

Emergency Stop Switches



IDEC CORPORATION

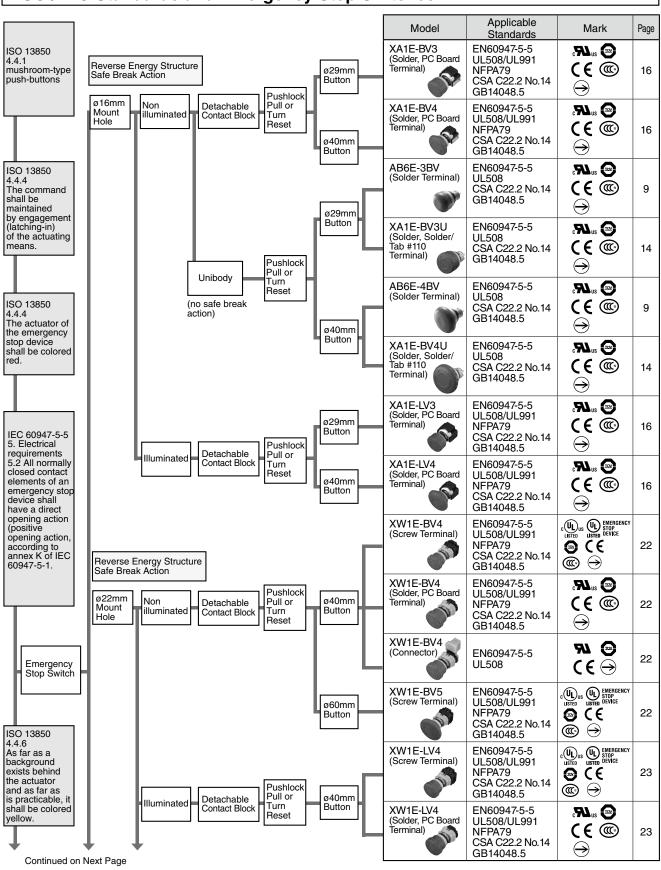
Emergency Stop Switches (Selection Guide)

Sorios			Emorgonov Ston Switch		
Series			Emergency Stop Switch	1	
Name	ø16mm X6 Series Pushlock Pull / Turn Reset (Unibody)	ø16mm XA Series Pushlock Pull / Turn Reset (Unibody)	Ø16mm XA Series Pushlock Pull / Turn Reset (with Removable Contact Block)	ø22mm XW Series Pushlock Pull / Turn Reset	ø22mm HW Series Pushlock Turn Reset (Unibody) (Plastic/Flush Bezel)
Shape					e to
Safety Category	4	4	4	4	4
Applicable Standards	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 UL991 NFPA79 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 UL991 NFPA79 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5
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Series		Emergency	Stop Switch]
Name	ø22mm HW Series Pushlock Turn Reset (with Removable Contact Block)	ø22mm HW Series Pushlock Key Reset	ø22mm HW Series Push-Pull	ø22mm YW Series Pushlock Pull / Turn Reset	
Shape				€	
Safety Category	4	4	4	4	
Applicable Standards	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	
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Series		Emergency Stop Switch]	
Name	ø30mm XN Series Pushlock Pull / Turn Reset (Plastic/Flush Bezel)	ø30mm XN Series Pushlock Turn Reset (Padlockable)	ø30mm HN Series Pushlock Turn Reset (Unibody)		
Shape					
Safety Category	4	4	4		
Applicable Standards	EN60947-5-5 UL508 UL991 NFPA79 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 UL991 NFPA79 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5		
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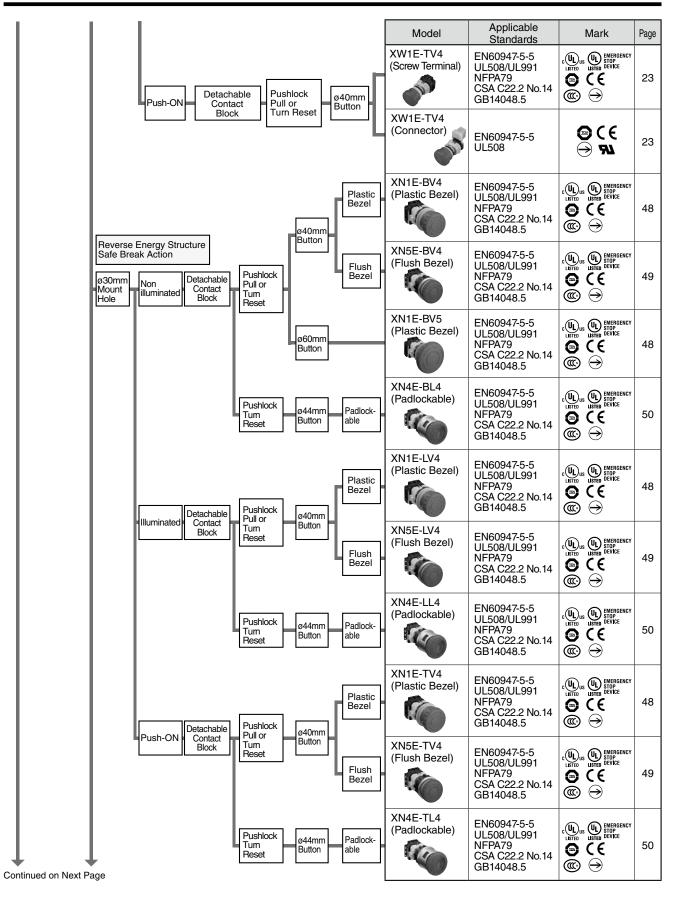
Emergency Stop Switches (Selection Guide)

Series		SEMI Emergency	Off (EMO) Switch]
Name	ø16mm XA Series EMO Switch Pushlock Pull / Turn Reset	ø22mm XW Series EMO Switch Pushlock Pull / Turn Reset	ø22 HW Series EMO Switch Pushlock Turn Reset	Switch Guard for ø16mm XA Series ø22mm HW/XW Series	
Shape	⇒ CEMO	⇒ CENO	→ CENO	aald	-
Safety Category	4	4	4	_	
Applicable Standards	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-5 UL508 CSA C22.2 No.14 GB14048.5	SEMI S2 0706	
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Series			Stop Switch		
Name	ø16mm XA Series Pushlock Pull / Turn Reset (with Removable Contact Block)	ø16mm XA Series Pushlock Pull / Turn Reset (Unibody)	ø22 XW Series Pushlock Pull / Turn Reset	ø22 HW Series Pushlock Turn Reset Pushlock Pull	White Switch Guard for ø22mm HW/XW Series
Shape					O
Safety Category			_		-
Applicable Standards	EN60947-5-1 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-1 UL508 CSA C22.2 No.14 GB14048.5	EN60947-5-1 UL508 CSA C22.2 No.14 GB14048.5	UL508 CSA C22.2 No.14 EN60947-5-5 GB14048.5	_
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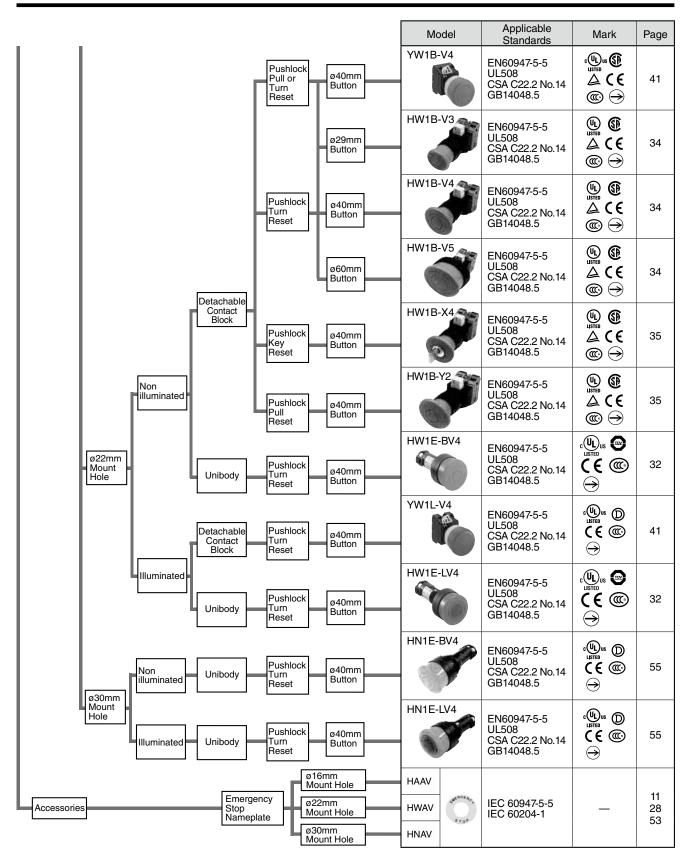
ISO / IEC Standards and Emergency Stop Switches

Emergency Stop Switches Selection Diagram

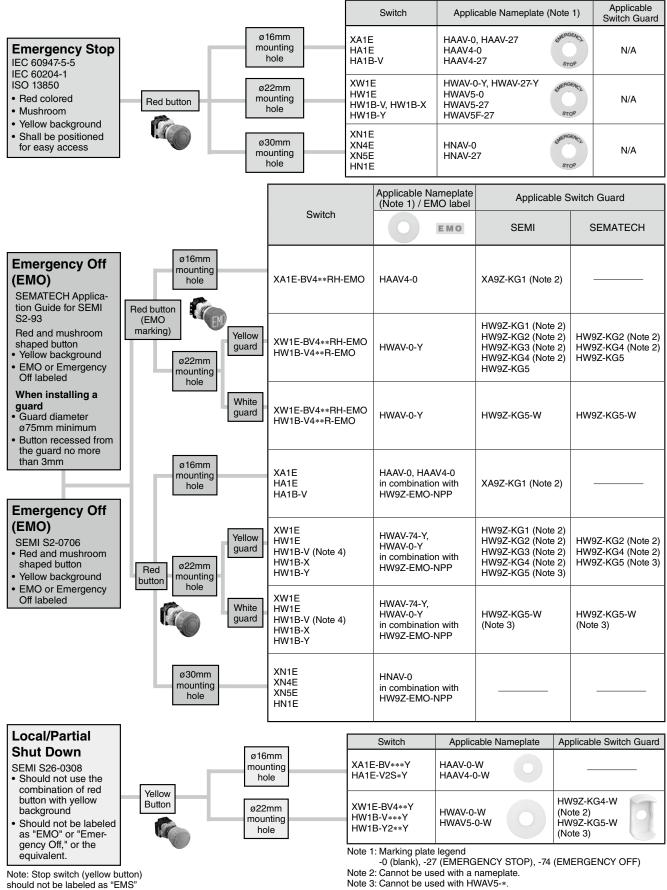




Emergency Stop Switches Selection Diagram



Switch and Background Color Selection Chart (IEC/SEMI/SEMATECH)



or "Emergency Stop."



ø16 X6 Series Emergency Stop Switches (Unibody)

Third-generation emergency stop switch with Reverse Energy Structure Smallest in its class

- Two button sizes—ø30mm and ø40mm
- Two button colors-red for emergency stop switch and yellow for stop switch
- Two ways of resetting —pulling and turning.
- UL, c-UL recognized, EN compliant.
- Safety lock mechanism (IEC 60947-5-5; 6.2)
- Direct opening action (IEC 60947-5-5; 5.2, IEC 60947-5-1, Annex K)
- Degree of protection: IP65 (IEC60529)



Specifications

Specifications	
Applicable Standards	IEC 60947-5-1, EN 60947-5-1 IEC 60947-5-5 (Note), EN 60947-5-5 (Note) JIS C8201-5-1, JIS C8201-5-5, UL508, CSA C22.2 No.14, GB14048.5
Operating Temperature	–25 to +60°C (no freezing)
Storage Temperature	-45 to +80°C (no freezing)
Operating Humidity	45 to 85% RH (no condensation)
Operating Force	Push to lock: 10.5N Pull to reset: 8.8N Turn to reset: 0.17 N·m
Minimum Force Required for Direct Opening Action	40N
Minimum Operator Stroke Required for Direct Opening Action	4.5 mm
Maximum Operator Stroke	4.5 mm
Contact Resistance	50 m Ω maximum (initial value)
Insulation Resistance	100 M Ω minimum (500V DC megger)
Overvoltage Category	11
Impulse Withstand Voltage	2.5 kV
Pollution Degree	3
Operation Frequency	900 operations/hour
Shock Resistance	Operation extremes: 150 m/s ² Damage limits: 1000 m/s ²
Vibration Resistance	Operation extremes: 10 to 500 Hz amplitude 0.35 mm, acceleration 50 m/s ² Damage limits: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s ²
Mechanical Life	100,000 operations minimum
Electrical Life	100,000 operations minimum
Degree of Protection	IP65 (IEC 60529)
Short-circuit Protection	250V/10A fuse (Type aM IEC 60269-1/IEC 60269-2)
Conditional Short-circuit Current	1000A
Terminal Style	Solder terminal
Recommended Tightening Torque for Locking Ring	0.88 N⋅m
Applicable Wire Size	1.25 mm ² maximum
Terminal Soldering Condition	310 to 350°C, within 3 seconds
Weight (approx.)	ø30mm button: 13g ø40mm button: 16g

Note: Except for stop switch (yellow button)

Standards

Applicable Standards	Mark	File No. or Organization
UL508 CSA C22.2 No.14	c FL us	UL/c-UL Recognition File No.E68961
EN60947-5-1		TÜV SÜD
EN60947-5-5 (note)	CE	EU low voltage directive
GB14048.5		CCC No. 010010305411586 (Stop switch: CCC No. 2010010305411587)

Note: Except for stop switch (yellow button)

Contact Ratings

Rated	Rated Insulation Voltage (Ui)				250V		
Rated	l The	ermal Curre	ent (Ith)		5A		
Rated	l Op	erating Volt	age (Ue)	30V	125V	250V	
e (e	ts	AC	Resistive Load (AC-12)	-	5A	ЗA	
perati t (Note	Contacts	50/60 Hz	Inductive Load (AC-15)	-	1.5A	0.75A	
Rated Operating Current (Note)	Main C	DC	Resistive Load (DC-12)	2A	0.4A	0.2A	
C Ba	Σ	DC	Inductive Load (DC-13)	1A	0.22A	0.1A	

• Minimum applicable load: 5V AC/DC, 1 mA (reference value)

(May vary depending on the operating conditions and load) Operational current represents the classification by making and breaking currents (IEC 60947-5-1).

Note:

TÜV rating: AC-15 0.75A/250V, DC-13 1A/30V Standard Duty AC 0.75A/250V Standard Duty DC 1A/30V UL rating:



X6 Series Emergency Stop Switches (Unibody) Ø16

Unmarked

Pushlock Pull/Turn Reset Switch (Package quantity: 1	
Shape	Main Contact (NC)	Part No.
ø30mm Mushroom	1NC	AB6E-3BV01PRH
	2NC	AB6E-3BV02PRH
ø40mm Mushroom	1NC	AB6E-4BV01PRH
	2NC	AB6E-4BV02PRH

• Pushlock pull/turn reset switches are locked when pressed, and reset when pulled or turned clockwise.

Arrow Marked

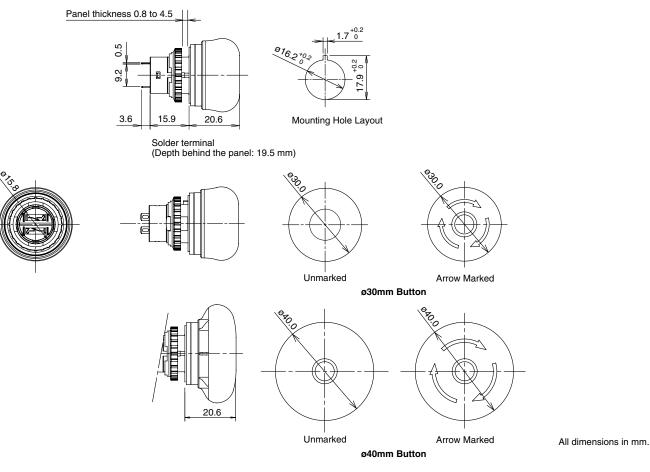
Pushlock Pull/Turn Reset Switch (Solder Terminal)

Pushlock Pull/Turn Reset Switch (Sol	Pushlock Pull/Turn Reset Switch (Solder Terminal)				
Shape	Main Contact (NC)	Part No.			
ø30mm Mushroom	1NC	AB6E-3BV01PRM			
	2NC	AB6E-3BV02PRM			
ø40mm Mushroom	1NC	AB6E-4BV01PRM			
.91.∞⊖ ((@ ⊖	2NC	AB6E-4BV02PRM			

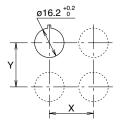
• Pushlock pull/turn reset switches are locked when pressed, and reset when pulled or turned clockwise.

ø16 X6 Series Emergency Stop Switches (Unibody)

Dimensions



Mounting Hole Layout



The values shown on the left are the minimum dimensions for mounting with other ø16 mm pushbuttons. For other control units of different sizes and styles, determine the values according to dimensions, operation, and wiring.

	Х	Y
ø30 mm Button	40 mm min.	40mm min.
ø40 mm Button	50 mm min.	50mm min.

Accessories

Terminal Arrangement (Bottom View)



1NC: Terminals located near the TOP marking

ALLESSUITES				
Shape	Material	Part No.	Package Quantity	Remarks
Locking Ring Wrench	Metal (nickel-plated brass)	MT-001	1	 Used to tighten the locking ring when installing the X6 switch onto a panel.
Locking Ring	Polyamide	XA9Z-LNPN10	10	• Black



X6 Series Emergency Stop Switches (Unibody) Ø16

Nameplate (for ø16 Emergency Stop Switches) Package quantity: 1							
Description	Legend	Part No.	Material	Background Color	Legend Color		
	Blank	HAAV-0) (c II acco	Disala		
For ø30mm Button	EMERGENCY STOP	HAAV-27	Daharanida				
	Blank	HAAV4-0	Polyamide	Yellow	Black		
For ø40mm Button	EMERGENCY STOP	HAAV4-27					

• Cannot be used with switch guard.

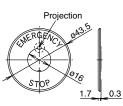
SEMI S2 Compliant Switch Guard

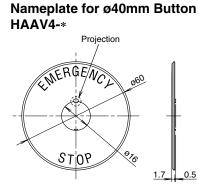
Shape	Material	Part No.	Remarks		
Switch Guard	Polyamide (PA6)	XA9Z-KG1	 IP65 degree of protection Color: yellow (Munsell 2.5Y8/10 or equivalent) Cannot be used with nameplate. 		

Note: Switch guards have been designed for applications in semiconductor manufacturing equipment only. Do not use the switch guards with emergency stop switches which are installed on other machines such as machine tools or food processing machines. Machinery Directive of the European Commission and IEC 60204-1 require that emergency stop switches be installed in a readily accessible area, and the usage of switch guards is not permitted.

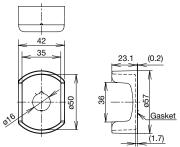
Dimensions

Nameplate for ø30mm Button HAAV-*

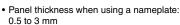




Switch Guard XA9Z-KG1



Remove the projection from the nameplate using pliers, otherwise the switch cannot be installed.
Panel thickness when using a nameplate: 0.5 to 3 mm



Package quantity: 1

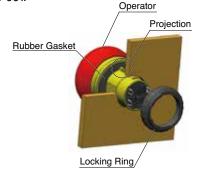
▲ Safety Precautions

- Turn off power to the X6 series units before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shocks or fire hazard.
- For wiring, use wires of proper size to meet the voltage and current requirements and solder properly. Improper soldering may cause overheating and create fire hazards.

