑮	Terminal Resistor Switch
⑯	Audio Interface (AUDIO IN)
⑰	Video Interface (VIDEO IN)

UL LISTED (Approval for HG3G operator interface only, excluding options or expansion modules.)

## HG3G Operator Interface

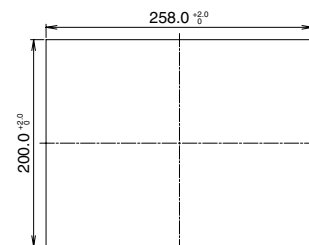
Display Screen	Operation Style	Communication/Memory Interface	Video/Audio Interface	Housing/Bezel Color	Part No. (Ordering No.)	Approvals
10.4-inch TFT color LCD 65,536 colors	Touch Switch (analog resistive)	COM1 COM2 LAN USB1 USB2 SD Memory Card	VIDEO IN AUDIO IN AUDIO OUT	Light gray	<b>HG3G-AJT22MF-W</b>	Safety Standards: UL508 CSA C22.2 No.142 CSA C22.2 No.213 ANSI/ISA-12.12.01  Ship Classification Standards: ABS, LR, NK, DNV
				Dark gray	<b>HG3G-AJT22MF-B</b>	
			AUDIO OUT	Light gray	<b>HG3G-AJT22TF-W</b>	
				Dark gray	<b>HG3G-AJT22TF-B</b>	

## Dimensions



\* Depth from the expansion module mounting surface.

## Panel Cut-out



Panel Thickness: 2.0 to 5.0 mm

All dimensions in mm.

Note 1: Dimensions in blue show the mounting dimensions of the cable.

Note 2: Dimensions in the figure vary depending on the type of cable connected.

Note 3: Install the HG3G into a panel cut-out by tightening the four mounting clips (supplied) to a torque of 0.5 to 0.6 N-m.

Do not tighten with excessive force, otherwise the HG3G and screen may be distorted. Also waterproof characteristics may be lost.



## General Specifications

Model	HG3G-A (10.4 inch)
Rated Power Voltage	24V DC
Power Voltage Range	20.4 to 28.8V DC
Power Consumption	25W maximum 15W maximum when not using USB interface (USB2) or expansion module interface (EXT)
Allowable Momentary Power Interruption	10 ms maximum
Inrush Current	30A maximum
Dielectric Strength	1,000V AC, 10 mA, 1 minute between power and FG terminals
Operating Temperature	0 to +50°C (no freezing)
Operating Humidity	10 to 90% RH (no condensation)
Storage Temperature	-20 to +60°C (no freezing)
Storage Humidity	10 to 90% RH (no condensation)
Pollution Degree	2
Vibration Resistance	5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz, acceleration 9.8 m/s <sup>2</sup> 10 cycles (100 minutes) on each of three mutually perpendicular axes
Shock Resistance	147 m/s <sup>2</sup> , 11 ms 5 shocks on each of three mutually perpendicular axes
Noise Immunity	Fast transient/burst test, Power terminals: ±2 kV, Communication line: ±1 kV (IEC/EN 61131-2: 2007)
Electrostatic Discharge	Contact ±6 kV, air ±8 kV (IEC/EN 61131-2: 2007)
Corrosion Immunity	Free from corrosive gases
Mounting	Panel mounting (Panel Thickness: 2.0 to 5.0 mm)
Degree of Protection	IP66 (IEC 60529) (front part when mounted) *1 TYPE 4X TYPE 13 *2
Dimensions	270.0W × 212.0H × 52.7D mm
Weight (approx.)	1.65 kg

- Do not use the HG3G in an environment subject to strong ultraviolet rays, otherwise the LCD quality will deteriorate.
- \*1 Protection degree of the front surface after mounting. Operation not guaranteed under certain environments.
- \*2 Operation not guaranteed when used with certain types of oils.

## Display Specifications

Model		HG3G-A (10.4 inch)
Display Color		TFT Color LCD
Color/Shade		65,536 colors
Effective Display Area		211.2 W ×158.4 H mm
Display Resolution		800 W × 600 H pixels
View Angle		Right and left 80°, up 80°, down 60°
Backlight		LED
Backlight Life		100,000 hours minimum *1
Brightness		700 cd/m² *2
Brightness Adjustment		48 levels
Backlight Replacement		Not possible
Display Character Size	1/4 size	8 × 8 pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)
	1/2 size	8 × 16 pixels (Western European language ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)
	Full size	16 × 32 pixels, 24 × 48 pixels, 32 × 64 pixels (Western European language: ISO 8859-1)
	Double size	16 × 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)
	Scalable	32 × 32 pixels (Japanese JIS first level characters, Mincho font)
Quantity of Characters	1/4 size	Width 8 to 128 dots (1/2 size fixed) (ISO 8859-1 western language, 7-segment)
	1/2 size	100 characters × 75 lines
	Full size	100 characters × 37 lines
	Double size	50 characters × 37 lines
Character Magnification		25 characters × 18 lines (Mincho font)
Character Attribute		0.5, 1 to 8 vertically and horizontally (except for scalable fonts)
Graphics		Blink (1 or 0.5 sec period), reverse, bold, shadowed
Window Display		Straight line, polyline, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image
		3 popup screens + 1 system screen

- \*1 The backlight life refers to the time until the brightness reduces by half after use at 25°C.
- \*2 Brightness of the LCD only.

## Operation Specifications

Switching Element	Analog resistive membrane
Operating Force	0.55 to 2.3N
Mechanical Life	1,000,000 operations
Acknowledgement Sound	Electronic buzzer or speaker output

## Function Specifications

Screen Types	Base screen, popup screen, system screen
No. of Screens	Base screen: 3,000 max. Popup screen: 3,015 max.
User Memory	12 MB (including expansion fonts)
Parts	Bit Button, Word Button, Goto Screen, Print Button, Key Button, Multi Button, Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Print Command, Timer, Screen Script Command, Multi Command, Video Display
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±60 sec per month (at 25°C)
Power Failure Backup Data	Calendar, log data, keep internal relay, keep internal register
Battery	Recommended replacement span: every 4 years (at 25°C)

## Interface Specifications

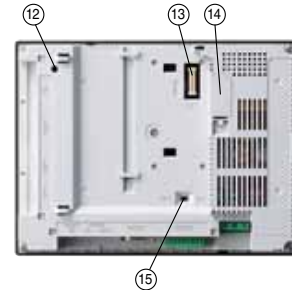
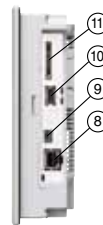
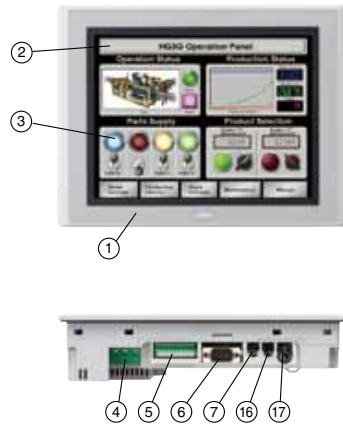
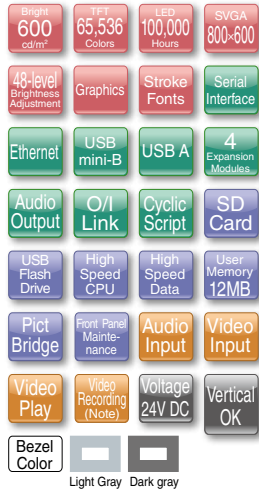
Serial Interface (COM1)	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
	Control System	Hardware control or none
Serial Interface (COM2)	Connector	D-sub 9-pin connector
	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
Ethernet Interface (LAN)	Control System	Hardware control or none
	Connector	Detachable 9-pin terminal block
Video Interface (VIDEO IN)	Interface	IEEE802.3 (10/100BASE-T) compliant
	Connector	Modular connector (RJ-45)
Video Interface (VIDEO IN)	Interface	NTSC/PAL
	Connector	Pin jack
Audio Interface (AUDIO IN)	Interface	LINE IN (stereo)
	Connector	Mini jack connector (ø3.5 mm)
Audio Interface (AUDIO OUT)	Interface	LINE OUT (stereo)
	Connector	Mini jack connector (ø3.5 mm)
USB Interface (USB2)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type A connector
USB Interface (USB1)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type Mini-B connector
Memory Card Interface (SD)	Interface	SD memory card, SDHC memory card
	Connector	SD memory card socket
Expansion Module Interface (EXT)	Interface	MicroSmart I/O module interface
	Output current	5V 130 mA 24V 150 mA
	Max. no. of units	4 units

Note: 187,500 bps is available only with SIEMENS SIMATIC S7-300/400 series (MPI port direct connection).

# HG3G Operator Interface

8.4  
inch

Excellent visibility by super-bright LED backlight.  
600 cd/m<sup>2</sup> (8.4-inch)



No.	Name
①	Power LED
②	Display
③	Touchscreen
④	Power Supply Terminal
⑤	Serial Interface (COM2)
⑥	Serial Interface (COM1)
⑦	Audio Interface (AUDIO OUT)
⑧	Ethernet Interface (LAN)
⑨	USB Interface (USB1)

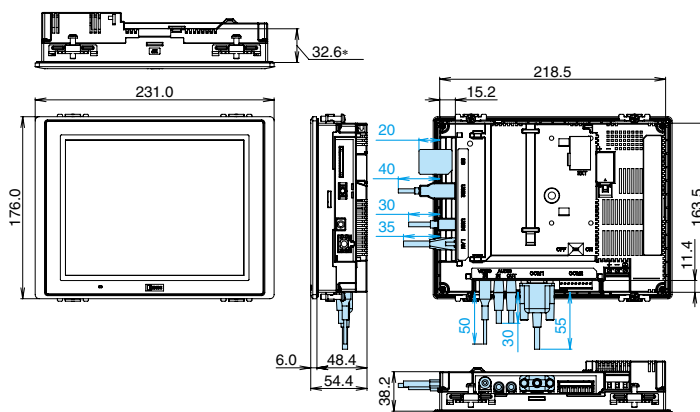
No.	Name
⑩	USB Interface (USB2)
⑪	Memory Card Interface (SD)
⑫	SD Memory Access LED
⑬	Expansion Module Interface (EXT)
⑭	Battery Cover
⑮	Terminal Resistor Switch
⑯	Audio Interface (AUDIO IN)
⑰	Video Interface (VIDEO IN)

UL LISTED (Approval for HG3G operator interface only, excluding options or expansion modules.)

## HG3G Operator Interface

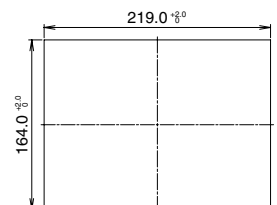
Display Screen	Operation Style	Communication/Memory Interface	Video/Audio Interface	Housing/Bezel Color	Part No. (Ordering No.)	Approvals
8.4-inch TFT color LCD 65,536 colors	Touch Switch (analog resistive)	COM1 COM2 LAN USB1 USB2 SD Memory Card	VIDEO IN AUDIO IN AUDIO OUT	Light gray	<b>HG3G-8JT22MF-W</b>	Safety Standards: UL508 CSA C22.2 No.142 CSA C22.2 No.213 ANSI/ISA-12.12.01-2007  Ship Classification Standards: ABS, LR, NR, DNV
				Dark gray	<b>HG3G-8JT22MF-B</b>	
			AUDIO OUT	Light gray	<b>HG3G-8JT22TF-W</b>	
				Dark gray	<b>HG3G-8JT22TF-B</b>	

## Dimensions



\*Depth from the expansion module mounting surface.

## Panel Cut-out



Panel Thickness: 2.0 to 5.0 mm

All dimensions in mm.

Note 1: Dimensions in blue show the mounting dimensions of the cable.

Note 2: Dimensions in the figure vary depending on the type of cable connected.

Note 3: Install the HG3G into a panel cut-out by tightening the four mounting clips (supplied) to a torque of 0.5 to 0.6 N·m.

Do not tighten with excessive force, otherwise the HG3G and screen may be distorted. Also waterproof characteristics may be lost.



## General Specifications

Model	HG3G-8 (8.4 inch)
Rated Power Voltage	24V DC
Power Voltage Range	20.4 to 28.8V DC
Power Consumption	25W maximum 15W maximum when not using USB interface (USB2) or expansion module interface (EXT)
Allowable Momentary Power Interruption	10 ms maximum
Inrush Current	30A maximum
Dielectric Strength	1,000V AC, 10 mA, 1 minute between power and FG terminals
Operating Temperature	0 to +50°C (no freezing)
Operating Humidity	10 to 90% RH (no condensation)
Storage Temperature	-20 to +60°C (no freezing)
Storage Humidity	10 to 90% RH (no condensation)
Pollution Degree	2
Vibration Resistance	5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz, acceleration 9.8 m/s <sup>2</sup> 10 cycles (100 minutes) on each of three mutually perpendicular axes
Shock Resistance	147 m/s <sup>2</sup> , 11 ms 5 shocks on each of three mutually perpendicular axes
Noise Immunity	Fast transient/burst test, Power terminals: ±2 kV, Communication line: ±1 kV (IEC/EN 61131-2: 2007)
Electrostatic Discharge	Contact ±6 kV, air ±8 kV (IEC/EN 61131-2: 2007)
Corrosion Immunity	Free from corrosive gases
Mounting	Panel mounting (Panel Thickness: 2.0 to 5.0 mm)
Degree of Protection	IP66 (IEC 60529) (front part when mounted) *1 TYPE 4X TYPE 13 *2
Dimensions	231.0W × 176.0H × 54.4D mm
Weight (approx.)	1.25 kg

- Do not use the HG3G in an environment subject to strong ultraviolet rays, otherwise the LCD quality will deteriorate.
- \*1 Protection degree of the front surface after mounting. Operation not guaranteed under certain environments.
- \*2 Operation not guaranteed when used with certain types of oils.