Instructions

Panel Mounting

Remove the locking ring from the operator and check that the rubber gasket is in place. Insert the operator from panel front into the panel hole. Face the side with the projection upward, and tighten the locking ring using the locking ring wrench MT-001.



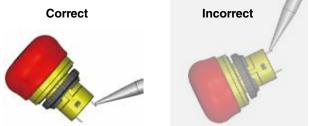
Notes for Panel Mounting

Using the locking ring wrench MT-001, tighten the locking ring to a torque of $0.88 \text{ N}\cdot\text{m}$. Do not use pliers. Do not apply excessive force, otherwise the locking ring will become damaged.

Wiring

- 1. Applicable wire size is 1.25 mm² maximum.
- 2. Solder the terminals using a soldering iron at 310 to 350°C for 3 seconds maximum. Do not use flow or dip soldering. SnAgCu type lead-free solder is recommended. Make sure that the soldering iron touches the terminals only, not plastic parts. Do not apply external force such as bending the terminals or applying tensile force on the wires.

3. Use a non-corrosive rosin flux. To prevent the flux from entering the switch while soldering, face the terminals downward.



- 4. Because the terminal spacing is narrow, use protective tubes or heat shrinkable tubes to avoid burning the wire sheath or short circuit.
- 5. Apply force on the terminals in the vertical direction to the panel only, otherwise the terminals will be damaged.

Contact Bounce

When the button is reset by pulling or turning, the NC contacts will bounce. When designing a control circuit, take the contact bounce time into consideration (reference value: 20 ms).

Handling

Do not expose the switch to excessive shock and vibrations, otherwise the switch may be deformed or damaged, causing malfunction or operation failure.



ø16 XA Series Emergency Stop Switches (Unibody)

Small, unibody emergency stop switches suitable for equipment with small mounting space. Requires only \emptyset 16mm \times 19.5mm for installation.

- ø29mm and ø40mm mushroom operators
- Degree of protection IP65 and IP40 (IEC 60529)
- Dark red (Munsell 5R4/12) and bright red (Munsell 7.5R4.5/14) colors for operators of emergency stop switches, and yellow/gray for stop switch operators.
- Gold-plated crossbar contacts
- Push-to-lock, pull or turn-to-reset operator
- UL, c-UL recognized. EN compliant.
- Safety lock mechanism (IEC 60947-5-5, 6.2)
- Direct opening action mechanism (IEC 60947-5-5, 5.2, IEC60947-5-1, Annex K)



Standards

Applicable Standards	Mark	File No. or Organization
UL508 CSA C22.2 No.14	c RL us	UL/c-UL Recognition File No.E68961
EN60947-5-1		TÜV SÜD
EN60947-5-5 (note)	CE	EU Low Voltage Directive
GB14048.5		CCC No. 2008010305286343

Note: Except for stop switch (yellow and gray button)

Contact Ratings

	-				
Rated Insulation Voltage (Ui)			250V		
Thermal Current (Ith)			5A		
Rated Oper	ating Voltag	je (Ue)	30V	125V	250V
Rated Operating Current	AC 50/60Hz	Resistive Load (AC-12)	—	5A	ЗA
		Inductive Load (AC-15)	_	ЗA	1.5A
		Resistive Load (DC-12)	2A	0.4A	0.2A
		DC	Inductive Load (DC-13)	1A	0.22A

Minimum applicable load: 5V AC/DC, 1 mA (reference value) (May vary depending on the operating conditions and load.)
The rated operating currents are measured at resistive/inductive loads as specified in IEC 60947-5-1.

Specifications

opeemeations		
Applicable Standards	IEC 60947-5-1, EN 60947-5-1 IEC 60947-5-5 (Note), EN 60947-5-5 (Note) JIS C8201-5-1, UL508, CSA C22.2 No.14 GB14048.5	
Operating Temperature	-25 to +60°C (no freezing)	
Storage Temperature	-45 to +80°C (no freezing)	
Operating Humidity	45 to 85% RH (no condensation)	
Operating Force	Push-to-lock: 10.5N Pull to reset: 10N Turn to reset: 0.16 N·m	
Minimum Force Required for Direct Opening Action	40N	
Minimum Operator Stroke Required for Direct Opening Action	4.0 mm	
Maximum Operator Stroke	4.5 mm	
Contact Resistance	50 mΩ maximum (initial value)	
Insulation Resistance	100 M $_{\Omega}$ minimum (500V DC megger)	
Overvoltage Category	11	
Impulse Withstand Voltage	2.5 kV	
Pollution Degree	3	
Operating Frequency	900 operations/hour	
Shock Resistance	Operating extremes: 150 m/s ² Damage limits: 1000 m/s ²	
Vibration Resistance	Operating extremes: 10 to 500 Hz, amplitude 0.35mm, acceleration 50 m/s ² Damage limits: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s ²	
Durability	Mechanical: 250,000 Electrical: 100,000 250,000 (24V AC/DC, 100mA)	
Degree of Protection	IP65, IP40 (IEC 60529)	
Short-circuit Protection	250V/10A fuse (Type aM IEC 60269-1/IEC 60269-2)	
Conditional Short-circuit Current	1000A	
Terminal Style	Solder terminal, Solder/tab #110 terminal	
Recommended Tightening Torque for Locking Ring	0.88 N·m	
Applicable Wire Size	1.25 mm ² maximum (AWG16 maximum)	
Terminal Soldering Condition	310 to 350°C, within 3 seconds	
Weight (approx.) Ø29mm mushroom: 14g ø40mm mushroom: 17g		

Note: Except for stop switches (operator color: yellow and gray)





XA Series

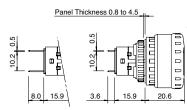
Pushlock Pull/Turn Reset (Solder Terminal)

Shape	Contact	Part No.		Operator Color
Shape	Contact	IP40 (contact part: black)	IP65 (contact part: yellow)	Code
ø29mm Mushroom	1NC	XA1E-BV3U01K①	XA1E-BV3U01①	
	2NC	XA1E-BV3U02K [®]	XA1E-BV3U02①	R: red
ø40mm Mushroom	1NC	XA1E-BV4U01K①	XA1E-BV4U01	RH: bright red
·₩u @ ((2NC	XA1E-BV4U02K [®]	XA1E-BV4U02①	

• Solder/tab #110 terminal is also available. Specify "T" before ${\rm } \odot$ in the Ordering No. XA1E-BV3U02KR \rightarrow XA1E-BV3U02KTR

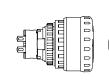
016.2

Dimensions



Solder/Tab Terminal #110 (Behind the panel: 23.9) Solder Terminal (Behind the panel: 19.5)







20.6

1.7^{+0.2}

Mounting Hole

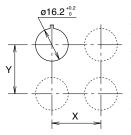
ø29 mm Mushroom

Terminal Arrangement (Bottom View)



1NC: Termimals on top

Mounting Hole Layout



• The values shown on the left are the minimum dimensions for mounting with other ø16 mm pushbuttons. For other control units of different sizes and styles, determine the values according to the dimensions, operation, and wiring.

All dimensions in mm.	ø2

ø40 mm Mushroom

	Х	Y
ø29mm Mushroom	40 mm minimum	
ø40mm Mushroom	50 mm i	minimum



Ø16 XA Series Emergency Stop Switches (w/Removable Contact Block)

The World's First ø16 mm, 4-contact Emergency Stop Switch. Compact size - only 27.9 mm deep behind the panel. Reliable "Safe break action."

- The depth behind the panel is only 27.9 mm for 1 to 4 contacts, both on illuminated and non-illuminated.
- IDEC's original "Safe break action" ensures that the contacts open when the contact block is detached from the operator.
- 1 to 4NC main contacts and 1NO monitor contact
- Push-to-lock, Pull or Turn-to-reset operator
- Direct opening action mechanism (IEC 60947-5-5, 5.2, IEC60947-5-1, Annex K)
- Safety lock mechanism (IEC 60947-5-5, 6.2)
- Degree of protection IP65 (IEC 60529)
- Two operator sizes: ø29 and ø40 mm
- Dark red (Munsell 5R4/12) or bright red (Munsell 7.5R4.5/14) colors are available for the operator of nonilluminated emergency stop switches, and gray for stop switch operators.
- UL, c-UL recognized. EN compliant

Standards

Applicable Standards	Mark File No. or Organization	
UL508 CSA C22.2 No. 14	c FLL us	UL/c-UL Recognized, File No. E68961
IEC60947-5-5 (Note) UL991 (Note) NFPA79 (Note)	_	UL File No. E305148
EN60947-5-1		TÜV SÜD
EN60947-5-5 (Note)	CE	EU Low Voltage Directive
GB14048.5		CCC No. 2005010305150899 (Stop switch: CCC No. 2005010305150894)

Note: Except for stop switches (button color: gray).

Contact Ratings NC main contacts (black) /NO monitor contact (blue)

Ra	ted Insulat	tion Volta	age (Ui)	300V (illuminated part: 60V)		
Ra	ted Therm	al Curre	ent (Ith)	5A		
Ra	ted Opera	ting Volt	age (Ue)	30V	125V	250V
		AC 50/60 Hz	Resistive Load (AC-12)	-	ЗA	ЗA
t	Main		Inductive Load (AC-15)	-	1.5A	1.5A
Current	Contacts	DC	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A
Rated Operating	Monitor Contacts	AC 50/60 Hz	Resistive Load (AC-12)	-	1.2A	0.6A
			Inductive Load (AC-14)	-	0.6A	0.3A
		DC -	Resistive Load (DC-12)	2A	0.4A	0.2A
			Inductive Load (DC-13)	1A	0.22A	0.1A

 Minimum applicable load: 5V AC/DC, 1 mA (reference value) (Operating area may vary according to the operating conditions and load types.)

• The rated operating currents are measured at resistive/inductive load types specified in IEC 60947-5-1.

Illumination Ratings

		U		
Rated Voltage		Operating Voltage	Rated Current	
	24V AC/DC	24V AC/DC ±10%	11 mA	



Specifications

Applicable Standards	IEC60947-5-1, EN60947-5-1 IEC60947-5-5 (Note), EN60947-5-5 (Note), JIS C8201-5-1, UL991 (Note), NFPA79 (Note), UL508, CSA C22.2 No.14, GB14048.5
Operating Temperature	–25 to +60°C (no freezing) Illuminated: –25 to +55°C (no freezing)
Storage Temperature	-45 to +80°C
Operating Humidity	45 to 85% RH (no condensation)
Operating Force	Push to lock: 10.5N Pull to reset: 10N Turn to reset: 0.16 N·m
Minimum Force Required for Direct Opening Action	60N
Minimum Operator Stroke Required for Direct Opening Action	4.0 mm
Maximum Operator Stroke	4.5 mm
Contact Resistance	50 mΩ maximum (initial value)
Insulation Resistance	100 M Ω minimum (500V DC megger)
Overvoltage Category	11
Impulse Withstand Voltage	2.5 kV
Pollution Degree	3 (inside LED unit: 2)
Operation Frequency	900 operations/hour
Shock Resistance	Operating extremes: 150 m/s ² Damage limits: 1000 m/s ²
Vibration Resistance	Operating extremes: 10 to 500 Hz, amplitude 0.35 mm acceleration 50 m/s ² Damage limits: 10 to 500 Hz, amplitude 0.35 mm acceleration 50 m/s ²
Mechanical Life	250,000 operations minimum
Electrical Life	100,000 operations min 250,000 operations min (24V AC/DC, 100 mA)
Degree of Protection	IP65 (IEC60529)
Short-circuit Protection	250V/10A fuse (Type aM, IEC60269-1/IEC60269-2)
Conditional Short-circuit Current	1000A
Terminal Style	Solder terminal, PC board terminal
Recommended	0.88 N·m
Tightening Torque for Locking Ring	0.00 N-III
Tightening Torque for Locking Ring Connectable Wire	1.25 mm ² maximum (AWG16 maximum)
Tightening Torque for Locking Ring	

Note: Except for stop switches (operator color: gray).



Non-illuminated

Pushlock Pull/Turn Reset (Screw Terminal/PC Board Terminal)

Chana	NC Main	NO Monitor	Par	t No.	Operator
Shape	Contact	Contact	Solder Terminal	PC Board Terminal	Color Code
ø29mm Mushroom	1NC	—	XA1E-BV301①	XA1E-BV301V①	
	2NC	—	XA1E-BV302①	XA1E-BV302V①	
	3NC	—	XA1E-BV303①	XA1E-BV303V①	
	4NC	—	XA1E-BV304①	XA1E-BV304V①	1
	1NC	1NO	XA1E-BV311①	XA1E-BV311V①	
	2NC	1NO	XA1E-BV312①	XA1E-BV312V①]
	3NC	1NO	XA1E-BV313①	XA1E-BV313V①	R: Dark red
ø40mm Mushroom	1NC	—	XA1E-BV401①	XA1E-BV401V①	RH: Bright red
	2NC	—	XA1E-BV402①	XA1E-BV402V①	
	3NC	—	XA1E-BV403①	XA1E-BV403V①	
	4NC	—	XA1E-BV404①	XA1E-BV404V①	
	1NC	1NO	XA1E-BV411①	XA1E-BV411V①	
	2NC	1NO	XA1E-BV412①	XA1E-BV412V①	1
(€@⇒	3NC	1NO	XA1E-BV413①	XA1E-BV413V①	7

• Specify a color code in place of ① in the Part No. • Terminal cover (XA9Z-VL2) is ordered separately.

• For EMO Switches, see page 57.

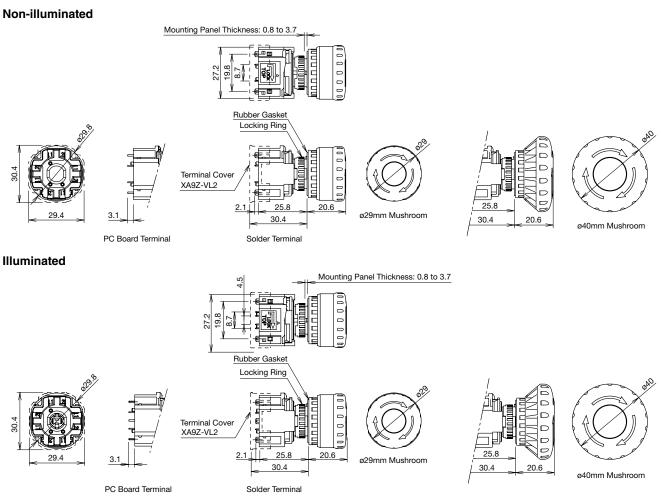
Illuminated

Pushlock Pull/Turn Reset (Screw Terminal/PC Board Terminal)

Chana	NC Main	NO Monitor	Part	No.	Operator
Shape	Contact	Contact	Solder Terminal	PC Board Terminal	Color
ø29mm Mushroom	1NC	—	XA1E-LV301Q4R	XA1E-LV301Q4VR	
	2NC	—	XA1E-LV302Q4R	XA1E-LV302Q4VR	
	3NC	—	XA1E-LV303Q4R	XA1E-LV303Q4VR	
	4NC	—	XA1E-LV304Q4R	XA1E-LV304Q4VR	
	1NC	1NO	XA1E-LV311Q4R	XA1E-LV311Q4VR	
	2NC	1NO	XA1E-LV312Q4R	XA1E-LV312Q4VR	
	3NC	1NO	XA1E-LV313Q4R	XA1E-LV313Q4VR	Deuly used such a
ø40mm Mushroom	1NC	—	XA1E-LV401Q4R	XA1E-LV401Q4VR	Dark red only
	2NC	—	XA1E-LV402Q4R	XA1E-LV402Q4VR	
	3NC	—	XA1E-LV403Q4R	XA1E-LV403Q4VR	
	4NC	—	XA1E-LV404Q4R	XA1E-LV404Q4VR	
	1NC	1NO	XA1E-LV411Q4R	XA1E-LV411Q4VR	
	2NC	1NO	XA1E-LV412Q4R	XA1E-LV412Q4VR	
(€@)→	3NC	1NO	XA1E-LV413Q4R	XA1E-LV413Q4VR	

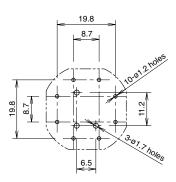
• Terminal cover (XA9Z-VL2) is ordered separately.

Dimensions

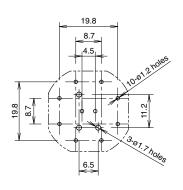


PC Board Layout (Bottom View)

Non-Illuminated



Mounting Hole Layout



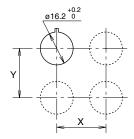
Illuminated

Panel Cut-out



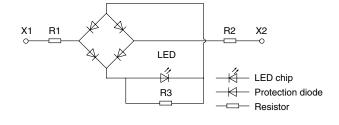
All dimensions in mm.

LED Unit Internal Circuit



	Х	Y				
ø29mm Mushroom	40 mm minimum					
ø40mm Mushroom 50 mm minimum						
The values shown above are the minimum						

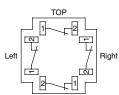
dimensions for mounting with other ø16 mm pushbuttons. For other control units of different sizes and styles, determine the values according to the dimensions, operation, and wiring convenience.



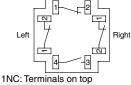
Terminal Arrangement (Bottom View)

Non-illuminated

NC main contacts (black) only NC main contacts (black): Terminals 1-2



1NC: Terminals on right 2NC: Terminals on right and left 3NC: Terminals on right, left, and top With NO monitor contacts (blue) NC main contacts (black): Terminals 1-2 NO monitor contacts (blue): Terminals 3-4 TOP

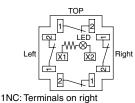


2NC: Terminals on right and left

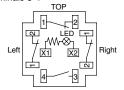
· Panel thickness when using

the nameplate: 0.5 to 2 mm

Illuminated NC main contacts only (black) NC main contacts(black): Terminals 1-2



2NC: Terminals on right 2NC: Terminals on right and left 3NC: Terminals on right, left, and top With NO monitor contacts (blue) NC main contacts (black): Terminals 1-2 NO monitor contacts (blue): Terminals 3-4



1NC: Terminals on top 2NC: Terminals on right and left

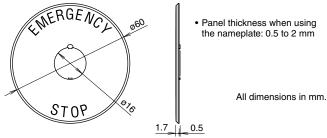
Nameplates (for ø16 Emergency Stop Switches)

Description	Legend	Part No.	Material	Plate Color	Legend Color	
For ø29mm Operator	(blank)	nk) HAAV-0				
For Ø29mm Operator	EMERGENCY STOP	HAAV-27	Polyamide	Vallaur	Black	
For ø40mm Operator	(blank)	HAAV4-0		Yellow		
	EMERGENCY STOP	HAAV4-27				

For ø29mm Operator



For ø40mm Operator



Accessories and Replacement Parts

Description & Shape	Material	Part No.	Ordering No.	Package Quantity	Remarks	
Ring Wrench	Metal (nickel-plated brass)	MT-001	MT-001	1	 Used to tighten the locking ring when installing the XA emergency stop switch onto a panel. 	
Locking Ring	Polyamide	XA9Z-LN	XA9Z-LNPN10	10	• Black	
Terminal Cover	РВТ	XA9Z-VL2	XA9Z-VL2PN02	2	 White Used for solder terminals. Also applicable to the XW series. 	
LED Unit	For Solder Terminal	XA9Z-LED2R	XA9Z-LED2R		Replacement LED unit for	
Color Color	For PC Board Terminal	XA9Z-LED2VR XA9Z-LED2VR		1	illuminated (for XA series only).	
LED Unit Removal Tool	Stainless Steel	MT-101	MT-101		 Used for removing the LED unit. 	