## Display Specifications

Model		HG3G-8 (8.4 inch)
Display		TFT Color LCD
Color/Shade		65,536 colors
Effective Display Area		170.4W × 127.8H mm
Display Resolution		800W × 600H pixels
View Angle		Right and left 80°, up 80°, down 60°
Backlight		LED
Backlight Life		100,000 hours minimum *1
Brightness		600 cd/m² *2
Brightness Adjustment		48 levels
Backlight Replacement		Not possible
Display Character Size	1/4 size	8 × 8 pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)
	1/2 size	8 × 16 pixels (Western European language ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)
	Full size	16 × 32 pixels, 24 × 48 pixels, 32 × 64 pixels (Western European language: ISO 8859-1)
	Double size	16 × 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)
	Scalable	32 × 32 pixels (Japanese JIS first level characters, Mincho font)
		Width 8 to 128 dots (1/2 size fixed) (ISO 8859-1 western language, 7-segment)
Quantity of Characters	1/4 size	100 characters × 75 lines
	1/2 size	100 characters × 37 lines
	Full size	50 characters × 37 lines
	Double size	25 characters × 18 lines (Mincho font)
Character Magnification		0.5, 1 to 8 vertically and horizontally (except for scalable fonts)
Character Attribute		Blink (1 or 0.5 sec period), reverse, bold, shadowed
Graphics		Straight line, polyline, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image
Window Display		3 popup screens + 1 system screen

- \*1 The backlight life refers to the time until the brightness reduces by half after use at 25°C.
- \*2 Brightness of the LCD only.

## Operation Specifications

Switching Element	Analog resistive membrane
Operating Force	0.55 to 2.3N
Mechanical Life	1,000,000 operations
Acknowledgement Sound	Electronic buzzer or speaker output

## Function Specifications

Screen Types	Base screen, popup screen, system screen
No. of Screens	Base screen: 3,000 max. Popup screen: 3,015 max.
User Memory	12 MB (including expansion fonts)
Parts	Bit Button, Word Button, Goto Screen, Print Button, Key Button, Multi Button, Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Print Command, Timer, Screen Script Command, Multi Command, Video Display
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±60 sec per month (at 25°C)
Power Failure Backup Data	Calendar, log data, keep internal relay, keep internal register
Battery	Recommended replacement span: every 4 years (at 25°C)

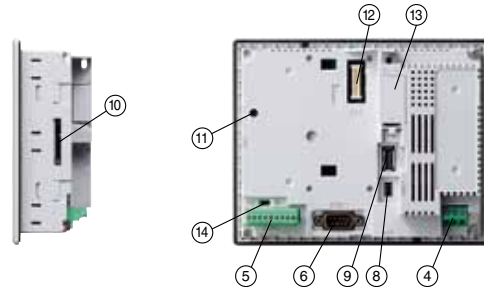
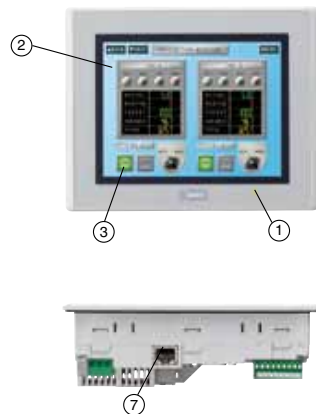
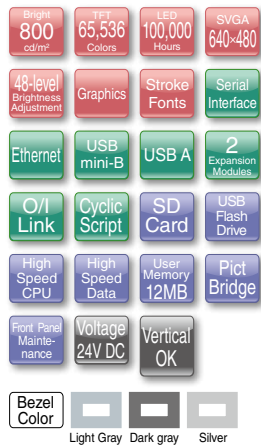
## Interface Specifications

Serial Interface (COM1)	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
	Control System	Hardware control or none
Serial Interface (COM2)	Connector	D-sub 9-pin connector
	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
Ethernet Interface (LAN)	Control System	Hardware control or none
	Connector	Detachable 9-pin terminal block
Video Interface (VIDEO IN)	Interface	IEEE802.3u (10/100BASE-T) compliant
	Connector	Modular connector (RJ-45)
Video Interface (VIDEO IN)	Interface	NTSC/PAL
	Connector	Pin jack
Audio Interface (AUDIO IN)	Interface	LINE IN (stereo)
	Connector	Mini jack connector (ø3.5 mm)
Audio Interface (AUDIO OUT)	Interface	LINE OUT (stereo)
	Connector	Mini jack connector (ø3.5 mm)
USB Interface (USB2)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type A connector
USB Interface (USB1)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type Mini-B connector
Memory Card Interface (SD)	Interface	SD memory card, SDHC memory card
	Connector	SD memory card socket
Expansion Module Interface (EXT)	Interface	MicroSmart I/O module interface
	Output current	5V 130 mA 24V 150 mA
	Max. no. of units	4 units

Note: 187,500 bps is available only with SIEMENS SIMATIC S7-300/400 series (MPI port direct connection).

# 5.7 inch HG2G Operator Interface (High Performance)

Excellent visibility by super-bright LED backlight.  
800 cd/m<sup>2</sup> (5.7-inch)



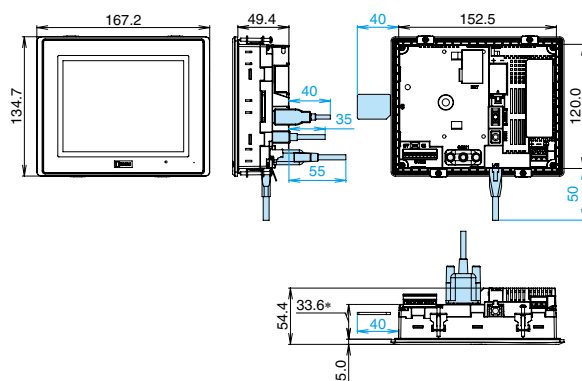
No.	Name	No.	Name
①	Power LED	⑧	USB Interface (USB1)
②	Display	⑨	USB Interface (USB2)
③	Touchscreen	⑩	Memory Card Interface (SD)
④	Power Supply Terminal	⑪	SD Memory Access LED
⑤	Serial Interface (COM2)	⑫	Expansion Module Interface (EXT)
⑥	Serial Interface (COM1)	⑬	Battery Cover
⑦	Ethernet Interface (LAN)	⑭	Terminal Resistor Switch

UL LISTED (Approval for HG2G operator interface only, excluding options or expansion modules.)

## HG2G Operator Interface

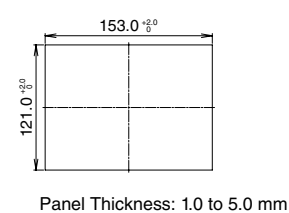
Display Screen	Operation Style	Communication/Memory Interface	Housing/Bezel Color	Part No. (Ordering No.)	Approvals
5.7-inch TFT color LCD 65,536 colors	Touch Switch (analog resistive)	COM1 COM2 LAN USB 1 USB 2 SD Memory Card	Light gray	<b>HG2G-5FT22TF-W</b>	Safety Standards: UL508 CSA C22.2 No.142 CSA C22.2 No.213 ANSI/ISA-12.12.01 Ship Classification Standards: ABS, LR, NK, DNV
			Dark gray	<b>HG2G-5FT22TF-B</b>	
			Silver	<b>HG2G-5FT22TF-S</b>	

## Dimensions



\*Depth from the expansion module mounting surface.

## Panel Cut-out



All dimensions in mm.

Note 1: Dimensions in blue show the mounting dimensions of the cable.

Note 2: Dimensions in the figure vary depending on the type of cable connected.

Note 3: Install the HG2G into a panel cut-out by tightening the four mounting clips (supplied) to a torque of 0.2 to 0.3 N·m.

Do not tighten with excessive force, otherwise the HG2G and screen may be distorted. Also waterproof characteristics may be lost.



# HG2G Operator Interface (High Performance)

## General Specifications

Rated Power Voltage	24V DC
Power Voltage Range	20.4 to 28.8V DC
Power Consumption	19W maximum 10W maximum when not using USB interface (USB2) or expansion module interface (EXT)
Allowable Momentary Power Interruption	10 ms maximum
Inrush Current	30A maximum
Dielectric Strength	1,000V AC, 10 mA, 1 minute between power and FG terminals
Operating Temperature	0 to +50°C (no freezing)
Operating Humidity	10 to 90% RH (no condensation)
Storage Temperature	-20 to +60°C (no freezing)
Storage Humidity	10 to 90% RH (no condensation)
Pollution Degree	2
Vibration Resistance	5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz, acceleration 9.8 m/s <sup>2</sup> 10 cycles (100 minutes) on each of three mutually perpendicular axes
Shock Resistance	147 m/s <sup>2</sup> , 11 ms 5 shocks on each of three mutually perpendicular axes
Noise Immunity	Fast transient/burst test, Power terminals: ±1 kV, Communication line: ±0.5 kV (IEC/EN 61131-2: 2007)
Electrostatic Discharge	Contact ±6 kV, air ±8 kV (IEC/EN 61131-2: 2007)
Corrosion Immunity	Free from corrosive gases
Mounting	Panel mounting (Panel Thickness: 1.0 to 5.0 mm)
Degree of Protection	IP66 (IEC 60529) (front part when mounted) *1 TYPE 4X TYPE 13 *2
Dimensions	167.2W × 134.7H × 54.4D mm
Weight (approx.)	0.65 kg

- Do not use the HG2G in an environment subject to strong ultraviolet rays, otherwise the LCD quality will deteriorate.
- \*1 Protection degree of the front surface after mounting. Operation not guaranteed under certain environments.
- \*2 Operation not guaranteed when used with certain types of oils.

## Display Specifications

Display	TFT Color LCD	
Color/Shade	65,536 colors	
Effective Display Area	115.2W × 86.4H mm	
Display Resolution	640W × 480H pixels	
View Angle	Right and left 80°, up 80°, down 80°	
Backlight	LED	
Backlight Life	100,000 hours *1	
Brightness	800 cd/m <sup>2</sup> *2	
Brightness Adjustment	48 levels	
Backlight Replacement	Not possible	
Display Character Size	1/4 size	8 × 8 pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Japanese katakana and symbols: JIS 8-bit code)
	1/2 size	8 × 16 pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Japanese katakana and symbols: JIS 8-bit code)
	Full size	16 × 32 pixels, 24 × 48 pixels, 32 × 64 pixels (Western European language: ISO 8859-1)
	Double size	16 × 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)
	Scalable	32 × 32 pixels (Japanese JIS first level characters, Mincho font)
Quantity of Characters	1/4 size	Width 8 to 128 dots (1/2 size fixed)
	1/2 size	(ISO 8859-1 western language, 7-segment)
	Full size	80 characters × 60 lines
	Double size	80 characters × 30 lines
Character Magnification	1/4 size	80 characters × 30 lines
	1/2 size	40 characters × 30 lines
	Full size	20 characters × 15 lines (Mincho font)
	Double size	20 characters × 15 lines (Mincho font)
Character Attribute	0.5, 1 to 8 vertically and horizontally (except for scalable fonts)	
Graphics	Blink (1 or 0.5 sec period), reverse, bold, shadowed	
Window Display	Straight line, polyline, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image	
	3 popup screens + 1 system screen	

- \*1 The backlight life refers to the time until the brightness reduces by half after use at 25°C.
- \*2 Brightness of the LCD only.

## Operation Specifications

Switching Element	Analog resistive membrane
Operating Force	3N maximum
Mechanical Life	1,000,000 operations
Acknowledgement Sound	Electronic buzzer

## Function Specifications

Screen Types	Base screen, popup screen, system screen
No. of Screens	Base screen: 3,000 max. Popup screen: 3,015 max.
User Memory	12 MB (including expansion fonts)
Parts	Bit Button, Word Button, Goto Screen, Print Button, Key Button, Multi Button, Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Print Command, Timer, Screen Script Command, Multi Command
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±60 sec per month (at 25°C)
Power Failure Backup Data	Calendar, log data, keep internal relay, keep internal register
Battery	Recommended replacement span: every 4 years (at 25°C)

## Interface Specifications

Serial Interface (COM1)	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
	Control System	Hardware control or none
Serial Interface (COM2)	Connector	D-sub 9-pin connector
	Electrical Characteristics	EIA RS232C, RS422/485 compliant
	Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
	Synchronization	Asynchronous
	Communication Method	Half or full duplex
Ethernet Interface (LAN)	Control System	Hardware control or none
	Connector	Detachable 9-pin terminal block
USB Interface (USB2)	Interface	IEEE802.3u (10/100BASE-T) compliant
	Connector	Modular connector (RJ-45)
USB Interface (USB1)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type A connector
Memory Card Interface (SD)	Interface	USB 2.0 high speed (480 Mbps)
	Connector	USB Type Mini-B connector
Expansion Module Interface (EXT)	Interface	SD memory card, SDHC memory card
	Connector	SD memory card socket
	Interface	MicroSmart I/O module interface
Expansion Module Interface (EXT)	Ouput current	5V 130 mA 24V 150 mA
	Max. no. of units	2 units

Note: 187,500 bps is available only with SIEMENS SIMATIC S7-300/400 series (MPI port direct connection).