XA Series Emergency Stop Switches (w/Removable Contact Block) Ø16

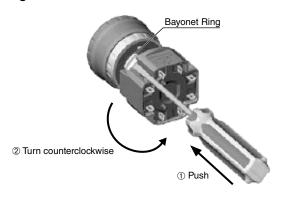
A Safety Precautions

- Turn off power to the XA series emergency stop switch before starting installation, removal, wiring, maintenance, and inspection of the relays. Failure to turn power off may cause electrical shock or fire hazard.
- Use the LED unit removal tool when replacing the LED unit to avoid burn on your hands.

Instructions

Removing the Contact Block

First unlock the operator button. While pushing up the white bayonet ring, using a small screwdriver (width: 2.5 to 3 mm) if necessary, turn the contact block counterclockwise and pull out. Do not exert excessive force when using a screwdriver, otherwise the bayonet ring may be damaged.

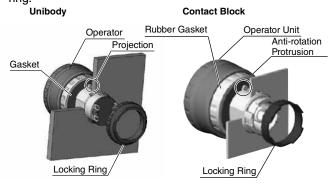


Notes for Removing the Contact Block

- 1. When the contact block is removed, the monitor contact (NO contact) is closed.
- 2. While removing the contact block, do not exert excessive force, otherwise the switch may be damaged.

Panel Mounting

Remove the locking ring from the operator and check that the rubber gasket is in place. Insert the operator from panel front into the panel hole. Face the side with the anti-rotation protrusion on the operator upward, and tighten the locking ring.



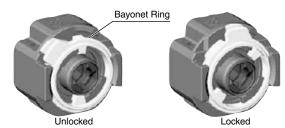
Notes for Panel Mounting

To mount the XA emergency stop switches onto a panel, tighten the locking ring to a tightening torque of $0.88 \text{ N} \cdot \text{m}$ maximum using ring wrench MT-001. Do not use pliers. Do not exert excessive force, otherwise the locking ring may be damaged.

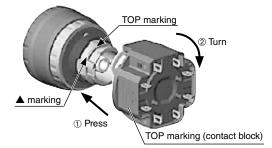
• Use wires of the proper size to meet the voltage and current requirements, and solder the wires correctly. If soldering is incomplete, the wire may heat during operation, causing fire hazard.

Installing the Contact Block

First turn the bayonet ring to the unlocked position.



Align the small \blacktriangle marking on the edge of the operator base with the TOP marking on the contact block. Press the contact block onto the operator and turn the contact block clockwise until the bayonet ring clicks.



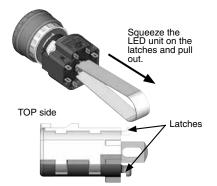
Notes for Installing the Contact Block

Check that the contact block is securely installed on the operator. When the emergency stop switch is properly assembled, the bayonet ring is in place as shown below.



Removing the LED Unit (Contact Block)

Pull out the LED unit while squeezing the latches on the LED unit using the LED unit removal tool (MT-101).



Installing the LED Unit (with Removable Contact Block)

Align the to of the LED unit with the TOP marking on the contact block. Push the LED unit into the contact block.



Wiring

- 1. The applicable wire size is 1.25 mm² maximum.
- 2. Solder the terminal at a temperature of 310 to 350°C within 3 seconds using a soldering iron. Sn-Ag-Cu type is recommended when using lead-free solder. When soldering, do not touch the enabling switch with the soldering iron. Also ensure that no tensile force is applied to the terminal. Do not bend the terminal or apply excessive force to the terminal.
- 3. Use a non-corrosive rosin flux.
- 4. Because the terminal spacing is narrow, use protective tubes or heat shrinkable tubes to avoid burning of wire coating or short circuit.

Solder/Tab Terminal #110

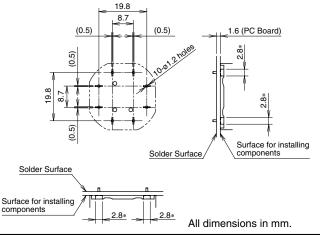
- 1. Use #110 receptacles for 0.5mm-thick tabs.
- 2. Because the terminal spacing is narrow, use protective tubes or heat shrinkable tubes of 0.5mm minimum in thickness.
- 3. Do not apply force on the terminals in the direction other than vertical to the mounting panel, otherwise the terminals will be damaged.

PC Board Terminal

- 1. When mounting a contact block on a PC board, provide sufficient rotating space for the PC board when installing and removing the contact block.
- 2. When mounting an XA emergency stop switch on a PC board, make sure that the operator is securely installed.

About PC Board and Circuit Design

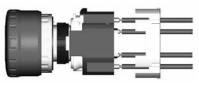
- 1. Use PC boards made of glass epoxy copper-clad laminated sheets of 1.6 mm in thickness, with double-sided through hole.
- PC boards and circuits must withstand rated voltage and current, including the instantaneous current and voltage at switching.
- 3. The minimum applicable load is 5V AC/DC, 1 mA. This value may vary according to the operating environment and load.
- 4. Within the 2.8* mm areas shown in the figure below, terminals touch the PC board, resulting in possible short circuit on the printed circuit. When designing a PC board pattern, take this possibility into consideration.



Installing Insulation Terminal Cover

To install the terminal cover (XA9Z-VL2), align the TOP marking on the terminal cover with TOP marking on the contact block, and press the terminal cover toward the contact block.

Note: For wiring, insert the wires into the holes in the terminal cover before soldering.



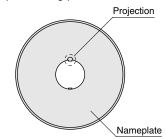
Contact Bounce

When the button is reset by pulling or turning, the NC main contacts will bounce. When pressing the button, the NO monitor contacts will bounce.

When designing a control circuit, take the contact bounce time into consideration (reference value: 20 ms).

Nameplate

When anti-rotation is not required, remove the projection from the nameplate using pliers.



Handling

Do not expose the switch to excessive shock and vibration, otherwise the switch may be deformed or damaged, causing malfunction or operation failure.



ø22 XW Series Emergency Stop Switches

ø22 mm, 4-contact Emergency Stop Switch. Compact size—only 37.1 mm deep behind the panel (screw terminal style 48.7 mm with terminal cover). Reliable "Safe break action."

- The depth behind the panel is only 37.1 mm for 1 to 4 contacts (screw terminal style 48.7 mm with terminal cover).
- The same depth behind the panel for illuminated and non-illuminated switches.
- IDEC's original "Safe break action" ensures that the contacts open when the contact block is detached from the operator.
- 1 to 4NC main contacts and 1 or 2NO monitor contact
- Push-to-lock, Pull or Turn-to-reset operator
- Direct opening action mechanism (IEC60947-5-5, 5.2, IEC60947-5-1, Annex K)
- Safety lock mechanism (IEC60947-5-5, 6.2)
- Degree of protection IP65 (IEC60529)
- Screw terminal style is finger-safe (IP20).
- Two operator sizes: ø40 and ø60 mm
 Dark red (Munsell 5R4/12) or bright red (Munsell 7.5R4.5/14) colors
- are available for the non-illuminated operator.
- Push-ON illumination available (operator size: ø60)
 Connector style available to reduce wiring time and wiring mistakes.
- Connector style available to reduce will
 UL c-UL listed. EN compliant

Standards

Applicable Standards	Mark	File No. or Organization
UL508	c Al us	UL/c-UL Recognition File No. E68961 (solder terminal, PC board terminal)
CSA C22.2 No.14		UL/c-UL Listing File No. E68961 (screw terminal)
UL508	17	UL Recognition File No. E68961 (connector style)
IEC60947-5-5 (Note)	_	UL File No. E305148 (solder terminal, PC board terminal)
UL991 NFPA79	EMERGENCY LISTED DEVICE	UL Listing File No. E305148 (screw terminal)
EN60947-5-1		TÜV SÜD
EN60947-5-5 (Note)	CE	EU low voltage directive
GB14048.5		CCC No. 2005010305150897 (except connector style)

Note: Except for stop switch (yellow button)

Contact Ratings (NC main contacts/NO monitor contact)

			Screw Terminal	250V				
Rated Insulation		on	Solder Terminal	2001/				
Vo	ltage (Ui)		PC Board Terminal		300V			
			Connector		125V			
Ra	ited Therma	al Current	t (Ith)	5A (cor	nector style	e: 2.5A)		
Ra (U	ited Operati e)	ing Voltag	ge	30V 125V 250V (Note 3				
Ħ		AC	Resistive Load (AC-12)	-	5A (Note 1)	ЗA		
Curre		n Hz				Inductive Load (AC-15)	-	3A (Note 2)
			Resistive Load (DC-12)	2A	0.4A	0.2A		
atii			Inductive Load (DC-13)	1A	0.22A	0.1A		
Operating		AC 50/60	Resistive Load (AC-12)	-	1.2A	0.6A		
Rated (ପ୍ତ Monitor	50/60 Hz	Inductive Load (AC-14)	-	0.6A	0.3A		
Rat	Contacts	DC	Resistive Load (DC-12)	2A	0.4A	0.2A		
			Inductive Load (DC-13)	1A	0.22A	0.1A		

 Minimum applicable load: 5V AC/DC, 1 mA (reference value) (Operating area depends on the operating conditions and load types.)

(Operating area depends on the operating conditions and load types.)
 The rated operating currents are measured at resistive/inductive load types specified in JIS C8201-5-1.

specified in JIS C8201-5-1. Note 1: Solder terminal/PC board terminal: 3A, Connector: 2.5A Note 2: Solder terminal/PC board terminal: 1.5A

Note 2: Solder terminal/PC board terminal: 1.5 Note 3: Except for connector style.

Illumination Ratings

	v	
Rated Voltage	Operating Voltage	Rated Current
24V AC/DC	24V AC/DC ±10%	15 mA

Note: An LED lamp is built into the contact block and cannot be replaced.



Specifications

Applicable Standards	IEC60947-5-1, EN60947-5-1 IEC60947-5-5 (Note), EN60947-5-5 JIS C8201-5-1, UL508, UL991, NFPA79, CSA C22.2 No. 14, GB14048.5						
Operating Temperature	Non-illuminated: -25 to +60°C (no freezing) LED illuminated: -25 to +55°C (no freezing)						
Storage Temperature	–45 to +80°C						
Operating Humidity	45 to 85% RH (no condensation)						
Operating Force	Push to lock: 32N Pull to reset: 21N Turn to reset: 0.27 N·m						
Minimum Force Required for Direct Opening Action	80N						
Minimum Operator Stroke Required for Direct Opening Action	4.0 mm						
Maximum Operator Stroke	4.5 mm						
Contact Resistance	50 m Ω maximum (initial value) Connector style: 30 m Ω (Note)						
Insulation Resistance	100 M Ω minimum (500V DC megger)						
Overvoltage Category	11						
Impulse Withstand Voltage	2.5 kV						
Pollution Degree	3 (connector style: 2)						
Operation Frequency	900 operations/hour						
Shock Resistance	Operating extremes: 150 m/s ² Damage limits: 1000 m/s ²						
Vibration Resistance	Operating extremes: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s ² Damage limits: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s ²						
Mechanical Life	250,000 operations minimum						
Electrical Life	100,000 operations minimum 250,000 operations minimum (24V AC/DC, 100 mA)						
Degree of Protection	Panel front: IP65 (IEC 60529) Terminal Protection: IP20 (screw terminal, when using XW9Z-VL2MF)						
Degree of Protection Short-circuit Protection	Terminal Protection: IP20 (screw terminal, when using						
-	Terminal Protection: IP20 (screw terminal, when using XW9Z-VL2MF)						
Short-circuit Protection Conditional	Terminal Protection: IP20 (screw terminal, when using XW9Z-VL2MF) 250V/10A fuse (Type aM, IEC60269-1/IEC60269-2)						
Short-circuit Protection Conditional Short-circuit Current	Terminal Protection: IP20 (screw terminal, when using XW92-VL2MF) 250V/10A fuse (Type aM, IEC60269-1/IEC60269-2) 1000A Solder terminal, PC board terminal,						
Short-circuit Protection Conditional Short-circuit Current Terminal Style Recommended Tightening Torque for	Terminal Protection: IP20 (screw terminal, when using XW9Z-VL2MF) 250V/10A fuse (Type aM, IEC60269-1/IEC60269-2) 1000A Solder terminal, PC board terminal, M3 screw terminal, Connector						
Short-circuit Protection Conditional Short-circuit Current Terminal Style Recommended Tightening Torque for Locking Ring	Terminal Protection: IP20 (screw terminal, when using XW9Z-VL2MF) 250V/10A fuse (Type aM, IEC60269-1/IEC60269-2) 1000A Solder terminal, PC board terminal, M3 screw terminal, Connector 2.0 N·m Screw terminal: 0.75 to 1.25 mm ² (AWG18 to 16) Solder terminal / PC board terminal: 1.25 mm ² maximum (AWG16 maximum)						
Short-circuit Protection Conditional Short-circuit Current Terminal Style Recommended Tightening Torque for Locking Ring Connectable Wire	Terminal Protection: IP20 (screw terminal, when using XW92-VL2MF) 250V/10A fuse (Type aM, IEC60269-1/IEC60269-2) 1000A Solder terminal, PC board terminal, M3 screw terminal, Connector 2.0 N·m Screw terminal: 0.75 to 1.25 mm² (AWG18 to 16) Solder terminal / PC board terminal: 1.25 mm² maximum (AWG16 maximum) Connector style: 0.3 to 0.85 mm² (AWG22 to 18)						

Note: When connecting the applicable connector to a 1m wire of 0.33 mm² (AWG22).



Ø22 XW Series Emergency Stop Switches

Non-illuminated Pushlock Pull / Turn Reset (Screw Terminal)

Chana	NC Main	NO Monitor	Part	No.	1 Operator
Shape	Contact	Contact	IP20	w/Terminal Cover	Color Code
ø40mm Mushroom	1NC	—	XW1E-BV401MF①	XW1E-BV401M①	
	2NC	—	XW1E-BV402MF①	XW1E-BV402M①	
1 miles	3NC	—	XW1E-BV403MF①	XW1E-BV403M①	
	4NC	—	XW1E-BV404MF①	XW1E-BV404M①	
	1NC	1NO	XW1E-BV411MF ^①	XW1E-BV411M①	
	2NC	1NO	XW1E-BV412MF ^①	XW1E-BV412M①	
LISTED LISTED DEVICE	3NC	1NO	XW1E-BV413MF①	XW1E-BV413M①	
	2NC	2NO	XW1E-BV422MF①	XW1E-BV422M①	R: Dark red
ø60mm Mushroom	1NC	—	XW1E-BV501MF①	XW1E-BV501M①	RH: Bright red
	2NC	—	XW1E-BV502MF①	XW1E-BV502M①	
- Cuit	3NC	—	XW1E-BV503MF①	XW1E-BV503M①	
the state of the s	4NC	—	XW1E-BV504MF①	XW1E-BV504M①	
	1NC	1NO	XW1E-BV511MF ^①	XW1E-BV511M①	
CUUUS UN EMERGENCY LISTED USTED DEVICE	2NC	1NO	XW1E-BV512MF①	XW1E-BV512M①	
	3NC	1NO	XW1E-BV513MF①	XW1E-BV513M①	
	2NC	2NO	XW1E-BV522MF①	XW1E-BV522M①	

 \bullet Specify a color code in place of in the Part No.

• IP20 types can be connected to solid wires only.

• For EMO Switches, see page 57.

Non-illuminated Pushlock Pull/Turn Reset (Solder Terminal/PC Board Terminal)

Shape	NC Main	NO Monitor	Part	1 Operator	
Shape	Contact	Contact	Solder Terminal	PC Board Terminal	Color Code
ø40mm Mushroom	1NC	—	XW1E-BV401①	XW1E-BV401V1	
	2NC	—	XW1E-BV402①	XW1E-BV402V1)	
11	3NC	—	XW1E-BV403①	XW1E-BV403V①	
120	4NC	—	XW1E-BV404①	XW1E-BV404V1	R: Dark red
	1NC	1NO	XW1E-BV411①	XW1E-BV411V①	RH: Bright red
	2NC	1NO	XW1E-BV412①	XW1E-BV412V①	
	3NC	1NO	XW1E-BV413①	XW1E-BV413V①	
	2NC	2NO	XW1E-BV422①		

 \bullet Specify a color code in place of in the Part No.

• Terminal cover (XA9Z-VL2) is ordered separately.

Pushlock Pull/Turn Reset (Connector)

Shape	NC Main Contact	NO Monitor Contact	Part No.	①Operator Color Code
ø40mm Mushroom	ЗNC	_	XW1E-BV403V①-BC	R: Dark red RH: Bright red

Specify a color code in place of ① in the Part No.
Applying for UL/c-UL listing. The switch unit (XW1E-BV) is UL/c-UL listed.
See page 30 for applicable connectors.

XW Series Emergency Stop Switches Ø22

LED Illuminated Pushlock Pull/Turn Reset (Screw Terminal)

Shape	Illumination	Rated	Rated NC Main	NO Monitor	Part No.	
Shape	murmination	Voltage	Contact	Contact	IP20	w/Terminal Cover
ø40mm Mushroom			1NC	—	XW1E-LV401Q4MFR	XW1E-LV401Q4MR
		24V AC/DC	2NC	—	XW1E-LV402Q4MFR	XW1E-LV402Q4MR
- Car	LED		3NC	—	XW1E-LV403Q4MFR	XW1E-LV403Q4MR
			4NC	—	XW1E-LV404Q4MFR	XW1E-LV404Q4MR
			1NC	1NO	XW1E-LV411Q4MFR	XW1E-LV411Q4MR
			2NC	1NO	XW1E-LV412Q4MFR	XW1E-LV412Q4MR
			3NC	1NO	XW1E-LV413Q4MFR	XW1E-LV413Q4MR
			2NC	2NO	XW1E-LV422Q4MFR	XW1E-LV422Q4MR

• The operator color is red only.

• IP20 types can be connected to solid wires only.

LED Illuminated Pushlock Pull/Turn Reset (Solder Terminal/PC Board Terminal)

Shape	Illumination	Rated	NC Main	NO Monitor	Part No.	
Snape	murmination	Voltage	Contact	Contact	Solder Terminal	PC Board Terminal
ø40mm Mushroom			1NC	—	XW1E-LV401Q4R	XW1E-LV401Q4VR
			2NC	_	XW1E-LV402Q4R	XW1E-LV402Q4VR
C.	LED	24V AC/DC	3NC	_	XW1E-LV403Q4R	XW1E-LV403Q4VR
			4NC	_	XW1E-LV404Q4R	XW1E-LV404Q4VR
17 01			1NC	1NO	XW1E-LV411Q4R	XW1E-LV411Q4VR
			2NC	1NO	XW1E-LV412Q4R	XW1E-LV412Q4VR
			3NC	1NO	XW1E-LV413Q4R	XW1E-LV413Q4VR
			2NC	2NO	XW1E-LV422Q4R	—

• The operator color is red only.

• Terminal cover (XA9Z-VL2) is ordered separately.

Push-ON LED Illuminated Pushlock Pull/Turn Reset (Screw Terminal)

Shape	Illumination	Rated	NC Main	NO Monitor	Part	No.
Shape	murmination	Voltage	e Contact Contact		IP20	w/Terminal Cover
ø40mm Mushroom						
<u>Gr</u>		24V	3NC	—	XW1E-TV403Q4MFR	XW1E-TV403Q4MR
	LED	LED 24V AC/DC	2NC	1NO	XW1E-TV412Q4MFR	XW1E-TV412Q4MR

• The operator color is red only.

• Push-ON is illuminated when the operator is latched, and turns off when reset.

• IP20 types can be connected to solid wires only.