# 5.7 inch HG2G Operator Interface (Basic)

NEW

Enhanced visibility and user-friendliness  
Supports a wide range of operating temperatures achieving high environmental resistance.

## HG2G-5TT (Color) / HG2G-5TN (Monochrome)



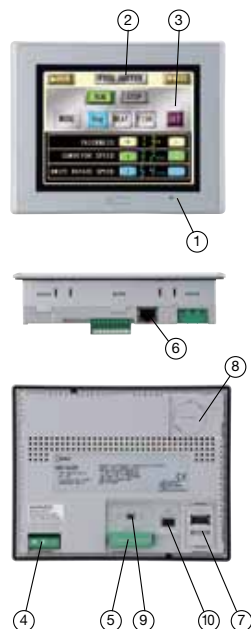
## HG2G-5TT (Color)



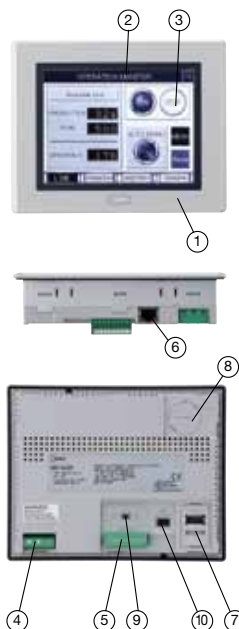
## HG2G-5TN (Monochrome)



## HG2G-5TT (Color)



## HG2G-5TN (Monochrome)



No.	Name
①	Power LED
②	Display
③	Touchscreen
④	Power Supply Terminal
⑤	Serial Interface 1 (COM1)
⑥	Ethernet Interface (LAN)
⑦	USB Interface (USB2)
⑧	Battery Cover
⑨	Terminal Resistor Switch
⑩	USB Interface (USB1)



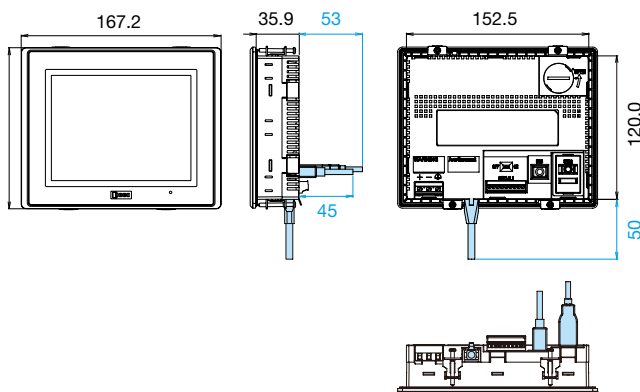
(Approval for HG2G operator interface only, excluding options or expansion modules.)

## HG2G Operator Interface

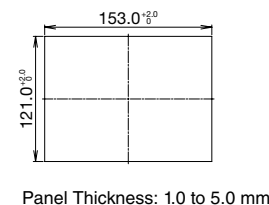
Display Screen	Operation Style	Communication/Memory Interface	Housing/Bezel Color	Part No. (Ordering No.)	Approvals
5.7-inch TFT color LCD 65,536 colors	Touch Switch (analog resistive)	COM1 LAN USB 1 USB 2	Light gray	<b>HG2G-5TT22TF-W</b>	UL508 CSA C22.2 No.142 CSA C22.2 No.213 ANSI/ISA-12.12.01
			Dark gray	<b>HG2G-5TT22TF-B</b>	
			Silver	<b>HG2G-5TT22TF-S</b>	
5.7-inch TFT Monochrome LCD 16 shades			Light gray	<b>HG2G-5TN22TF-W</b>	
			Dark gray	<b>HG2G-5TN22TF-B</b>	
			Silver	<b>HG2G-5TN22TF-S</b>	

• Models with a coated board that can be used even in harsh environments and bright color (1000 cd/m²) models are also available.

## Dimensions



## Panel Cut-out



All dimensions in mm.

Note 1: Dimensions in blue show the mounting dimensions of the cable.

Note 2: Dimensions in the figure vary depending on the type of cable connected.

Note 3: Install the HG2G into a panel cut-out by tightening the four mounting clips (supplied) to a torque of 0.2 to 0.3 N·m.

Do not tighten with excessive force, otherwise the HG2G and screen may be distorted. Also waterproof characteristics may be lost.



# HG2G Operator Interface (Basic)

## General Specifications

Model	HG2G-5TT (Color) / HG2G-5TN (Monochrome)
Rated Power Voltage	12V DC/24 V DC
Power Voltage Range	10.2 to 28.8V DC
Power Consumption	8W maximum 4W maximum when not using USB interface (USB2)
Allowable Momentary Power Interruption	10ms maximum (Voltage 20.4 to 28.8V DC) 1ms maximum (Voltage 10.2 to 20.4V DC)
Inrush Current	40A maximum
Dielectric Strength	1000V AC, 10 mA, 1 minute between power and FG terminals
Operating Temperature	-20 to +60°C (no freezing)
Operating Humidity	10 to 90% RH (no condensation)
Storage Temperature	-20 to +70°C (no freezing)
Storage Humidity	10 to 90% RH (no condensation)
Pollution Degree	2
Vibration Resistance	5 to 8.4 Hz amplitude 3.5 mm, 8.4 to 150 Hz, acceleration 9.8 m/s <sup>2</sup> 10 cycles (100 minutes) on each of three mutually perpendicular axes
Shock Resistance	147 m/s <sup>2</sup> , 11 ms 5 shocks on each of three mutually perpendicular axes
Noise Immunity	Fast transient/burst test, Power terminals: ±2 kV, Communication line: ±1 kV (IEC/EN 61131-2, IEC/EN 61000-4-4)
Electrostatic Discharge	Contact ±6 kV, air ±8 kV (IEC/EN 61131-2, IEC/EN 61000-4-2)
Corrosion Immunity	Free from corrosive gases
Mounting	Panel mounting (Panel Thickness: 1.0 to 5.0 mm)
Degree of Protection	IP66F (IEC 60529) (front part when mounted) *1 TYPE 4X TYPE 13 *2
Dimensions	167.2 W × 134.7 H × 40.9 D mm
Weight (approx.)	0.5 kg

- Do not use the HG2G in an environment subject to strong ultraviolet rays, otherwise the LCD quality will deteriorate.
- \*1 Protection degree of the front surface after mounting. Operation not guaranteed
- \*2 Operation not guaranteed when used with certain types of oils under certain environments.