Push-ON LED Illuminated Pushlock Pull/Turn Reset (Connector)

Shape	Illumination	Rated Voltage	NC Main Contact	NO Monitor Contact	Part No.
ø40mm Mushroom	LED	24V AC/DC	ЗNC	_	XW1E-TV403Q4VR-BC

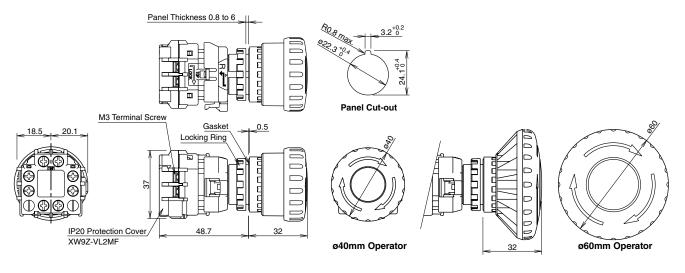
The operator color is red only.
Push-ON is illuminated when the operator is latched, and turns off when reset.

See page 30 for applicable connectors.

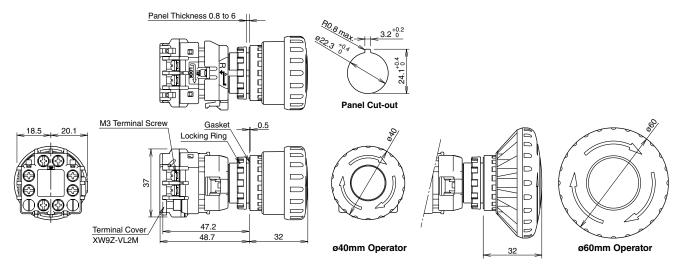


Dimensions (Non-Illuminated)

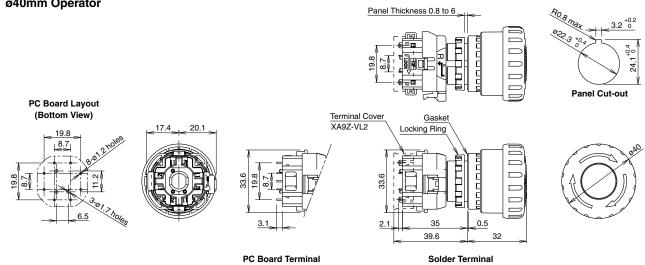
Screw Terminal (IP20)



Screw Terminal (w/terminal cover)



Solder Terminal and PC Board Terminal ø40mm Operator

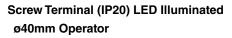


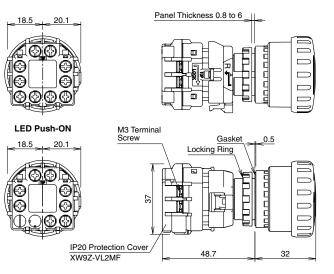
All dimensions in mm.



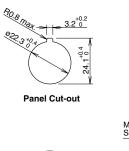
XW Series Emergency Stop Switches Ø22

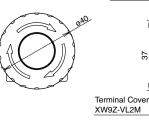
Dimensions (Illuminated)

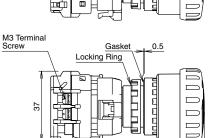




Solder Terminal and PC Board Terminal LED Illuminated ø40mm Operator







47.2

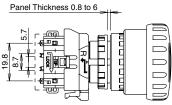
48.

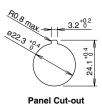
Screw Terminal (w/terminal cover)

Panel Thickness 0.8 to 6

LED Illuminated

ø40mm Operator

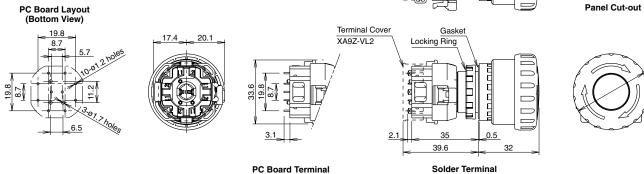




32

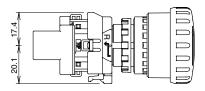
_

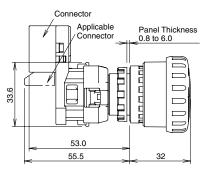
Ε

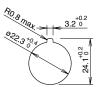


Dimensions (Connector Style)

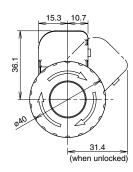
Non-illuminated / LED Push-ON ø40mm Operator







Panel Cut-out

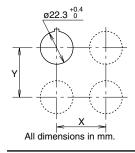


For applicable connectors, see page 30.

All dimensions in mm.



Mounting Hole Layout

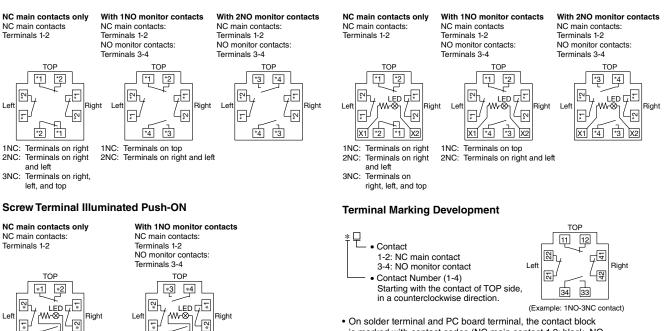


	Х	Y
Screw Terminal	70 mm r	ninimum
Solder/PC Board Terminal	50 mm r	ninimum
Connector Style	50 mm minimum	70 mm minimum

· The values shown above are the minimum dimensions for mounting with other ø22mm pushbuttons. For other control units of different sizes and styles, determine the values accord ing to the dimensions, operation, and wiring convenience.

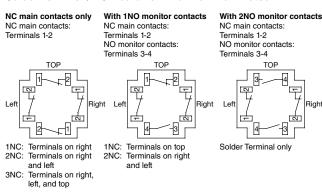
Terminal Arrangement (Bottom View)

Screw Terminal Non-illuminated



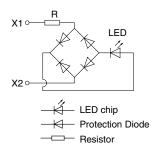
X1

X2



Solder Terminal / PC Board Terminal Non-illuminated

LED Internal Circuit



Screw Terminal Illuminated



1NC:

is marked with contact codes (NC main contact 1-2: black, NO

Solder Terminal / PC Board Terminal Illuminated

Terminals 1-2

Terminals 3-4

NC main contacts:

NO monitor contacts:

1 <u>د</u>2

X1 **X**2

TOF

-ED ~^^/

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r t

monitor contact 3-4: blue).

NC main contacts only

<u>ہ</u>2

IX2

N

Riah Lef

NC main contacts:

Terminals 1-2

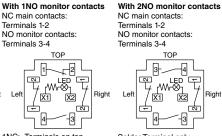
2

Left

1NC:

2NC:

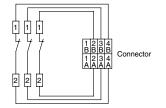
3NC:



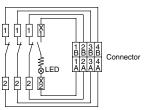
Solder Terminal only

Connector Style Non-illuminated

X1 X2



Connector Style Push-ON





XW Series Emergency Stop Switches Ø22

XW

Accessories

Accessories					
Description & Shape	Material	Part No.	Ordering No.	Package Quantity	Remarks
Ring Wrench	Metal (nickel-plated brass) (weight: approx. 150g)	MW9Z-T1	MW9Z-T1	1	• Used to tighten the locking ring when installing the XW emergency stop switch onto a panel.
Anti-rotation Ring	Ring: Polyamide Gasket: Nitryl rubber	HW9Z-RL	HW9Z-RLPN10	10	 The anti-rotation ring is used for preventing the operator from turning. ⁰⁹³ ¹⁵ ^{TOP} ⁰²² ⁰²² ¹⁵ ^{TOP} ⁰²² ¹⁵ ^{TOP} ¹⁵ ¹⁵
Terminal Cover	РВТ	XA9Z-VL2	XA9Z-VL2PN02	2	 White Used for solder terminals.
Terminal Cover	PPE	XW9Z-VL2M	XW9Z-VL2MPN02	2	 Black Used for screw terminals. Attached to IP20 protection cover units.
IP20 Protection Cover	Polyamide	XW9Z-VL2MF	XW9Z-VL2MFPN02	2	 Black Used on terminals for IP20 finger protection. Only solid wires can be used. The IP20 protection cover cannot be removed once installed.
Ring Adapter	Rubber on metal base	XW9Z-A30E	XW9Z-A30EPN02	2	 Yellow panel surface Used for installing XW1E emergency stop switches in ø30mm mounting hole. Can be used for XW1E emergency stop switches only. IP65 protection. Cannot be used with nameplates. Panel thickness when mounted: 0.8 to 3.0 mm Adaper Washer * (*: A or B) Adapter Gasket Panel Mounting Panel Mounting Panel Mounting

Notes:
XW emergency stop switches of screw terminal are provided with a terminal cover.
All dimensions in mm.

Ø22 XW Series Emergency Stop Switches

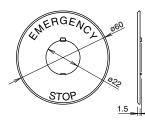
Nameplate (for ø22 Emergency Stop Switches)

0.9

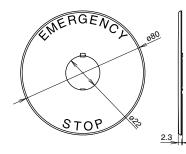
Description	Legend	Part No.	Ordering No.	Package Quantity	Material	Plate Color	Legend Color
	(blank)	HWAV-0 HWAV-0			Dehramida		
For ø40mm Operator	EMERGENCY STOP	HWAV-27	HWAV-27	4	Polyamide	Yellow	Black
	(blank)	HWAV5-0	HWAV5-0		DDT		
For ø60mm Operator	EMERGENCY STOP	HWAV5-27	HWAV5-27		PBT		
	EMERGENCY STOP	HWAV5F-27	HWAV5F-27PN10	10	PET film sticker		

• EMERGENCY OFF and white nameplates (blank) also available. See page 61 and 64 for details.

For ø40mm Operator



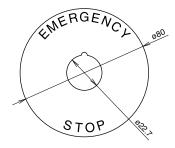
For ø60mm Operator



0.6

 Panel thickness when using the nameplate: 0.8 to 4 mm

Sticker Nameplate for ø60mm Operator



Maintenance Parts

• Panel thickness when using the

nameplate: 0.8 to 4.5 mm

Description & Shape	Material	Part No.	Ordering No.	Package Quantity	Remarks
Locking Ring	Polyamide	HW9Z-LN	HW9Z-LNPN05	5	• Black
Washer	Nitryl rubber	HW9Z-WM	HW9Z-WMPN10	10	• Black

XW

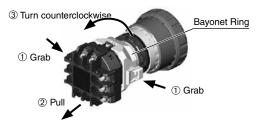
▲ Safety Precautions

 Turn off power to the XW series emergency stop switch before starting installation, removal, wiring, maintenance, and inspection of the relays. Failure to turn power off may cause electrical shock or fire hazard.

Instructions

Removing the Contact Block

First unlock the operator button. Grab the bayonet ring ① and pull back the bayonet ring until the latch pin clicks ②, then turn the contact block counterclockwise and pull out ③

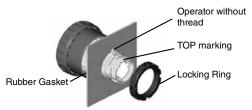


Notes for removing the contact block

- 1. When the contact block is removed, the monitor contact (NO contact) is closed.
- 2. While removing the contact block, do not exert excessive force, otherwise the switch may be damaged.
- 3. An LED lamp is built into the contact block for illuminated pushbuttons. When removing the contact block, pull the contact block straight to prevent damage to the LED lamp. If excessive force is exerted, the LED lamp may be damaged and fail to light.

Panel Mounting

Remove the locking ring from the operator and check that the rubber gasket is in place. Insert the operator from panel front into the panel hole. Face the side without thread on the operator with TOP marking upward, and tighten the locking ring using ring wrench MW9Z-T1 to a torque of 2.0 N·m maximum.



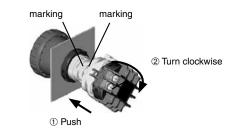
Notes for Panel Mounting

To prevent the XW emergency stop switch from rotating when resetting from the latched position, use of an anti-rotation ring (HW9Z-RL) or a nameplate is recommended.

• Use wires of the proper size to meet the voltage and current requirements, and solder the wires correctly. If soldering is incomplete, the wire may heat during operation, causing fire hazard.

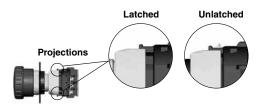
Installing the Contact Block

First unlock the operator button. Align the small marking on the edge of the operator with the small marking on the yellow bayonet ring. Hold the contact block, not the bayonet ring. Press the contact block onto the operator and turn the contact block clockwise until the bayonet ring clicks.



Notes for installing the contact block

Make sure that the bayonet ring is in the locked position. Check that the two projections on the bayonet ring are securely in place.



Wiring

Solder Terminal

- 1. The applicable wire size is 1.25 mm² maximum.
- 2. Solder the terminal at a temperature of 310 to 350°C within 3 seconds using a soldering iron. Sn-Ag-Cu type is recommended when using lead-free solder. When soldering, do not touch the enabling switch with the soldering iron. Also ensure that no tensile force is applied to the terminal. Do not bend the terminal or apply excessive force to the terminal.
- 3. Use a non-corrosive rosin flux.
- 4. Because the terminal spacing is narrow, use protective tubes or heat shrinkable tubes to avoid burning of wire coating or short circuit.

PC Board Terminal

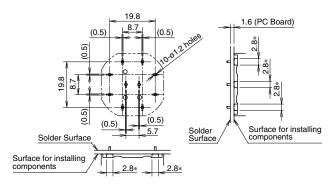
IDEC

- 1. When mounting a contact block on a PC board, provide sufficient rotating space for the PC board when installing and removing the contact block.
- 2. When mounting an XW emergency stop switch on a PC board, make sure that the operator is securely installed.
- 3. Do not solder by flow soldering. Otherwise, damage may be caused.

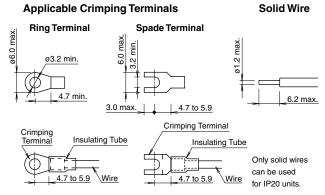
Instructions

About PC Board and Circuit Design

- 1. Use PC boards made of glass epoxy copper-clad laminated sheets of 1.6 mm in thickness, with double-sided through hole.
- 2. PC boards and circuits must withstand rated voltage and current, including the instantaneous current and voltage at switching.
- 3. The minimum applicable load is 5V AC/DC, 1 mA. This value may vary according to the operating environment and load.
- 4. Within the 2.8* mm areas shown in the figure below, terminals touch the PC board, resulting in possible short circuit on the printed circuit. When designing a PC board pattern, take this possibility into consideration.



Screw Terminal



1. Wire thickness: 0.75 to 1.25 mm² (AWG18 to 16)

- Be sure to install an insulating tube on the crimping terminal.
- 2. Tighten the M3 terminal screw to a tightening torque of 0.6 to 1.0 N·m.

Connector

- 1. Connector shape
 - Tyco Electronics, D-2000 series Part No. 1376009-1 (tab header, board mount)
- 2. Applicable connectors (to be supplied by user)
 - Tyco Electronics, D-2000 series
 Part No. 1-1318119-4 (receptacle housing)
 - Tyco Electronics, D-2000 series
 - Part No. 1318107-1 (receptacle contact)
- To prepare correct receptacles for the connector, read the instruction sheet and catalog of Tyco Electronics and understand the installation and wiring method.
- 4. Fasten the cable so that the connector is not pulled. Otherwise the switch may be deformed and damaged, causing malfunction or operation failure.

Installing & Removing Terminal Covers

XA9Z-VL2

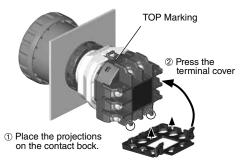
To install the terminal cover, align the TOP marking on the terminal cover with TOP marking on the contact block, and press the terminal cover toward the contact block.



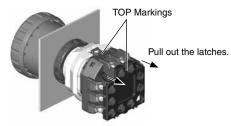
Note: For wiring, insert the wires into the holes in the terminal cover before soldering.

XW9Z-VL2M

To install the terminal cover, align the TOP marking on the terminal cover with the TOP marking on the contact block. Place the two projections on the bottom side of the contact block into the slots in the terminal cover. Press the terminal cover toward the contact block.

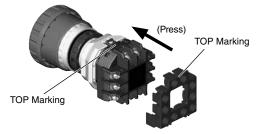


To remove the terminal cover, pull out the two latches on the top side of the terminal cover. Do not exert excessive force to the latches, otherwise the latches may break.



IP20 Protection Terminal Cover XW9Z-VL2MF

To install the IP20 protection cover, align the TOP marking on the cover with the TOP marking on the contact block, and press the cover toward the contact block.



Notes:

- 1. Once installed, the XW9Z-VL2MF cannot be removed.
- 2. The XW9Z-VL2MF cannot be installed after wiring.
- With the XW9Z-VL2MF installed, crimping terminals cannot be used. Use solid wires.
- Make sure that the XW9Z-VL2MF is securely installed. IP20 cannot be achieved when installed loosely, and electric shocks may occur.



XW Series Emergency Stop Switches Ø22

Instructions

Contact Bounce

When the button is reset by pulling or turning, the NC main contacts will bounce. When pressing the button, the NO monitor contacts will bounce.

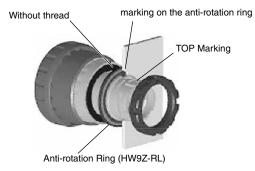
When designing a control circuit, take the contact bounce time into consideration (reference value: 20 ms).

LED Illuminated Switches

An LED lamp is built into the contact block and cannot be replaced.

Installing the Anti-rotation Ring HW9Z-RL

Align the side without thread on the operator with TOP marking, the small \blacktriangle marking on the anti-rotation ring, and the recess on the mounting panel.

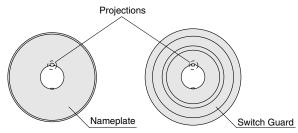


Installing the Nameplate

Align the side without thread on the operator with TOP marking, the projection on the nameplate, and the recess on the mounting panel.

Nameplate or Switch Guard

When anti-rotation is not required, remove the projection from the nameplate or switch guard using pliers.



Handling

Do not expose the switch to excessive shocks and vibrations, otherwise the switch may be deformed or damaged, causing malfunction or operation failure.



Emergency Stop Switches (Unibody) Specifications

Standards

Applicable Standards	Mark	File No. or Organization
UL508 CSA C22.2 No. 14		UL/c-UL Listing File No. E55996
		TÜV SÜD
EN60947-5-5	CE	EU Low Voltage Directive
GB14048.5		CCC No.2004010305132908

Specifications

Operating	–25 to +60°C (no freezing)
Temperature	Illuminated units: -25 to +55°C
Storage Temperature	-40 to +80°C (no freezing)
Operating Humidity	45 to 85% RH (no condensation)
Operating Force	50N
Minimum Force Required for Direct Opening Action	5.5 mm
Maximum Operator Stroke	10 mm
Contact Resistance	50 m Ω maximum (initial value)
Insulation Resistance	100 M Ω minimum (500V DC megger)
Dielectric Strength	Between live and dead metal parts: Contacts: 2,500V AC, 1 minute Illuminated parts: 1,000V AC, 1 minute
Vibration Resistance	Damage limits: 30 Hz, amplitude 1.5 mm Operating extremes: 5 to 55 Hz, amplitude 0.5 mm
Shock Resistance	Damage limits: 1,000 m/s ² Operating extremes: 100 m/s ²
Operating Frequency	900 operations/h
Life	Mechanical: 250,000 operations minimum Electrical: 100,000 operations minimum (at 900 operations/h, duty ratio 40%)
Degree of Protection	IP65
Terminal Style	M3.5 screw
Weight	49g (HW1E-BV402R) 56g (HW1E-LV402Q4R)

Contact Ratings

Rated Insulation Voltage (Ui)			250V		
Rated Thermal Current (Ith)			10A		
Rated Operational Voltage (Ue)			24V	110V	220V
	AC 50/60			ЗA	ЗA
Rated	50/60 Hz	Inductive Load (AC-15)	6A	ЗA	ЗA
Operational Current	DC	Resistive Load (DC-12)	6A	2A	1A
		Inductive Load (DC-13)	1.5A	0.3A	0.15A

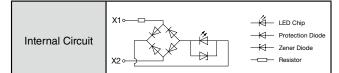
 Minimum applicable load (reference value): 3V AC/DC, 5 mA (Applicable range may vary with operating conditions and load types.)

 The operational current represents the classification by making and breaking currents (IEC 60947-5-1).

LED Lamp Ratings

Rated Operating	LED Lamp			
Voltage of Unit	Part No.	Rated Voltage	Rated Current	
6V AC/DC	LSTD-6R	6V AC/DC ±10%	7 mA	
12V AC/DC	LSTD-1R	12V AC/DC ±10%	10 mA	
24V AC/DC	LSTD-2R	24V AC/DC ±10%	10 mA	

LED Internal Circuit



Incandescent Lamp Ratings

Rated Operating Voltage	LED Lamp		
of Unit	Part No.	Wattage	
6V AC/DC	LS-6	1W (6.3V)	
12V AC/DC	LS-8	1W (18V)	
24V AC/DC	LS-3	1W (30V)	

Pushlock Turn Reset Switches (Unibody) Shape Contact Part No. Button Color Ø40mm Mushroom Pushlock Turn Reset 1NO-1NC HW1E-BV411R Red only Image: Image:

• When pressed, the button is held depressed. The button is released by turning clockwise.

Illuminated Pushlock Turn Reset Switches (Unibody)

Shape	Contact	Part No.	Button Color
Ø40mm Mushroom Pushlock Turn Reset HW1E-LV4	1NO-1NC	HW1E-LV411Q0R	Red only
	2NC	HW1E-LV402Q0R	neu oniy

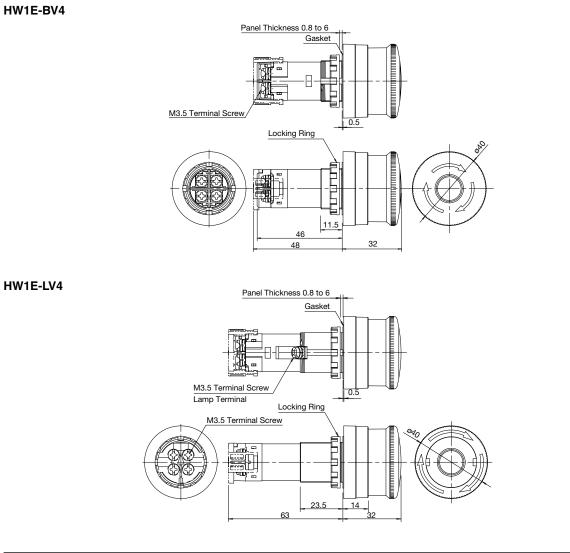
• When pressed, the button is held depressed. The button is released by turning clockwise.

• The illuminated pushlock turn reset switch does not contain a lamp. Order LED or incandescent lamps separately. For lamps, see page 38.



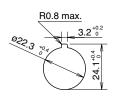
HW Series Emergency Stop Switches Ø22

Dimensions



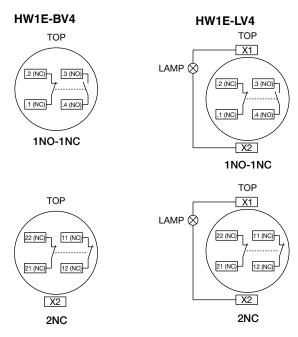
All dimensions in mm.

Mounting Hole



Determine the minimum mounting hole centers in consideration of convenience for wiring.

Terminal Arrangement (Bottom View)





Emergency Stop Switches (w/Removable Contact Block) Specifications Standards Specifications

Applicable Standards	Mark	File No. or Organization
UL508		UL Listing File No. E68961
CSA C22.2 No. 14	(File No. LR92374
EN60947-5-5	\triangle	TÜV Rheinland
EN00947-5-5	CE	EU Low Voltage Directive
GB14048.5	٢	CCC No.2005103050145656

Contact Ratings

	Rated Insulation Voltage	600V
Contact	Rated Thermal Current	10A
Block	Contact Ratings by Utilization Category	AC-15 (A600)
	IEC 60947-5-1	DC-13 (P600)

Characteristics

Contact Ratings by Utilization Category

Operational Voltage		24V	48V	50V	110V	220V	440V	
ent	AC-12 Control of resistive loads and solid state loads		10A	_	10A	10A	6A	2A
nal Current	Hz	AC-15 Control of electromagnetic loads (> 72 VA)	10A	_	7A	5A	ЗА	1A
Dperation	Ioads (> 72 VA) DC-12 Control of resistive loads and solid state loads		8A	4A	_	2.2A	1.1A	—
		DC-13 Control of electromagnets	4A	2A	_	1.1A	0.6A	—

Operating Temperature	-25 to +60°C (no freezing)		
Storage Temperature	-40 to +80°C		
Operating Humidity	45 to 85% RH (no condensation)		
Operating Force	50N		
Minimum Force Required for Direct Opening Action	5.5 mm		
Maximum Operator Stroke	10 mm		
Contact Resistance	50 m Ω maximum (initial value)		
Insulation Resistance	100 M Ω minimum (500V DC megger)		
Dielectric Strength	Between live and dead metal parts Between terminals of different poles Between terminals of the same pole 2,500V AC, 1 minute		
Vibration Resistance	Damage limits: 30 Hz, amplitude 1.5 mm Operating extremes: 5 to 55 Hz, amplitude 0.5 mm		
Shock Resistance	Damage limits: 1000 m/s ² Operating extremes: 100 m/s ²		
Operating Frequency	900 operations/h		
Life	Mechanical: 500,000 operations minimum (push-pull: 250,000 operations) Electrical: 500,000 operations minimum (push-pull: 250,000 operations) (at 900 operations/h, duty ratio 40%)		
Degree of Protection	IP65 (IEC 60529)		
Terminal Style	M3.5 screw		
Weight	76g (HW1B-V322) 99g (HW1B-X422R) 54g (HW1B-Y202) 79g (HW1B-V422R-EMO)		

Pushlock Turn Reset Switches (with Removable Contact Block)

Shape	Contact	Part No.	Button Color
ø29mm Mushroom Pushlock Turn Reset HW1B-V3	1NC	HW1B-V301①	
	1NO-1NC	HW1B-V311①	
	2NC	HW1B-V3021	
	2NO-2NC	HW1B-V3221	
ø40mm Mushroom Pushlock Turn Reset HW1B-V4	1NC	HW1B-V4011	
	1NO-1NC	HW1B-V411①	Specify a button color code in place of ① in the Part No.
	2NC	HW1B-V4021	R: red Y: yellow
	2NO-2NC	HW1B-V4221	1. yonow
ø60mm Mushroom Pushlock Turn Reset HW1B-V5	1NC	HW1B-V5011	
	1NO-1NC	HW1B-V5©1①	
	2NC	HW1B-V5021	
	2NO-2NC	HW1B-V5221)	

• Yellow buttons cannot be used as emergency stop switches in compliance with EN standards.

• When pressed, the button is held depressed. The button is released by turning clockwise.

Pushlock turn reset switches with one or three contact blocks contain a dummy block.

• Safety lever lock HW9Z-LS is supplied with the switch.

• Other contact arrangements and gold-plated silver contacts are also available. See page 35.



HW Series Emergency Stop Switches Ø22

Pushlock Key Reset Switches (with Removable Contact Block)

Shape	Contact	Part No.	Button Color	
ø40mm Mushroom Pushlock Key Reset HW1B-X4	1NC	HW1B-X401R		
	1NO-1NC	HW1B-X411R	Ded only	
	2NC	HW1B-X402R	Red only	
	2NO-2NC	HW1B-X422R		

• When pressed, the button is held depressed. The button is released by turning the key clockwise.

• Pushlock key reset switches with one or three contact blocks contain a dummy block.

• Two identical keys and safety lever lock HW9Z-LS are supplied with the switch.

• Safety lever lock HW9Z-LS is supplied with the switch.

• Other contact arrangements and gold-plated silver contacts are also available. See Part No. Development.

Push-Pull Switches (with Removable Contact Block)

Shape	Contact	Part No.	Button Color	
ø40mm Mushroom Push-Pull (2-position) HW1B-Y2	1NC	HW1B-Y201①	Specify a button colo	
	1NO-1NC	HW1B-Y211①	 code in place of ① in the Part No. R: red 	
	2NC	HW1B-Y202①	Y: yellow	

• The button is maintained at either pulled or depressed position.

• Push-pull switches are available with one or two contact blocks.

Push-pull switches with one contact block contain a dummy block.

• Safety lever lock HW9Z-LS is supplied with the switch.

Accessory

Nameplate (for ø22 Emergency Stop Switches)

Shape	Name	Part No.	Legend	Package Quantity	Remarks
ENERGENCH 060	Nameplate for Emergency Stop Switch	HWAV-0-Y	(blank)		Background: Yellow Legend: Black Applicable panel thickness: 0.8 to 4.5 mm Material: Polyamide
STOP 1.5 0.9	(See page 36 for panel cut- out.)	HWAV-27-Y	EMERGENCY STOP		Not applicable for ø60 mm mushroom buttons. Legend "EMERGENCY STOP" is indicated outside a ø44mm circle.

• EMERGENCY OFF and white nameplates (blank) also available. See page 61 and 64 for details.

Part No. Development

Emergency Stop Switches (w/Removable Contact Block)

For emergency stop purposes, these switches must contain at least one NC contact block. **HW1B-V4** <u>11</u> **R** -**MAU**

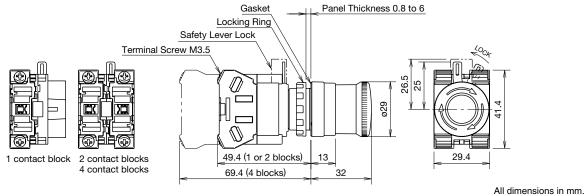
пиле-ич <u>п н -ши</u>

Optional contact MAU: Gold-plated silver contact Button/lens color code Contact arrangement code 01: 1NC 11: 1NO-1NC 02: 2NC 21: 2NO-1NC 12: 1NO-2NC 03: 3NC 31: 3NO-1NC 22: 2NO-2NC 13: 1NO-3NC 04: 4NC	Note: Push-pull HW1B-Y2 can have a maximum of two contact blocks.
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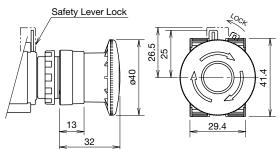


Dimensions

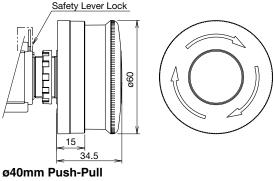
ø29mm Pushlock Turn Reset HW1B-V3



ø40mm Pushlock Turn Reset HW1B-V4

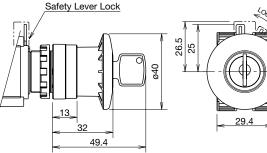


ø60mm Pushlock Turn Reset HW1B-V5



HW1B-Y2

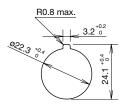




Safety Lever Lock 10CH 25 26. ø40 13 29.4 32

All dimensions in mm.

Panel Cut-Out



The minimum mounting centers shown below are applicable to emergency stop switches with one layer of contact blocks (two contact blocks). When two layers of contact blocks are mounted, determine the minimum mounting centers in consideration of convenience for wiring.

Minimum Mounting Centers for Emergency Stop Switches

V	<u> </u>	
Unit	Vertical Spacing	Horizontal Spacing
HW1B-V3 HW1B-V4 HW1B-X4 HW1B-Y2	50 mm minimum	50 mm minimum
HW1B-V5	60 mm minimum	60 mm minimum

Note: When using the safety lever lock, determine the vertical spacing in consideration of convenience for installing and removing the safety lever lock. Recommended vertical spacing: 100 mm

HW Series Emergency Stop Switches Ø22

Accessories

Shape	Material	Part No.	Ordering No.	Package Quantity	Description & Dimensions (mm)
Locking Ring Wrench	Metal (weight: approx. 150g)	MW9Z-T1	MW9Z-T1	1	 Used to tighten the locking ring when installing the HW switch onto a panel. Tighten the locking ring to a torque of 2.0 N·m.
Lamp Holder Tool	Rubber	OR-55	OR-55	1	Used to install and remove the LED/incandes- cent lamps.
Rubber Mounting Hole Plug	Rubber (black)	OB-31	OB-31PN05	5	Used to plug the unused ø22.2mm mounting holes.
Metallic Mounting Hole Plug	Diecast Metal (locking ring: plastic)	LW9Z-BM	LW9Z-BM	1	 Used to plug the unused ø22.2mm mounting holes. Tighten the locking ring to a torque of 1.2 N·m. IP66 Mounting panel thickness: 0.8 to 6 mm <u>Gasket</u> <u>Cocking Ring</u>
Barrier	Plastic	HW-VG1	HW-VG1PN10	10	Used to prevent con- tact between adjacent lead wires when units are mounted closely. Barriers should always be used in close mounting. 20 1.5
Ring Adapter	Rubber	HW9Z-A25	HW9Z-A25PN05	5	 Used to install the HW/TW units into ø25 mounting holes. IP65 Cannot be used with anti-rotation ring and nameplate. Mounting panel thickness: 1.2 to 6.0 mm
Ring Adapter	Adapter: Plastic Washer: Metal	HW9Z-A30	HW9Z-A30PN02	2	 Used to install the HW units into ø30 mounting holes (except for HW1E and HW1B-M5/V5). IP65 Cannot be used with anti-rotation ring, nameplate, full-shroud illuminated pushbuttons, pushbutton selectors, and mono-lever switches. Mounting panel thickness: 1.6 to 4.0 mm
Ring Adapter	Adapter: Rubber Washer: Metal	HW9Z-A30E	HW9Z-A30EPN02	2	 Used to install the HW1E units into ø30 mounting holes. IP65 Cannot be used with anti-rotation ring and nameplate. Mounting panel thickness: 1.6 to 3.8 mm



Maintenance Parts

Shape	Material	Part No.	Ordering No.	Package Quantity	Description & Dimensions (mm)
Safety Lever Lock	Plastic	HW9Z-LS	HW9Z-LSPN10	10	Yellow I piece included as standard
Locking Ring	Polyamide	HW9Z-LN	HW9Z-LNPN05	5	• Black
Gasket	Nitryl rubber	HW9Z-WM	HW9Z-WMPN10	10	
Spare Key	Metal Brass, nickel plated	- HW9Z-SK-231	HW9Z-SK-231PN02	2	For pushlock key reset switches

LED Lamps (LSTD)

Shape	Rated Operating	Currer	nt Draw	Part No.	Ordering No.	Package	Base	Dimensions (mm)
Shape	Voltage	AC	DC	Fait NO.	Ordening No.	Quantity	Dase	
	6V AC/DC	(A, R, W, Y) 8 mA	14 mA (A, R, W, Y) 5.5 mA (G, PW, S)	LSTD-6R	LSTD-6R	1		
					LSTD-6RPN10	10		
0.50	12V AC/DC	11 mA	10 mA	LSTD-1R	LSTD-1R	1	- BA9S/13	
				LSTD-IN	LSTD-1RPN10	10	DA30/13	
		10 mA LSTD-2R	LSTD-2R	1		Base (x2) BA9S/13 Grommet (x1)		
	24V AC/DC 11 mA			LSTD-2R	LSTD-2RPN10	10		

Incandescent Lamps (LS)

Shape	Rated Operating Voltage	Lamp Ratings	Part No.	Package Quantity	Dimensions (mm)
	6V AC/DC	1W (6.3V)	LS-6		
	12V AC/DC	1W (18V)	LS-8	1	Base BA9S/13
	18V AC/DC	1W (24V) LS-2			22.5±1.5
	24V AC/DC	1W (30V)	LS-3		

▲ Safety Precautions

- Turn off the power to the HW series control units before starting installation, removal, wiring, maintenance, and inspection of the products. Failure to turn power off may cause electrical shocks or fire hazard.
- To avoid a burn on your hand, use the lamp holder tool when replacing lamps.

Instructions

Panel Mounting

Remove the contact block from the operator (for transformer pilot lights, remove the transformer from the illumination unit). Remove the locking ring from the operator. Insert the operator into the panel cut-out from the front, tighten the locking ring from the back, then install the contact block to the operator.

Removing and Installing the Contact Block

- 1. To remove the operator from the contact block, turn the locking lever in the direction of the arrow shown below. Then the operator can be pulled out.
- 2. To reinstall, place the TOP markings on the operator and the contact block mounting adapter in the same direction, and insert the operator into the contact block mounting adapter. Then turn the locking lever in the opposite direction.



Notes for Panel Mounting

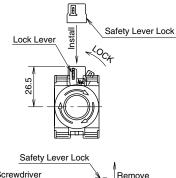
When mounting the operator onto a panel, use the optional locking ring wrench (MW9Z-T1) to tighten the locking ring. Tightening torque must not exceed 2.0 N·m. Do not use pliers. Excessive tightening will damage the locking ring.

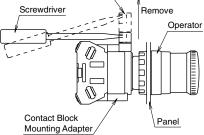
• For wiring, use wires of a proper size to meet the voltage and current requirements. Tighten the M3.5 terminal screws to a tightening torque of 1.0 to 1.3 N·m. Failure to tighten terminal screws may cause overheat and fire.

Safety Lever Lock

IDEC strongly recommends using the safety lever lock (HW9Z-LS, yellow) to prevent heavy vibration or maintenance personnel from unlocking contacts.

- HW series can be mounted vertically with a minimum spacing of 50 mm (70 mm for mono-lever switches) but spacing should be determined to ensure easy operation.
- 2. Mount the control unit onto the panel, lock the lever, and strongly push in the safety lever lock to install.
- 3. When the spacing is narrower than the recommended value, with the lever unlocked, mount the safety lever lock and insert the contact unit to the operator. Then, lock the lever and strongly push in the safety lever lock to install.
- 4. To remove the safety lever lock, insert a flat screwdriver into the safety lever lock and push upwards.





Emergency Stop Switches Specifications

Standards

Applicable Standards	Mark	File No. or Organization
UL508 CSA C22.2 No.14		UL/c-UL Listed File No.E68961
		TÜV SÜD
EN60947-5-5	CE	EU Low Voltage Directive
GB14048.5		CCC No. 2006010305196875

Contact Ratings (Contact Block)

Rated	Insulation Voltage	600V				
Rated ⁻	Thermal Current		10A			
Operat	ing Voltage	24V	120V	240V	380V	
AC 50/60	Resistive Load (AC-12)	10A	10A	6A	2A	
50/60 Hz	Inductive Load (AC-15)	10A	6A	ЗA	1.9A	
DC	Resistive Load (DC-12)	8A	2.2A	1.1A	-	
DC	Inductive Load (DC-13)	4A	1.1A	0.55A	-	

Specifications

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Operating temperature	–20 to +55°C (no freezing)
Operating humidity	45 to 85% RH (no condensation)
Storage temperature	-45 to +80°C (no freezing)
Storage humidity	95% RH maximum
Degree of Protection	From panel front: IP65 (IEC 60529) Terminal: IP20 (IEC 60529)
Insulation Resistance	100 MΩ
Dielectric Strength	Contact block: 2,500V, 1 minute Pilot light: 2,000V, 1 minute
Vibration Resistance	Operating extremes / Damage limits: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s ²
Shock Resistance	Operating extremes: 150 m/s ² (15G) Damage limits: 1,000 m/s ² (100G)
Mechanical Life (minimum operations)	250,000 (single contact block)
Electrical Life (minimum operations)	100,000 (single contact block)

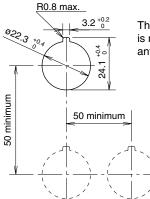
LED Lamp Ratings

Part No.	Rated Voltage	Rated Current
LSED-6R	6V AC/DC	10 mA
LSED-1R	12V AC/DC	14 mA
LSED-2R	24V AC/DC	14 mA
LSED-HR	110/120V AC/DC	5.5 mA
LSED-M3R	230/240V AC/DC	2.7 mA

Incandescent Lamp Ratings

Part No.	Rated Voltage	Ratings
LS-T6	6V AC/DC	6.3V 1W
LS-T8	12V AC/DC	18V 1W
LS-T3	24V AC/DC	30V 1W

Mounting Hole Layout



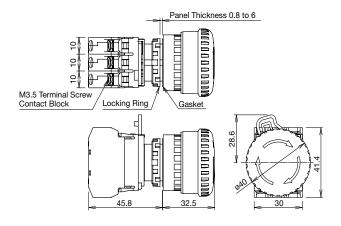
The 3.2-mm-wide key recess is necessary when the anti-rotation ring is used.