## Display Specifications

Model	HG2G-5TT	HG2G-5TN
Display	TFT color LCD	TFT Monochrome LCD
Color/Shade	65,536	16 shades
Effective Display Area	115.2W × 86.4H mm	
Display Resolution	320W × 240H pixels	
View Angle	Right and left 80°, up 80°, down 80°	Right and left 65°, up 80°, down 60°
Backlight	LED	
Backlight Life	100,000 hours minimum *1	
Brightness	500 cd/m <sup>2</sup> *2	1100 cd/m <sup>2</sup> *2
Brightness Adjustment	32 levels	
Backlight Replacement	Not possible	
Display Character Size	1/4 size	8 × 8 pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)
	1/2 size	8 × 16 pixels (Western European language ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI 1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)
	Full size	16 × 32 pixels, 24 × 48 pixels, 32 × 64 pixels (Western European language: ISO 8859-1)
	Double size	16 × 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)
	Double size	32 × 32 pixels (Japanese JIS first level characters, Mincho font)
Quantity of Characters	1/4 size	40 characters × 30 lines
	1/2 size	40 characters × 15 lines
	Full size	20 characters × 15 lines
	Double size	10 characters × 7 lines
Character Magnification	0.5, 1 to 8 vertically and horizontally (except for scalable fonts)	
Character Attribute	Blink (1 or 0.5 sec period), reverse, bold, shadowed	
Graphics	Straight line, polyline, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image	
Window Display	3 popup screens + 1 system screen	

- \*1 The backlight life refers to the time until the brightness reduces by half after use at 25°C.
- \*2 Brightness of the LCD only.

## Operation Specifications

Switching Element	Analog resistive membrane
Operating Force	3N maximum
Mechanical Life	1,000,000 operations
Acknowledgement Sound	Electronic buzzer

## Function Specifications

Screen Types	Base screen, popup screen, system screen
No. of Screens	Base screen: 3,000 max. Popup screen: 3,015 max.
User Memory	5 MB (including expansion fonts)
Parts	Bit Button, Word Button, Goto Screen, Print Button Key Button, Multi Button, Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Print Command Screen Script Command, Multi Command, Timer
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±60 sec per month (at 25 °C)
Power Failure Backup Data	Calendar, log data, keep internal relay, keep internal register
Battery	Recommended replacement span: every 4 years (at 25°C)

## Interface Specifications

Serial Interface 1 (COM1) *	RS232C	Electrical Characteristics	EIA RS232C compliant
		Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps
		Synchronization	Asynchronous
		Communication Method	Half or full duplex
		Control System	Hardware control or none
	EIA RS422/485	Connector	Detachable 9-pin terminal block
		Electrical Characteristics	EIA RS422/485 compliant
		Transmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200, 187500 bps (Note)
		Synchronization	Asynchronous
		Communication Method	Half or full duplex
Ethernet Interface (LAN)	Interface	Interface	IEEE802.3u (10BASE-T/100BASE-TX) compliant
		Connector	Connector (RJ-45)
USB Interface (USB2)	Interface	Interface	USB 2.0 full speed (12 Mbps)
		Connector	USB Type Mini-A connector
USB Interface (USB1)	Interface	Interface	USB 2.0 high speed (480 Mbps)
		Connector	USB Type Mini-B connector

- \*RS232C and RS 422/485 can be used simultaneously.
- Note: 187,500 bps is available only with SIEMENS SIMATIC S7-300/400 series (MPI port direct connection).

# HG4G/3G/2G Operator Interface

## Options

Name	Part No. (Ordering No.)	Package Quantity	Description	Applicable Model				
				HG4G	HG3G	HG2G -5F	HG2G -5TT	HG2G -5TN
Application Software	SW1A-W1C	1	Automation Organizer (includes WindO/I-NV2,NV4)	√	√	√	√	√
USB Maintenance Cable (2m)	HG9Z-XCM42	1	USB Cable USB-miniB	√	√	√	√	√
PLC Connection Cable For IDEC MicroSmart (5m)	HG9Z-XC295	1	Mini DIN 8-pin (Dsub 9-pin)	√	√	√	—	—
PLC Connection Cable For Mitsubishi FX series (5m)	HG9Z-XC305	1	Mini DIN 8-pin (Dsub 9-pin)	√	√	√	—	—
PLC Connection Cable For Mitsubishi Q series (5m)	HG9Z-XC315	1	Mini DIN 6-pin (Dsub 9-pin)	√	√	√	—	—
PLC Connection Cable For IDEC MicroSmart (5m)	HG9Z-XC275	1	Mini DIN 8-pin (loose wire)	√	√	√	√	√
PLC Connection Cable For IDEC MicroSmart (2.4m)	FC2A-KP1C	1	Mini DIN 8-pin (loose wire)	√	√	√	√	√
USB panel-mount extension cable (1m)	HG9Z-XCE11	1	For USB-A port	√	√	√	—	—
	HG9Z-XCE21	1	For USB-mini B port	√	√	√	√	—
Connector Conversion Cable (16 cm)	HG9Z-XCT11	1	To convert from D-sub 25-pin to 9-pin (used when replacing from HG3F/4F to HG4G/3G/2G-F)	√	√	√	—	—
Memory Card	HG9Z-XMS2	1	SD Memory Card (2GB)	√	√	√	—	—
Protective Cover	HG9Z-2E2PN03	3	For 5.7 inch (3 pcs/pack) (used to cover the front side of the operator interface)	—	—	√	√	√
Protective Sheet *1	HG9Z-2D5PN05	5	For 5.7 inch (5 pcs/pack) (used to protect the LCD)	—	—	√	√	√
	HG9Z-3D8PN02	2	For 8.4-inch (2 pcs/pack)	—	√	—	—	—
	HG9Z-3DA2PN02	2	For 10.4-inch (2 pcs/pack)	—	√	—	—	—
	HG9Z-4DCPN02	2	For 12.1 inch (2 pcs/pack)	√	—	—	—	—
Expansion Module Clamp *2	HG9Z-XJ3PN05	5	For installing the expansion modules on the back of the operator interface (short). For total width 17.6 to 41.1 mm.	√	√	√	—	—
	HG9Z-XJ4PN05	5	For installing the expansion modules on the back of the operator interface (long). For total width 47.0 to 68.8 mm.	√	√	√	—	—
	HG9Z-XJ5PN05	5	For installing the expansion modules on the back of the operator interface (XL). For total width 70.5 to 92.3 mm.	√	√	√	—	—
L-shaped Terminal Block Connector for I/O Module *3	HG9Z-PMT10LPN02	2	For MicroSmart I/O Module (10-pole) (2 pcs/pack)	√	√	√	—	—
	HG9Z-PMT11LPN02	2	For MicroSmart I/O Module (11-pole) (2 pcs/pack)	√	√	√	—	—
Panel Mount Adaptor	HG9Z-2A1	1	Adaptor for mounting HG2G to the panel cut- out of HG2F.	—	—	√	√	√
	HG9Z-2A2	1	Adaptor for mounting HG2G to 156 x 123.5 mm panel cut-out.	—	—	√	√	√
User's Manual	HG9Y-B1119	1	English	√	√	√	—	—
	HG9Y-B1701			—	—	—	√	√

\*1 The protective sheet is UV resistant, however, resistance against direct sunlight in outdoor usage is not guaranteed.  
Used to protect the display screen.

\*2 Use the expansion module clamp when using expansion modules.

Order the module clamp by referring to the width of the module shown in the dimensions of each module.

\*3 See Cat No. P1373 or instruction manual (<http://www.idec.com/language/>) for details on MicroSmart expansion modules.

## Maintenance Parts

Name	Part No. (Ordering No.)	Package Quantity	Description	Applicable Model				
				HG4G	HG3G	HG2G -5F	HG2G -5TT	HG2G -5TN
Mounting Clip	SLD-K02PN10	10	Four clips are supplied.	—	—	√	√	√
	HG9Z-4K2PN04	4	Four clips are supplied.	√	√	—	—	—
Serial Interface Connector (Detachable 9-pin terminal block)	HG9Z-XT09V	1	One plug (terminal block type) is supplied.	—	—	√	√	√
	HG9Z-XT09	1	One plug (terminal block type) is supplied.	√	√	—	—	—
Replacement Battery	HG9Z-XR1	1	Lithium battery CR2032 (one battery is supplied)	√	√	√	√	√
USB Cable Lock Pin	HG9Z-XU1PN05	5	Used to lock USB cable (for USB2).	√	√	√	√	√

## MICROSmart Expansion Modules

### Input Modules

Input	Part No. (Ordering No.)	Connector	Dimensions (L × W × H mm)	Consumption Current (mA)	
				5V	24V
8 points/AC Input	FC4A-N08A11	Removable Terminal Block	90.0 × 23.5 × 70.0	25	0
8 points/DC Input	FC4A-N08B1		90.0 × 23.5 × 70.0	25	0
16 points/DC Input	FC4A-N16B1		90.0 × 23.5 × 70.0	40	0
16 points/DC Input	FC4A-N16B3	MIL Connector	90.0 × 17.6 × 70.0	35	0
32 points/DC Input	FC4A-N32B3		90.0 × 29.7 × 70.0	65	0

### Output Modules

Output	Part No. (Ordering No.)	Connector	Dimensions (L × W × H mm)	Consumption Current (mA)	
				5V	24V
8 points/Relay Output	FC4A-R081	Removable Terminal Block	90.0 × 23.5 × 70.0	30	40
16 points/Relay Output	FC4A-R161		90.0 × 23.5 × 70.0	45	75
8 points/Transistor Sink Output	FC4A-T08K1		90.0 × 23.5 × 70.0	10	20
8 points/Transistor Source Output	FC4A-T08S1		90.0 × 23.5 × 70.0	10	20
16 points/Transistor Sink Output	FC4A-T16K3	MIL Connector	90.0 × 17.6 × 70.0	10	40
16 points/Transistor Source Output	FC4A-T16S3		90.0 × 17.6 × 70.0	10	40
32 points/Transistor Sink Output	FC4A-T32K3		90.0 × 29.7 × 70.0	20	70
32 points/Transistor Source Output	FC4A-T32S3		90.0 × 29.7 × 70.0	20	70

### Combination I/O Modules

Input/Output	Part No. (Ordering No.)	Connector	Dimensions (L × W × H mm)	Consumption Current (mA)	
				5V	24V
4 points/DC Input 4 points/Relay Output	FC4A-M08BR1	Removable Terminal Block	90.0 × 23.5 × 70.0	25	20
16 points/DC Input 8 points/Relay Output	FC4A-M24BR2	Non-removable Terminal Block	90.0 × 39.1 × 70.0	65	45

- IDEC PLC MicroSmart expansion I/O modules can be used.  
 <Maximum number of expansion I/O modules>
  - HG4G/3G: Up to 4 modules (Note)
  - HG2G-5F: Up to 2 modules
- Only one FC4A-M24BR2 module can connect to one main unit.
- Use the expansion module clamp when using expansion modules.  
 Order the module clamp by referring to the width of the module shown in the dimensions of each module.  
 Note: When connecting more than 3 expansion modules to the HG4G/3G, note the limits shown below:  
 <Limits>  
 Current flow rate at 5V: 130 mA max.      Total width: 92.3 mm max.  
 Current flow rate at 24V: 150 mA max.
- See catalog or instruction manual (<http://www.idec.com/language/>) for details on MicroSmart expansion modules.



# HG4G/3G/2G Operator Interface

## Compatible PLCs

Manufacturer	Series
<b>IDEC</b>	MICROSmart
	SmartAXIS Pro/Lite
	MICROSmart (Ethernet)
	SmartAXIS Pro/Lite (Ethernet)
<b>Mitsubishi</b>	MELSEC-A (link unit)
	MELSEC-QnA (link unit)
	MELSEC-Q (link unit)
	MELSEC-Q (Ethernet)
	MELSEC-FX
	MELSEC-FX (Ethernet)
<b>OMRON</b>	SYSMAC-C
	SYSMAC-CS
	SYSMAC-CJ1
	SYSMAC-CJ2
	SYSMAC-CP1
	SYSMAC (Ethernet)
<b>Allen-Bradley (Note)</b>	PLC-5 (Half Duplex)
	SLC-500 (Half Duplex)
	MicroLogix (Full Duplex)
	ControlLogix (Full Duplex)
	CompactLogix (Full Duplex)
	FlexLogix (Full Duplex)
	ControlLogix (Ethernet/IP, Ethernet/IP (Logix Native Tag))
	CompactLogix (Ethernet/IP, Ethernet/IP (Logix Native Tag))
	PLC-5 (Ethernet/IP)
	SLC 500 (Ethernet/IP)
	MicroLogix (Ethernet/IP)
<b>SIEMENS</b>	S7-200
	S7-300 (connects to CPU)
	S7-300 (link unit)
	S7-400
	S7-1200 (Ethernet)
<b>Keyence</b>	KV-700/1000/3000/5000
	KV Nano
	KZ
	KV
	KV (Ethernet)
<b>Hitachi</b>	S10mini
	S10V
<b>JTEKT</b>	TOYOPUC-PC2J
	TOYOPUC-PC3J
<b>Toshiba Machine Works</b>	TC200
	TCmini
<b>GE Fanuc Automation</b>	Series90-30
	VersaMax