YW Series Emergency Stop Switches Ø22

Pushlock Pull/Turn Reset

Style	Contact	Part No.	Button Color Code
ø40mm Mushroom	1NC	YW1B-V4E01R	
	2NC	YW1B-V4E02R	
	3NC	YW1B-V4E03R	Red only
	1NO-1NC	YW1B-V4E11R	Red only
	1NO-2NC	YW1B-V4E12R	
	2NO-1NC	YW1B-V4E21R	

Dimensions



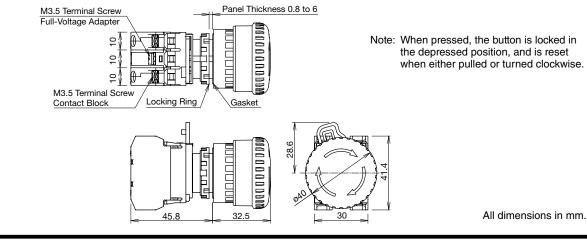
Note: When pressed, the button is locked in the depressed position, and is reset when either pulled or turned clockwise.

LED/Incandescent Illuminated Pushlock Pull/Turn Reset

Style	Lamp	Contacts	Part No.	③ Operating Voltage Code	Lens Color Code
ø40mm Mushroom		1NC	YW1L-V4E01Q0R		
	Without Lamp	2NC	YW1L-V4E02Q0R	0 (without lamp) 250V AC/DC max.	
10 m		1NO-1NC	YW1L-V4E11Q0R	230V A0/DO IIIax.	Red only
1 Million	LED	1NC	YW1L-V4E01Q3R	2 (6V AC/DC) 3 (12V AC/DC)	
		2NC	YW1L-V4E02Q3R	4 (24V AC/DC)	
		1NO-1NC	YW1L-V4E11Q3R	H (110/120V AC/DC) M3 (230/240V AC/DC)	
		1NC	YW1L-V4E01Q3R	5 (6V AC/DC)	
	Incandescent	2NC	YW1L-V4E02Q3R	6 (12V AC/DC)	
	1NO-1NC		YW1L-V4E11Q3R	7 (24V AC/DC)	

Note: Specify an operating voltage code in place of $\ensuremath{\textcircled{3}}$ in the Part No.

Dimensions



IDEC

Accessories

Name & Shape	Part No.	Description & Dimensions (mm)	Package Quantity
Locking Ring Wrench	MW9Z-T1	Metallic tool used to tighten the plastic locking ring when installing the YW series control unit on a panel.	1
Lamp Holder Tool	OR-55	Made of rubber. Used for replacing lamps.	1
Rubber Mounting Hole Plug	OB-31PN05	Used for plugging unused mounting holes in the panel. Color: Black	5
Metallic Mounting Hole Plug	LW9Z-BM	Used for plugging unused mounting holes in the panel. Weight: Approx. 18g	1
Anti-Rotation Ring	HW9Z-RLPN10	Prevents rotation of switches in panel. Mainly used with selector switches when no nameplate is used. With waterproof gasket (IP65). Made of plastic (black). Applicable panel thickness: 1.2 to 4.5 mm	10
Padlock Cover	HW9Z-KL1	Plastic hinged cover to protect pushbuttons, illuminated pushbuttons, or selector switches. Degree of protection: IP65. Applicable panel thickness: 0.8 to 3.2 mm	1

YW

Package Name & Shape Part No. Description & Dimensions (mm) Quantity LED Lamp LSED-6R 6V AC/DC Base BA9S/14 LSED-1R 12V AC/DC ø10.6 LSED-2R 24V AC/DC 1 20.8 LSED-HR 110/120V AC/DC LSED-M3R 230/240V AC/DC One pack contains 100 Incandescent Lamp Base BA9S/13 LS-T6P 6.3V, 1W incandescent lamps. п ø11 ±1 LS-T8P 18V, 1W 100 23 ±1 LS-T3P 30V, 1W Single Contact Block YW-E10P Contact: 1NO 血 \cap றி 5 Ð 22.3 10 M3.5 Terminal Screw YW-E01P Contact: 1NC 41.4

Nameplate (for ø22 Emergency Stop Switches)

Maintenance Parts

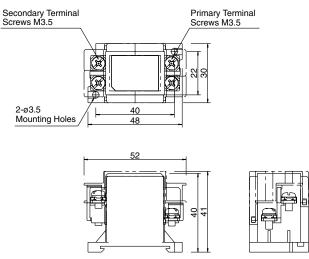
Description	Legend	Material	Part No.	Ordering No.	Package Quantity	Dimensions (mm)
	Blank	Plastic (yellow)	HWAV-0	/AV-0 HWAV-0		EMERGENCL 060
HWAV	EMERGENCY STOP	1.5 mm thick	HWAV-27	HWAV-27	1	• Legend "Emergency Stop" is indicated outside a ø44mm circle.

Din Rail Mount Transformer



Primary Voltage (50/60 Hz)	Part No.	Applicable Lamp Rating
110V AC	TWR516	One full voltage illuminated unit
115V AC	TWR5116	containing LED lamp LSED-6 (6V AC/DC) or incandescent lamp LS-
120V AC	TWR5126	T6 (6.3V)
220V AC	TWR526	
230V AC	TWR5236	
240V AC	TWR5246	
380V AC	TWR5386	
440V AC	TWR546	
480V AC	TWR5486	

Dimensions (mm)



Note: Finger-safe terminal cover is supplied with the transformer.

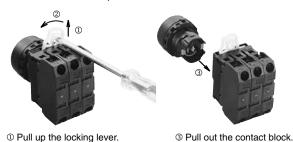
Safety Precautions

- Turn off the power to the YW series control units before starting installation, removal, wiring, maintenance, and inspection of the products. Failure to turn power off may cause electrical shocks or fire hazard.
- To avoid burning your hand, use the lamp holder tool when replacing lamps.
- For wiring, use wires of a proper size to meet the voltage and current requirements. Tighten the M3.5 terminal screws to a tightening torque of 1.0 to 1.3 N·m. Failure to tighten the terminal screws may cause overheating and fire.

Instructions

Panel Mounting

· Remove the contact block from the operator. Remove the locking ring from the operator. Insert the operator into the panel cut-out from the front, tighten the locking ring from the back, then install the contact block to the operator.



1 Pull up the locking lever. 2 Turn the lever to the left.

Removing and Installing the Contact Block

- 1. To remove the operator from the contact block, pull up the locking lever and turn it to the left. Then the operator can be pulled out.
- 2. To reinstall, place the TOP marking on the operator and the idec marking on the contact block mounting adapter in the same direction, and insert the operator into the contact block mounting adapter. Then turn the locking lever to the right.



Notes for Panel Mounting

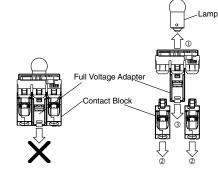
Use the optional locking ring wrench (MW9Z-T1) to mount the operator onto a panel. Tightening torque must not exceed 2.0 N m. Do not use pliers. Excessive tightening will damage the locking ring.

Removing Contact Blocks and Full Voltage Adapter

Insert a flat screwdriver between the latch and contact block mounting adapter, and disengage the latch.



Make sure to remove the lamp and contact blocks before removing the full voltage adapter.





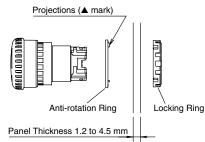
Instructions

Tightening Torque for Terminal Screws

Tighten terminal screws to a torque between 1.0 and 1.3 N·m.

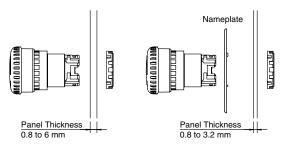
Anti-rotation Ring and Mounting Panel

Turn the TOP marking on the operator and the \blacktriangle mark on the antirotation ring to the recess on the mounting panel.



Mounting Panel Thickness

The mounting panel must be 0.8 to 6.0 mm in thickness. When optional accessories are added, the applicable panel thickness changes as shown below.



Contact Bounce

When the button is reset by pulling or turning, the NC main contacts will bounce. When pressing the button, the NO monitor contacts will bounce.

When designing a control circuit, take the contact bounce time into consideration (reference value: 20 ms).

Nameplate

When anti-rotation is not required, remove the projection from the nameplate using pliers.

Handling

Do not expose the switch to excessive shock and vibration, otherwise the switch may be deformed or damaged, causing malfunction or operation failure.

LED Illumination

LED lamps consist of semiconductors. If the

applied voltage exceeds the rated voltage, LED elements deteriorate due to overheat, resulting in significant decrease in luminance, hue change, or failure of lighting. Also, if extraneous noise, transient voltage, or transient current is applied to the circuit, similar effects will be caused. When using LED lamps, observe the following instructions.

Rated Voltage

The LED illuminated units are rated at 6V, 12V, 24V, 110V, or 230/240V AC/DC, and can be used within $\pm 10\%$ the rated voltage of either AC or DC, except the 230/240V AC/DC can be used on 250V AC/DC maximum.

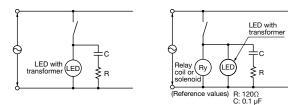
DC Power

- 1. Switching power supply
 - Regulated voltage from switching power supply is best suited. Make sure to use within the rated voltage of the LED lamp.
- Rechargeable battery
 Note that the battery voltage may exceed the rated voltage of the
 LED lamp while the battery is being charged and immediately
 after the charging is complete. Be sure to use the LED lamp on a
 voltage of ±10% the rated voltage, except the 230/240V AC/DC
 on 250V AC/DC maximum.
- 3. Full-wave rectification
 - Since the LED lamp is AC/DC compatible, a diode bridge for recti fication is not necessary. If the LED lamp is used on a full-wave rectification current through a diode bridge, the rectifier diodes wil reduce the voltage, resulting in lower luminance.
- Single-phase half-wave rectification This is not suitable for the power source of LED lamps. Use constant-voltage DC power.

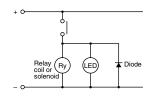
Noise

LED elements deteriorate due to extraneous noise, resulting in significant decrease in luminance, hue change, or failure of lighting. When such effects are anticipated, take a protection measure showr below, such as RC elements or a surge absorber.

[Protection Example 1] For AC circuit



[Protection Example 2] For DC circuit

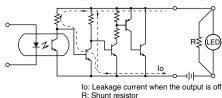


Countermeasures against Dim Lighting

- Leakage currents through the transistors or a contact protection circuit may cause the LED lamp to illuminate dimly even when the output is off.
- 2. When the LED lamp is illuminated by a transistor output, take the following measure.

[Circuit Example]

Connect shunt resistor R in parallel with the LED lamp.



Ordering Information

- When ordering, specify the Part No. and quantity.
- Replacement contact blocks are supplied in a package containing 10 pieces.

Ø30 XN Series Emergency Stop Switches

ø30 mm, 4-contact Emergency Stop Switch. Padlockable and flush bezel are available.

- Padlockable, flush bezel, ø60mm jumbo mushroom, illuminated, LED push-on are available.
- IDEC's original "Safe break action" and reverse energy structure ensure the highest level of safety.
- Safety lock mechanism (IEC 60947-5-5, 6.2)
- Direct opening action mechanism (IEC 60947-5-5, 5.2, IEC60947-5-1, Annex K)
- Short depth behind the panel only 47.7 mm for 4-contact, illuminated (flush bezel: 60.4 mm, padlockable: 61.4 mm)
- Padlockable can be locked using padlocks when latched (main contact: OFF). The rugged aluminum diecast shroud allows for installing a maximum of 20 padlocks using a hasp (total weight: 1500g maximum).
- Gold-plated silver contacts.
- Red (Munsell 5R4/12) or bright red (Munsell 7.5R4.5/14) colors are available.

Standards		
Applicable Standards	Mark	File No. or Organization
UL508 CSA C22.2 No. 14		UL/c-UL File No. E68961
IEC60947-5-5 UL991 NFPA79	EMERGENCY STOP DEVICE	UL Listing File No. E305148
EN60947-5-5		TÜV SÜD
L1100347-3-3	EU Low Voltage Directiv	
GB14048.5		CCC No. 2008010305290010

Contact Ratings

NC main contacts/NO monitor contacts

Ra	Rated Insulation Voltage (Ui)				250V			
Ra	ted Therma	al Current (5A					
Ra	ted Operat	ing Voltage	e (Ue)	30V	125V	250V		
		AC 50/60	Resistive Load (AC-12)	-	5A	ЗA		
	Main	Hz	Inductive Load (AC-15)	Ι	ЗA	1.5A		
urrent	Contacts O DC	Resistive Load (DC-12)	2A	0.4A	0.2A			
		DC	Inductive Load (DC-13)	1A	0.22A	0.1A		
Operating		AC 50/60	Resistive Load (AC-12)	-	1.2A	0.6A		
Rated	Monitor	Hz	Inductive Load (AC-14)	-	0.6A	0.3A		
	Contacts DC	DC	Resistive Load (DC-12)	2A	0.4A	0.2A		
		DC	Inductive Load (DC-13)	1A	0.22A	0.1A		
Co	ntact Mate	rial		Gold	d-plated S	ilver		

Minimum applicable load: 5V AC/DC, 1 mA (reference value) (May vary depending on the operating conditions and load types.)
The rated operating currents are measured at resistive/inductive load

types specified in IEC 60947-5-1.

Illumination Ratings (LED)

	Rated Voltage	Operating Voltage	Rated Current							
Γ	24V AC/DC	24V AC/DC ±10%	15 mA							



Specifications

opeemeations	
Applicable Standards	IEC60947-5-1, EN60947-5-1 IEC60947-5-5, EN60947-5-5 JIS C8201-5-1, UL508, UL991, NFPA79 CSA C22.2 No. 14, GB14048.5
Operating Temperature	Non-illuminated: -25 to +60°C (no freezing) Illuminated: -25 to +55°C (no freezing)
Storage Temperature	-45 to +80°C
Operating Humidity	45 to 85% RH (no condensation)
Minimum Force Required for Direct Opening Action	80N
Minimum Operator Stroke Required for Direct Opening Action	4.0 mm
Maximum Operator Stroke	4.5 mm
Contact Resistance	50 m Ω maximum (initial value)
Insulation Resistance	100 M Ω minimum (500V DC megger)
Overvoltage Category	II
Impulse Withstand Voltage	2.5 kV
Pollution Degree	3
Operating Frequency	900 operations/hour
Shock Resistance	Operating extremes: 150 m/s ² Damage limits: 1000 m/s ²
Vibration Resistance	Operating extremes: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s ² Damage limits: 10 to 500 Hz, amplitude 0.35 mm, acceleration 50 m/s ²
Durability (at 900 operations/h, on-duration 40%)	Mechanical: 250,000 operations minimum Electrical: 100,000 operations minimum 250,000 operations minimum (24V AC/DC, 100 mA)
Degree of Protection	Operator: IP65 (IEC60529) Terminal: IP20 (when XW9Z-VL2MF is installed)
Short-circuit Protection	250V/10A fuse (Type aM, IEC60269-1/IEC60269-2)
Conditional Short-circuit Current	1000A
Terminal Style	M3 screw terminal
Recommended Tightening Torque for Terminal Screw	0.6 to 1.0 N·m
Recommended Tightening Torque for Locking Ring	2.5 N·m
Applicable Wire Size	0.75 to 1.25 mm ² (AWG18 to 16)
Total Weight of a Hasp and Padlocks	1500g maximum (padlockable)
Reinforced Insulation (IEC 60664-1)	Between live part and metal bezel (flush bezel, padlockable)
Weight	83g (XN1E-LV404Q4MR) 93g (XN1E-BV504MR) 89g (XN5E-LV404Q4MR) 120g (XN4E-LL404Q4MR)



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Plastic Bezel

Non-illuminated Pushlock Pull/Turn Reset (Solder Terminal)

Chana	NC Main	NO Monitor	Part	①Operator		
Shape	Contact Contact		IP20 Fingersafe Terminal	w/Terminal Cover	Color Code	
ø40mm Mushroom	1NC	—	XN1E-BV401MF①	XN1E-BV401M①		
	2NC	—	XN1E-BV402MF1	XN1E-BV402M①		
	3NC	—	XN1E-BV403MF①	XN1E-BV403M①		
	4NC	—	XN1E-BV404MF①	XN1E-BV404M①		
	1NC	1NO	XN1E-BV411MF①	XN1E-BV411M①		
	2NC	1NO	XN1E-BV412MF①	XN1E-BV412M①		
	3NC	1NO	XN1E-BV413MF①	XN1E-BV413M①		
@(€@⇒	2NC	2NO	XN1E-BV422MF①	XN1E-BV422M①	R: Red	
ø60mm Jumbo Mushroom	1NC	—	XN1E-BV501MF①	XN1E-BV501M①	RH: Bright red	
	2NC	—	XN1E-BV502MF①	XN1E-BV502M①		
1 7 3 -	3NC	—	XN1E-BV503MF①	XN1E-BV503M①		
	4NC	—	XN1E-BV504MF①	XN1E-BV504M①		
	1NC	1NO	XN1E-BV511MF①	XN1E-BV511M①		
	2NC	1NO	XN1E-BV512MF①	XN1E-BV512M①		
	3NC	1NO	XN1E-BV513MF①	XN1E-BV513M①		
	2NC	2NO	XN1E-BV522MF①	XN1E-BV522M①		

• Specify a color code in place of ① in the Part No.

• Only solid wires can be used on the IP20 fingersafe terminal switches.

Illuminated Pushlock Pull/Turn Reset (Solder Terminal)

Shape	Illumination	Rated Voltage	NC Main		Part	No.	Operator Color
			Contact		IP20 Fingersafe Terminal	w/Terminal Cover	
ø40mm Mushroom			1NC	—	XN1E-LV401Q4MFR	XN1E-LV401Q4MR	
Signet			2NC	—	XN1E-LV402Q4MFR	XN1E-LV402Q4MR	
T		LED 24V AC/DC	3NC	—	XN1E-LV403Q4MFR	XN1E-LV403Q4MR	
			4NC	—	XN1E-LV404Q4MFR	XN1E-LV404Q4MR	Red only
			1NC	1NO	XN1E-LV411Q4MFR	XN1E-LV411Q4MR	
CUUS US EMERGENCY LISTED LISTED DEVICE			2NC	1NO	XN1E-LV412Q4MFR	XN1E-LV412Q4MR	
			3NC	1NO	XN1E-LV413Q4MFR	XN1E-LV413Q4MR	
			2NC	2NO	XN1E-LV422Q4MFR	XN1E-LV422Q4MR	

• Only solid wires can be used on the IP20 fingersafe terminal switches.