Manufacturer	Series
<b>Schneider</b>	Twido
<b>Modicon</b>	Modbus RTU Master
	Modbus ASCII Master
	Modbus TCP Client
	Modbus TCP Server
	Modbus RTU Slave
<b>Panasonic</b>	FP Series
<b>Yaskawa Electric</b>	MP
	MP (Ethernet)
<b>Koyo</b>	DirectLOGIC 05
	DirectLOGIC 06
	DirectLOGIC 205
	KOSTAC SZ
	KOSTAC SU
	KOSTAC SU (Ethernet)
<b>Fanuc</b>	Power Mate
	Series
<b>Yokogawa Electric</b>	FA-M3
	FA-M3 (Ethernet)
<b>Fuji Electric</b>	FREX-PC
	MICREX-F
	MICREX-SX
	MICREX-SX (Ethernet)
<b>Toshiba</b>	PROSEC T Series
	V Series
<b>LS Industrial Systems</b>	MASTER-K
<b>VIGOR</b>	VB
	VH
<b>Emerson</b>	FloBoss
<b>Hitachi Industrial Equipment Systems</b>	EH (Ethernet)

Note: HG2G-5TT and HG2G-5TN cannot communicate using Ethernet/IP (Logix Native Tag)

- The compatible PLC information is for reference only (except for IDEC PLCs), and IDEC does not guarantee the operation of any other manufacturers' PLC. When using other manufacturers' PLCs, read their specifications and instruction manual carefully. The PLC must be operated correctly under the user's responsibility.
- The company names and product names are registered trademarks or brand names.

An updated listing of compatible PLCs can be found at the following website.  
<http://www.idec.com/oi/drivers>

Specifications and other descriptions in this brochure are subject to change without notice.



## IDEC CORPORATION

6-64, Nishi-Miyahara 2-Chome, Yodogawa-ku, Osaka 532-0004, Japan  
 Tel: +81-6-6398-2527, Fax: +81-6-6398-2547  
 E-mail: [marketing@idec.co.jp](mailto:marketing@idec.co.jp)

**IDEC CORPORATION (USA)**  
 1175 Elko Drive, Sunnyvale, CA 94089-2209, USA  
 Tel: +1-408-747-0550 / (800) 262-IDEC (4332)  
 Fax: +1-408-744-9055 / (800) 635-6246  
 E-mail: [opencontact@idec.com](mailto:opencontact@idec.com)

**IDEC CANADA LIMITED**  
 3155 Pepper Mill Court, Unit 4  
 Mississauga, Ontario, L5L 4X7, Canada  
 Tel: +1-905-890-8561, Toll Free: (888) 317-IDEC (4332)  
 Fax: +1-905-890-8562  
 E-mail: [sales@ca.idec.com](mailto:sales@ca.idec.com)

**IDEC AUSTRALIA PTY. LTD.**  
 Unit 17, 104 Ferntree Gully Road,  
 Oakleigh, Victoria 3166, Australia  
 Tel: +61-3-8523-5900, Toll Free: 1800-68-4332  
 Fax: +61-3-8523-5999  
 E-mail: [sales@au.idec.com](mailto:sales@au.idec.com)

**IDEC ELECTRONICS LIMITED**  
 Unit 2, Beechwood, Chineham Business Park,  
 Basingstoke, Hampshire RG24 8WA, UK  
 Tel: +44-1256-321000, Fax: +44-1256-327755  
 E-mail: [sales@uk.idec.com](mailto:sales@uk.idec.com)

**IDEC ELEKTROTECHNIK GmbH**  
 Wendenstrasse 331, 20537 Hamburg, Germany  
 Tel: +49-40-25 30 54 - 0, Fax: +49-40-25 30 54 - 24  
 E-mail: [service@idec.de](mailto:service@idec.de)

**IDEC (SHANGHAI) CORPORATION**  
 Room 701-702 Chong Hing Finance Center,  
 No. 288 Nanjing Road West, Shanghai 200003, PRC  
 Tel: +86-21-6135-1515  
 Fax: +86-21-6135-6225 / +86-21-6135-6226  
 E-mail: [idec@cn.idec.com](mailto:idec@cn.idec.com)

**IDEC (BEIJING) CORPORATION**  
 Room 211B, Tower B, The Grand Pacific Building,  
 8A Guanghua Road, Chaoyang District,  
 Beijing 100026, PRC  
 Tel: +86-10-6581-6131, Fax: +86-10-6581-5119

**IDEC (SHENZHEN) CORPORATION**  
 Unit AB-3B2, Tian Xiang Building, Tian'an Cyber Park,  
 Fu Tian District, Shenzhen, Guangdong 518040, PRC  
 Tel: +86-755-8356-2977, Fax: +86-755-8356-2944

**IDEC IZUMI (H.K.) CO., LTD.**  
 Unit G & H, 26/F, MG Tower,  
 No. 133 Hoi Bun Road, Kwun Tong, Kowloon,  
 Hong Kong  
 Tel: +852-2803-8989, Fax: +852-2565-0171  
 E-mail: [info@hk.idec.com](mailto:info@hk.idec.com)

**IDEC TAIWAN CORPORATION**  
 8F-1, No. 79, Hsin Tai Wu Road, Sec. 1,  
 Hsi-Chih District, 22101 New Taipei City, Taiwan  
 Tel: +886-2-2698-3929, Fax: +886-2-2698-3931  
 E-mail: [service@tw.idec.com](mailto:service@tw.idec.com)

**IDEC IZUMI ASIA PTE. LTD.**  
 No. 31, Tannery Lane #05-01,  
 HB Centre 2, Singapore 347788  
 Tel: +65-6746-1155, Fax: +65-6844-5995  
 E-mail: [info@sg.idec.com](mailto:info@sg.idec.com)

**IDEC ASIA (THAILAND) CO., LTD.**  
 20th Fl., Sorachai Bldg., No.23/78,  
 Soi Sukhumvit 63, Sukhumvit Rd.,  
 Klongton-nua, Wattana, Bangkok 10110  
 Tel: +662-392-9765, Fax: +662-392-9768  
 E-mail: [sales@th.idec.com](mailto:sales@th.idec.com)

[www.idec.com](http://www.idec.com)