Illuminated Push-ON Pushlock Pull/Turn Reset (Solder Terminal)

		Rated	NC Main		Part No.		Operator
Shape	Illumination	Voltage	Contact		IP20 Fingersafe Terminal	w/Terminal Cover	Operator Color
ø40mm Mushroom							
			2NC	_	XN1E-TV402Q4MFR	XN1E-TV402Q4MR	
		24V AC/DC	3NC	_	XN1E-TV403Q4MFR	XN1E-TV403Q4MR	Red only
			2NC	1NO	XN1E-TV412Q4MFR	XN1E-TV412Q4MR	

• Push-ON is illuminated when the operator is latched, and turns off when reset.

• Only solid wires can be used on the IP20 fingersafe terminal switches.



Flush Bezel Non-illuminated Pushlock Pull/Turn Reset (Solder Terminal)

Shape	NC Main	NO Monitor	Part	Operator	
Shape	Contact	Contact	IP20 Fingersafe Terminal	w/Terminal Cover	Color Code
ø40mm Mushroom	1NC	—	XN5E-BV401MF①	XN5E-BV401M①	
	2NC	—	XN5E-BV402MF①	XN5E-BV402M①	
	3NC	—	XN5E-BV403MF①	XN5E-BV403M①	
	4NC	—	XN5E-BV404MF①	XN5E-BV404M①	R: Red
	1NC	1NO	XN5E-BV411MF①	XN5E-BV411M①	RH: Bright red
CUUUS USTED EMERGENCY LISTED LISTED DEVICE	2NC	1NO	XN5E-BV412MF①	XN5E-BV412M①	
	3NC	1NO	XN5E-BV413MF①	XN5E-BV413M①	
◙ᢗ€®⇒	2NC	2NO	XN5E-BV422MF1	XN5E-BV422M①	

• Specify a color code in place of ① in the Part No.

• Only solid wires can be used on the IP20 fingersafe terminal switches.

Illuminated Pushlock Pull/Turn Reset (Solder Terminal)

Shape		Rated Voltage	Potod	Rated NC Main	NO Monitor	Part	No.	Operator
	Illumination				IP20 Fingersafe Terminal	w/Terminal Cover	Color	
ø40mm Mushroom			1NC	—	XN5E-LV401Q4MFR	XN5E-LV401Q4MR		
		24V AC/DC	2NC	—	XN5E-LV402Q4MFR	XN5E-LV402Q4MR		
			3NC	—	XN5E-LV403Q4MFR	XN5E-LV403Q4MR		
			4NC	—	XN5E-LV404Q4MFR	XN5E-LV404Q4MR	Dedenk	
			1NC	1NO	XN5E-LV411Q4MFR	XN5E-LV411Q4MR	Red only	
			2NC	1NO	XN5E-LV412Q4MFR	XN5E-LV412Q4MR		
CUUUS USTED EMERGENCY LISTED DEVICE			3NC	1NO	XN5E-LV413Q4MFR	XN5E-LV413Q4MR		
(@)			2NC	2NO	XN5E-LV422Q4MFR	XN5E-LV422Q4MR		

• Only solid wires can be used on the IP20 fingersafe terminal switches.

Illuminated Push-ON Pushlock Pull/Turn Reset (Solder Terminal)

		Rated Voltage	NC Main	NO Monitor Contact	Part	No.	Operator
Shape	Illumination		Contact		IP20 Fingersafe Terminal	w/Terminal Cover	Color
ø40mm Mushroom							
	LED	24V AC/DC	2NC	—	XN5E-TV402Q4MFR	XN5E-TV402Q4MR	
			3NC	_	XN5E-TV403Q4MFR	XN5E-TV403Q4MR	Red only
			2NC	1NO	XN5E-TV412Q4MFR	XN5E-TV412Q4MR	

• Push-ON is illuminated when the operator is latched, and turns off when reset.

Only solid wires can be used on the IP20 fingersafe terminal switches.



Padlockable

Non-illuminated Pushlock Pull/Turn Reset (Padlockable)

Shape	NC Main	NO Monitor	Par	t No.	Operator
Shape	Contact	Contact	IP20 Fingersafe Terminal	w/Terminal Cover	Color
ø44mm Mushroom	1NC	—	XN4E-BL401MFRH	XN4E-BL401MRH	
	2NC	—	XN4E-BL402MFRH	XN4E-BL402MRH	
T	3NC	—	XN4E-BL403MFRH	XN4E-BL403MRH	
	4NC	—	XN4E-BL404MFRH	XN4E-BL404MRH	Bright red
	1NC	1NO	XN4E-BL411MFRH	XN4E-BL411MRH	only
	2NC	1NO	XN4E-BL412MFRH	XN4E-BL412MRH	
	3NC	1NO	XN4E-BL413MFRH	XN4E-BL413MRH	
	2NC	2NO	XN4E-BL422MFRH	XN4E-BL422MRH	

• Only solid wires can be used on the IP20 fingersafe terminal switches.

• Padlocks and hasps are not supplied with the emergency stop switches and must be ordered separately. See page 53.

Illuminated Pushlock Pull/Turn Reset (Padlockable)

	Rated		NC Main	NO Monitor	Part	No.	Operator
Shape	Illumination	Voltage	Contact	Contact	IP20 Fingersafe Terminal	w/Terminal Cover	Color
ø44mm Mushroom			1NC	—	XN4E-LL401Q4MFR	XN4E-LL401Q4MR	
			2NC	—	XN4E-LL402Q4MFR	XN4E-LL402Q4MR	
	LED		3NC	—	XN4E-LL403Q4MFR	XN4E-LL403Q4MR	
		24V	4NC	—	XN4E-LL404Q4MFR	XN4E-LL404Q4MR	Red only
		AC/DC	1NC	1NO	XN4E-LL411Q4MFR	XN4E-LL411Q4MR	Red only
			2NC	1NO	XN4E-LL412Q4MFR	XN4E-LL412Q4MR	
			3NC	1NO	XN4E-LL413Q4MFR	XN4E-LL413Q4MR	
❷(€@⇒			2NC	2NO	XN4E-LL422Q4MFR	XN4E-LL422Q4MR	

• Only solid wires can be used on the IP20 fingersafe terminal switches.

• Padlocks and hasps are not supplied with the emergency stop switches and must be ordered separately. See page 53.

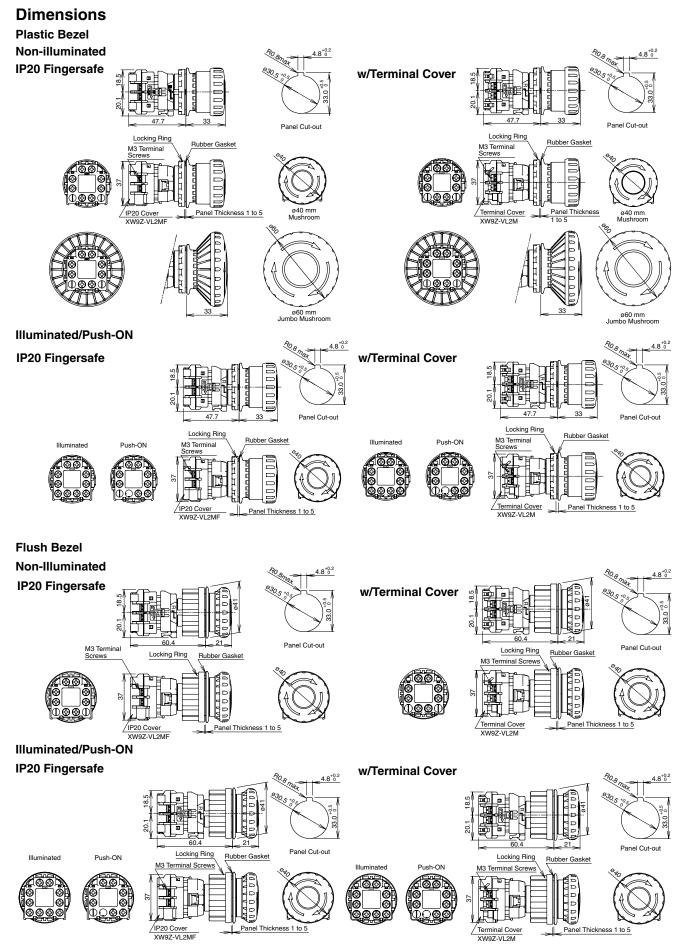
LED Push-ON Pushlock Pull/Turn Reset (Padlockable)

		Rated	NC Main	NO Monitor	Part	No.	Operator
Shape	Illumination	Voltage	Contact	Contact	IP20 Fingersafe Terminal	w/Terminal Cover	Operator Color
ø44mm Mushroom							
C.st			2NC	—	XN4E-TL402Q4MFR	XN4E-TL402Q4MR	
	LED	24V AC/DC	3NC	_	XN4E-TL403Q4MFR	XN4E-TL403Q4MR	Red only
			2NC	1NO	XN4E-TL412Q4MFR	XN4E-TL412Q4MR	

• Push-ON is illuminated when the operator is latched, and turns off when reset.

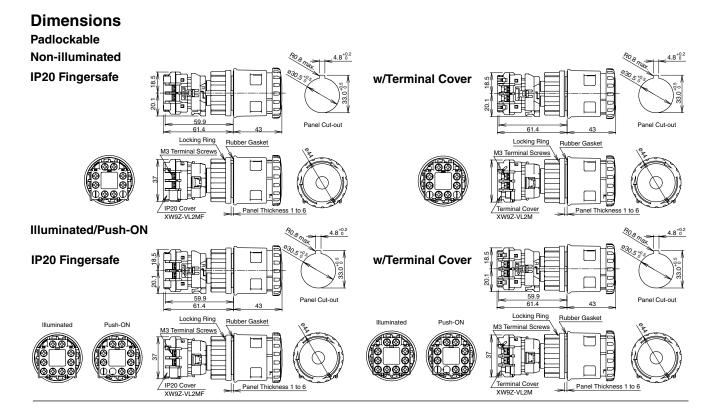
• Only solid wires can be used on the IP20 fingersafe terminal switches.

• Padlocks and hasps are not supplied with the emergency stop switches and must be ordered separately. See page 53.

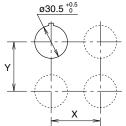


All dimensions in mm.

Ø30 XN Series Emergency Stop Switches



Mounting Hole Layout



Non-illuminated

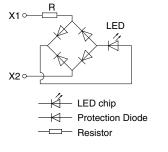
	Х	Y		
Plastic Bezel	70 mm r) mm minimum		
Flush Bezel	70 mm r	ninimum		

 The values shown above are the minimum dimensions for mounting with other ø30 mm pushbuttons. For other control units of different sizes and styles, determine the values according to the dimensions, operation, and wiring convenience.

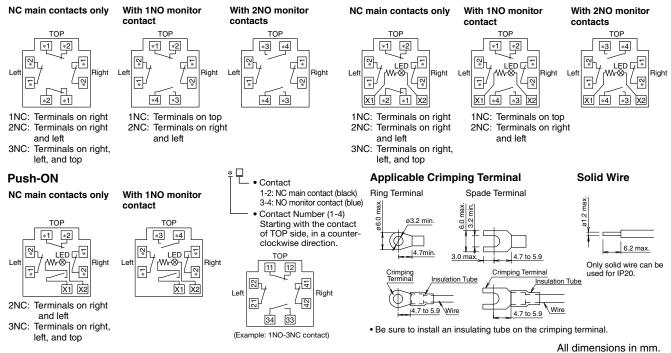
For padlockable, determine the values according to the size and number of padlocks and hasp.

Terminal Arrangement (Bottom View)

LED Unit Internal Circuit



Illuminated



IDEC

XN Series Emergency Stop Switches Ø30

Accessories and Replacement Parts								
Name & Shape	Material	Part No.	Ordering No.	Package Quantity	Remarks			
Terminal Cover	PPE	XW9Z-VL2M	XW9Z-VL2MPN02	2	 Black Used for screw terminals. Attached to IP20 protection cover units. 			
IP20 Fingersafe Terminal Cover	Polyamide	XW9Z-VL2MF	XW9Z-VL2MFPN02	2	 Black Used to change terminal cover to IP20 fingersafe terminal. Only solid wires can be used. Once installed, IP20 terminal cover cannot be removed. 			
Ring Wrench	Brass	XN9Z-T1	XN9Z-T1	1	• Used to tighten the locking ring when installing the XN emergency stop switch onto a panel.			
Ring Wrench	Steel Trivalent chromate plating	TWST-T1	TWST-T1	1	• Used to tighten the locking ring when installing the XN emergency stop switch onto a panel.			

Accessories and Replacement Parts

• The XN series emergency stop switches are supplied with either terminal cover or IP20 fingersafe terminal cover.

· Padlocks and hasps are not supplied and must be ordered separately.

Nameplates (for ø30 Emergency Stop Switches)

Description & Shape	Legend	Part No.	Package Quantity	Dimensions (mm)
WERGENCL	(blank)	HNAV-0	-	Polyamide Mounting panel thickness XN4E-□L4: 1.0 to 4.5 mm XN□E-□V4: 1.0 to 3.5 mm
STOP	EMERGENCY STOP	HNAV-27		STOP 930 1.5 1.0

Plate color: Yellow (Munsell 2.5Y 8/10 or equivalent), Legend: Black

Padlock and Hasp

Padlocks and hasps of the following specifications can be used with padlockable emergency stop switches.

Padlock Size

A	В	С	D
7 mm maximum	19 mm minimum	39 mm minimum	15 mm minimum (Note)

Note: When the padlock is installed from the side of the bezel, dimension D requires a minimum of 6 mm. When the padlock is installed from the front of the button, dimension D requires a minimum of 15 mm.

Use only padlocks or hasps that satisfy the specifications shown on the left. The maximum total weight for padlocks and hasps is 1500g. Make sure that the total weight does not exceed 1500g, otherwise the XN emergency stop switch may be damaged.

Make sure that locking and unlocking of the padlock and hasp do not interfere with other devices.

Padlocks and hasps are available from the following manufacturers.

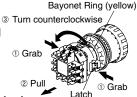
Manufacturer	URL		
PANDUIT CORP.	http://www.panduit.com/		
Master Lock® Company LLC	http://www.masterlock.com/		



Operating Instructions

Removing the Contact Block

First unlock the operator button. Grab the yellow bayonet ring ① ③ T and pull back the bayonet ring until the latch pin clicks ②, then turn the contact block counterclockwise and pull out ③.

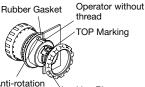


Notes for removing the contact block

- 1. Do not attempt to remove the contact block while the operator is latched, otherwise the switch may be damaged.
- 2. When the contact block is removed, the monitor contact (NO contact) is closed.
- 3. While removing the contact block, do not use excessive force, otherwise the switch may be damaged.
- 4. An LED lamp is built into the contact block for illuminated pushbuttons. When removing the contact block, pull the contact block straight to prevent damage to the LED lamp. If excessive force is used, the LED lamp may be damaged and fail to light.

Panel Mounting

Remove the locking ring from the operator and check that the rubber gasket is in place. Insert the operator from panel front into the panel hole. Face the side without thread on the



Anti-rotation Cocking Ring

operator with TOP marking Projection Locking king upward, and tighten the locking ring using ring wrench XN9Z-T1 or TWST-T1 to a torque of 2.5 N·m maximum.

When using a nameplate

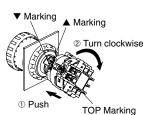
When using a nameplate HNAV- $\Box,$ break the projection from the nameplate using pliers.



Installing the Contact Block

First unlock the operator button. Align the small ▼ marking on the odge of the operator with

the edge of the operator with the small ▲ marking on the yellow bayonet ring. Hold the contact block, not the bayonet ring. Press the contact block onto the operator and turn the contact block clockwise until the bayonet ring clicks.



Notes for installing the contact block

 Do not attempt to install the contact block when the operator is latched, otherwise the switch may be damaged.

2. Make sure that the bayonet ring is in the locked position.

Installing & Removing Terminal Covers

XW9Z-VL2M

To install the terminal cover, align the TOP marking on the terminal cover with the TOP marking on the contact block. Place the two projections on the bottom side of the contact block into the slots in the terminal cover. Press the terminal cover toward the contact block.

To remove the terminal cover, pull out the two latches on the top side of the terminal cover. Do not exert excessive force to the latches, otherwise the latches may break.

IP20 Fingersafe Terminal Cover XW9Z-VL2MF

To install the IP20 fingersafe terminal cover, align the TOP marking on the cover with the TOP marking on the contact block, and press the cover toward the contact block.

Notes:

- 1. Once installed, the XW9Z-VL2MF cannot be removed.
- 2. With the XW9Z-VL2MF installed, crimping terminals cannot be used. Use solid wires.
- 3. The XW9Z-VL2MF cannot be installed after wiring.
- Make sure that the XW9Z-VL2MF is securely installed. IP20 cannot be achieved when installed loosely, and electric shocks may occur.

Notes for Operation

When using the XN emergency stop switches in safetyrelated part of a control system, observe safety standards and regulations of the relevant country or region. Also be sure to perform a risk assessment before operation.

Wiring

Tighten the M3 terminal screws to a torque of 0.6 to 1.0 N·m.

Contact Bounce

When the button is reset by pulling or turning, the NC main contacts will bounce. When pressing the button, the NO monitor contacts will bounce.

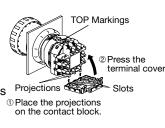
When designing a control circuit, take the contact bounce time into consideration (reference value: 20 ms).

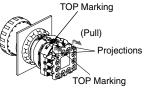
LED Illuminated Switches

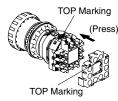
An LED lamp is built into the contact block and cannot be replaced.

Handling

Do not expose the switch to excessive shocks and vibrations, for example by operating the switch with tools. Otherwise the switch may be deformed or damaged, causing malfunction or operation failure.







Emergency Stop Switches (Unibody) Specifications

Standards

Applicable Standards	Mark	File No. or Organization	
UL508 CSA C22.2 No. 14	cUL us	UL Listing File No. E55996	
	D	DEMKO approved	
EN60947-5-5	CE	EU Low Voltage Directive	
GB14048.5		CCC No. 2004010305132910	

Contact Ratings

Rated Insula	250V				
Rated Therm	10A				
Rated Operational Voltage (Ue)				110V	220V
	AC 50/60	Resistive Load (AC-12)	6A	ЗA	ЗA
Rated Operational	50/60 Hz	Inductive Load (AC-15)	6A	ЗA	ЗA
Current	DC	Resistive Load (DC-12)	6A	2A	1A
	00	Inductive Load (DC-13)	1.5A	0.3A	0.15A

Note: The operational current represents the classification by making and breaking currents (IEC 60947-5-1).

Minimum applicable load (reference value): 3V AC/DC, 5 mA (Applicable range may vary with operating conditions and load types.)

LED Lamp Ratings

Rated	LED Lamp			
Operating Voltage of Unit	Part No.	Rated Voltage	Rated Current	
24V AC/DC	LSTD-2R	24V AC/DC ±10%	10 mA	

Incandescent Lamp Ratings

Unit Rated Operating Voltage	Incandescent Lamp				
Unit Hated Operating Voltage	Part No.	Wattage			
24V AC/DC	LS-3	1W (30V)			

Specifications

Onerreting			
Operating	-25 to +60°C (no freezing)		
Temperature	Illuminated units: -25 to +55°C		
Storage Temperature	-40 to +80°C		
Operating Humidity	45 to 85% RH (no condensation)		
Operating Force	50N		
Minimum Force Required for Direct Opening Action	5.5 mm		
Maximum Operator Stroke	10 mm		
Contact Resistance	50 m Ω maximum (initial value)		
Insulation Resistance	100 MΩ minimum (500V DC megger)		
Dielectric Strength	Between live and dead metal parts Contacts: 2,500V AC, 1 minute Illuminated parts: 1,000V AC, 1 minute		
Vibration Resistance	Damage limits: 30 Hz, amplitude 1.5 mm Operating extremes: 5 to 55 Hz, amplitude 0.5 mm		
Shock Resistance	Damage limits: 1,000 m/s ² Operating extremes: 100 m/s ²		
Operating Frequency	900 operations/h		
Life	Mechanical: 250,000 operations minimum Electrical: 100,000 operations minimum		
Degree of Protection	IP65		
Terminal Style	M3.5 screw		
Weight (approx.)	58g (HN1E-BV402R) 65g (HN1E-LV402Q4R)		

Pushlock Turn Reset Switches (Unibody)

Shape	Contact	Part No.	Button Color
	1NO-1NC HN1E-BV411R		Ded colu
	2NC	HN1E-BV402R	Red only

• When pressed, the button is held depressed. The button is released by turning clockwise.

• Terminal cover HW-VL7 is supplied with the switch.

Illuminated Pushlock Turn Reset Switches (Unibody)

Shape	Lamp	Contact	Part No.	Lens Color	
		1NO-1NC	HN1E-LV411Q0R	Red only	
	Without Lamp	2NC	HN1E-LV402Q0R	neu oniy	

• When pressed, the button is held depressed. The button is released by turning clockwise.

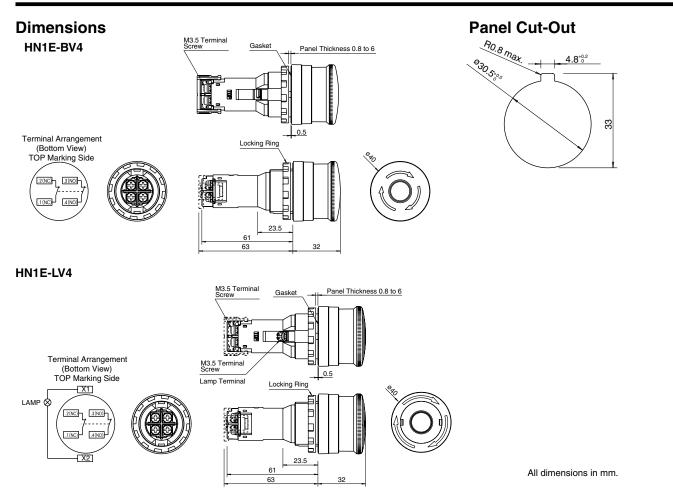
• Terminal cover HW-VL7 is supplied with the switch.

Maintenance Parts

Name	Part No.	Ordering No.	Package Quantity
Terminal Cover for HW1E	HW-VL7	HW-VL7PN10	10



Ø30 HN Series Emergency Stop Switches



Accessories

Shape	Material	Part No.	Package Quantity	Remarks
Ring Wrench	Metal	TWST-T1	1	Used for tightening the locking nut. Tighten the locking nut to a torque of 2.0 to 2.5 N·m.
Ring Wrench	Brass	XN9Z-T1	1	Used to tighten the locking ring when installing the XN emergency stop switch onto a panel.

Nameplates (for ø30 Emergency Stop Switches)

Shape	Part No.	Legend	Package Quantity	Remar	ks
WNERGENCL	HNAV-0	(blank)	1	Background: Yellow Legend: Black Applicable panel thickness: 0.8 to 4.5 mm	UNERGENO 060
STOP	HNAV-27	EMERGENCY STOP	I	Material: Polyamide Legend "EMERGENCY STOP" is indicated outside a ø44mm circle.	STOP 939 1.5 1.0



SEMI Emergency Off (EMO) Switches

XA/XW/HW SEMI Emergency Off (EMO) Switches

ø16mm XA Series EMO Switches (S	ø16mm XA Series EMO Switches (Solder Terminal) (Pushlock Turn Reset Switch)					
Shape	NC Main Contact	NO Monitor Contact	Part No.			
ø40mm Mushroom	1NC	—	XA1E-BV401RH-EMO			
	2NC	—	XA1E-BV402RH-EMO			
	3NC	—	XA1E-BV403RH-EMO			
	4NC	—	XA1E-BV404RH-EMO			
	1NC	1NO	XA1E-BV411RH-EMO			
	2NC	1NO	XA1E-BV412RH-EMO			
₽₩ 😂 🤇 🧲 🎯 🍚	3NC	1NO	XA1E-BV413RH-EMO			

Button color is bright red (RH).For detailed specifications and instructions, see page 15.

ø22mm XW Series EMO Switch (Pushlock Turn Reset Switch)

ø22mm XW Series EMO Switch (Pus	shlock Turn Rese		Package Quantity: 1	
Chana	NC Main	NO Monitor	Par	t No.
Shape	Contact	Contact	IP20 Fingersafe Terminal	w/Terminal Cover
ø40mm Mushroom	1NC	_	XW1E-BV401MFRH-EMO	XW1E-BV401MRH-EMO
	2NC	—	XW1E-BV402MFRH-EMO	XW1E-BV402MRH-EMO
	3NC	_	XW1E-BV403MFRH-EMO	XW1E-BV403MRH-EMO
TI IT	4NC	_	XW1E-BV404MFRH-EMO	XW1E-BV404MRH-EMO
	1NC	1NO	XW1E-BV411MFRH-EMO	XW1E-BV411MRH-EMO
EMI	2NC	1NO	XW1E-BV412MFRH-EMO	XW1E-BV412MRH-EMO
.⊕⊜(€@)⊖	3NC	1NO	XW1E-BV413MFRH-EMO	XW1E-BV413MRH-EMO
	2NC	2NO	XW1E-BV422MFRH-EMO	XW1E-BV422MRH-EMO

• Button color is bright red (RH).

• For detailed specifications and instructions, see page 21.

ø22mm HW Series EMO Switches (Screw Terminal) (Pushlock Turn Reset Switch)

Package Quantity: 1

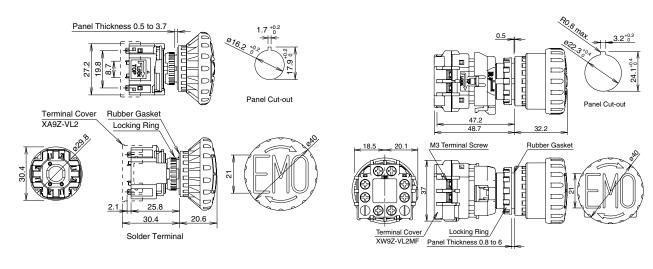
Shape	Contact Arrangement	Part No.	Button Color
ø40mm Mushroom	1NC	HW1B-V401R-EMO	
	1NO-1NC	HW1B-V411R-EMO	Ded anti-
	2NC	HW1B-V402R-EMO	Red only
	2NO-2NC	HW1B-V422R-EMO	

• For detailed specifications and instructions, see page 34.

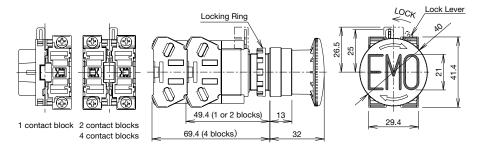
Dimensions

ø16mm XA Series EMO Switches





ø22mm HW Series EMO Switches



All dimensions in mm.

SEMI EMO Switch Guards

The combination of IDEC's EMO switch guards and emergency stop switches are approved by TÜV Rheinland for compliance with SEMI S2 standards.

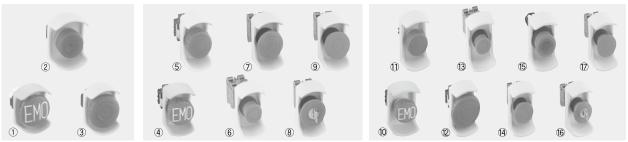
SEMI S2-compliant Combinations

EMO Switch Guard	Applicable Emergency Stop Switches			
XA9Z-KG1	XA1E-BV4****-EMO (①), XA1E-BV3 (②), XA1E-LV3 (③), XA1E-BV4 (③), XA1E-LV4 (③)			
HW9Z-KG3	XW1E-BV4****-EMO (④), XW1E-BV4 (⑤), XW1E-LV4 (⑤), XW1E-TV4 (⑤), HW1B-V3 (⑥), HW1B-V4 (⑦), HW1B-X4 (⑧), HW1B-Y2 (⑨)			
HW9Z-KG4	XW1E-BV4****-EMO (@), XW1E-BV4 (①), XW1E-LV4 (①), XW1E-TV4 (①), XW1E-BV5 (②) HW1B-V3 (③), HW1B-V4 (⑭), HW1E (⑮), HW1B-X4 (⑯), HW1B-Y2 (⑦)			
HW9Z-KG5	XW1E-BV4****-EMO (18), XW1E-BV4 (19), XW1E-LV4 (19), XW1E-TV4 (19), XW1E-BV5 (20), HW1B-V3 (20), HW1B-V4 (20), HW1B-V4 (20), HW1B-Y2 (20)			

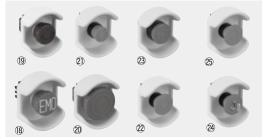
XA9Z-KG1

HW9Z-KG3

HW9Z-KG4



HW9Z-KG5



Note:

EMO switch guards have been designed for applications in semiconductor manufacturing equipment only. Do not use EMO switch guards with emergency stop switches which are installed on machine tools or food processing machines. (Machinery Directive of the European Commission and IEC 60204-1 require that emergency stop switches be installed in a readily accessible area, and the usage of switch guards is not permitted.)

About SEMI

SEMI is an international industry association whose member companies produce materials, equipment, and related technology for manufacturing semiconductor, flat panel display (FPD), and micro-electromechanical systems (MEMS) products. The SEMI safety guideline was published for the semiconductor industry and it is observed with the same importance as standards.

SEMI S2-0706, 12.1 describes as follows; "The equipment should have an 'emergency off' (EMO) circuit. The EMO actuator (e.g., button), when activated, should place the equipment into a safe shutdown condition, without generating any additional hazard to personnel or the facility." Because the semiconductor environment involves solvents and chemicals in many cases, some of which are toxic, interrupting the power source may cause secondary accidents. SEMI safety guideline requires the installation of an emergency off switch which disconnects only the part responsible for the hazardous situation, and maintains the functions of safety-related devices (e.g., smoke detectors, gas/water leak detectors, pressure measurement devices, etc.).

Emergency off buttons should be located or guarded to minimize accidental activation (SEMI S2-0706, 12.5.1). The emergency off button should be red and mushroom shaped. A yellow background for the EMO should be provided (SEMI S2-0706, 12.3).

 Location of EMO switches on semiconductor manufacturing equipment Acceptance criteria: controls should not be located above 1638 mm (64.5 in.) or below 838 mm (33 in (SEMI S8-0705, 9.1.2). 	
 No operation or regularly scheduled maintenance location should require	1638 mm
more than 3 m (10 feet) travel to an EMO button (S2-0706, 12.5.2).	maximum
(3 m maximum) (3 m maximum)	838 mm
EMO button	minimum



SEMI S2 Compliant Switch Guards

Switch Guards

Package Quantity: 1

Series	Description & Shape	Part No.	Applicable	Remarks
Genes		ranno.	Switches	
ø16mm XA Series	ø16 mm EMO Switch Guard	XA9Z-KG1	XA1E-BV3 XA1E-BV4 XA1E-LV3 XA1E-LV4	 SEMI S2 compliant (The combination of IDEC's emergency stop switches and EMO switch guards are approved by TÜV Rheinland for compliance with SEMI S2 standard.)
	Ø22 mm EMO Switch Guard	HW9Z-KG1	XW1E-BV4 XW1E-LV4 XW1E-TV4 HW1B-V3 HW1B-V4 HW1B-X4 HW1B-Y2 HW1E-BV4 HW1E-LV4	SEMI S2-0703, 12.5.1 compliant. Widely used switch guard in many applications.
	ø22 mm EMO Switch Guard	HW9Z-KG2	XW1E-BV4 XW1E-LV4 XW1E-TV4 HW1B-V3 HW1B-V4 HW1B-X4 HW1B-X4 HW1E-BV4 HW1E-LV4	 SEMI S2-0703, 12.5.1 compliant. SEMATECH Application Guide for SEMI S2-93, 12.4. compliant. The round shape is effective to prevent inadvertent operation from any direction.
	ø22 mm EMO Switch Guard	HW9Z-KG3	XW1E-BV4 XW1E-LV4 XW1E-TV4 HW1B-V3 HW1B-V4 HW1B-X4 HW1B-X4 HW1B-Y2	 SEMI S2 compliant (The combination of IDEC's emergency stop switches and EMO switch guards are approved by TÜV Rheinland for compliance with SEMI S2 standard.) The smallest switch guard for ø22 series switches. Can be installed on FB control boxes.
ø22mm HW/XW Series	ø22 mm EMO Switch Guard	HW9Z-KG4*	XW1E-BV4 XW1E-BV5 XW1E-LV4 XW1E-TV4 HW1B-V3 HW1B-V4 HW1B-X4 HW1B-X4 HW1B-Y2 HW1E-BV4 HW1E-LV4	 SEMI S2 compliant (The combination of IDEC's emergency stop switches and EMO switch guards are approved by TÜV Rheinland for compliance with SEMI S2 standard.) SEMATECH Application Guide for SEMI S2-93, 12.4. compliant. Narrower than HW9ZKG5. Saves more space. Can be installed on FB control boxes. Available in white.
	ø22 mm EMO Switch Guard	HW9Z-KG5*	XW1E-BV4 XW1E-LV4 XW1E-TV4 XW1E-BV5 HW1B-V3 HW1B-V4 HW1B-X4 XW1B-Y2 HW1E-BV4 HW1E-LV4	 SEMI S2 compliant (The combination of IDEC's emergency stop switches and EMO switch guards are approved by TÜV Rheinland for compliance with SEMI S2 standard.) SEMATECH Application Guide for SEMI S2-93, 12.4. compliant. A nameplate can be installed. Available in white.

Specify a color code in place of *. Blank: yellow (Munsell 2.5Y8/10 or equivalent), -W: white (Munsell N9.5)
Material: polyamide (PA6), degree of protection: IP65 (IEC 60529)

SEMI EMO Switch Guards

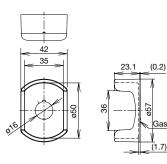
SEMI S2 Compliant Switch Guards

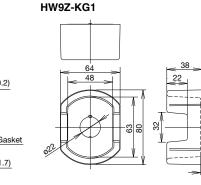
(1.7)

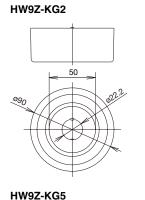
ø74

Dimensions









(0.2)

Gasket

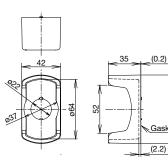
(2)

Projection



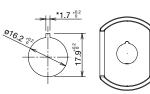
All dimensions in mm.

HW9Z-KG3



Panel Cut-out

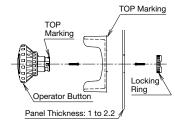
ø16mm



The * 1.7 $^{+0.2}_{-0}$ recess is for preventing rotation and not necessary when anti-rotation is not used.

Installation

ø16 mm



To tighten the locking ring, use locking ring wrench MT-100 and tighten to a torque of 0.88 N·m.

HW9Z-KG4

ø22mm

*3.2 *0

022

ø22 mm

TOP Marking

Operato

Panel Thickness: 1.2 to 4

To tighten the locking ring, use locking ring wrench MW9Z-T1 and tighten to a torque of 2.0 N·m.

Button

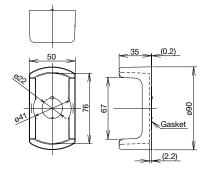
RO.8 Max

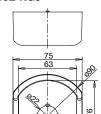
The * 3.2 $^{+0.2}_{0}$ recess is for preventing rotation and not necessary when anti-rotation is not used.

When anti-rotation is not required or when the panel cut-out does not have anti-rotation recess, remove the projection using pliers.

TOP Marking

Locking Ring







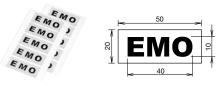
• Panel thickness: 1.2 to 4.0 mm (1.2 to 2.6 mm when using an HWAV nameplate)



Note: The height of the applicable switch and guard will be 3 mm or less as shown in the diagram on the right.

EMO Sticker

Part No.: HW9Z-EMO-NPP Color: Yellow (red legend) Package Quantity: 10



Nameplate (for ø22 mm Emergency Stop Switches)

			-	
Name	Legend	Part No.	Remarl	<s< td=""></s<>
For ø40mm Mushroom	EMERGENCY OFF	HWAV-74-Y	 Nameplate color: yellow Legend color: black 	



Stop Switches

Wider variety with yellow button, white guard and nameplate

According to SEMI S26-0308 Environmental, Health, and Safety Guideline for FPD Manufacturing Systems published in March 2008, the combination of a red button and yellow background cannot be used for switches that have only local or partial shut down functions. IDEC's yellow button switch, white switch guard, and nameplate can satisfy the requirement.

Stop Switches					
ø16mm X6 series Stop Switch Pushlock Pull or Turn Reset Unibody (Solder Terminal) Packag					
Description & Shape	Operator	NC Main Contact	Part No.		
(Photo: ø30mm Mushroom)	~20mm	1NC	AB6E-3BV01PY		
	ø30mm				

2NC

	10	1NC	AB6E-4BV01PY
€ () € () €	ø40mm	2NC	AB6E-4BV02PY

• Pushlock pull or turn reset is locked when pressed, and reset when pulled or turned clockwise.

• Do not use yellow stop switches as emergency stop switches.

• See page 8 for specifications and instructions.

ø16mm XA series Stop Switch Pushlock Pull or Turn Reset Unibody (Solder Terminal)

Package quantity: 1

AB6E-3BV02PY

Description & Shape	Operator	NC Main Terminal	Part No.	
Description & Shape			IP40	IP65
(Photo: ø29mm Mushroom)	- 00	1NC	XA1E-BV3U01K①	XA1E-BV3U01①
	ø29mm	2NC	XA1E-BV3U02K①	XA1E-BV3U02①
	~ 1 0mm	1NC	XA1E-BV4U01K①	XA1E-BV4U01①
€ ((@ →	ø40mm	2NC	XA1E-BV4U02K①	XA1E-BV4U02①

• Specify button color code Y (yellow) or N (gray) in place of ① in the Part No.

Pushlock pull or turn reset is locked when pressed, and reset when pulled or turned clockwise.

• Solder/tab 110 terminal is available. To order, insert "T" before the Y in the Part No. Example: XA1E-BV3U02KY→XA1E-BV3U02KTY

· See page 13 for specifications and instructions.

ø16mm XA series Stop Switch Pushlock Pull or Turn Reset with Removable Contact Block

Package quantity: 1

Description & Ohene	NC Main	NO Monitor	Part No.	
Description & Shape	Contact	Contact	Solder Terminal	PCB Terminal
ø29mm Mushroom	1NC	_	XA1E-BV301①	XA1E-BV301V①
	2NC	_	XA1E-BV302①	XA1E-BV302V①
200	3NC		XA1E-BV303①	XA1E-BV303V①
	4NC		XA1E-BV304①	XA1E-BV304V①
	1NC	1NO	XA1E-BV311①	XA1E-BV311V①
	2NC	1NO	XA1E-BV312①	XA1E-BV312V①
	3NC	1NO	XA1E-BV313①	XA1E-BV313V①
ø40mm Mushroom	1NC	_	XA1E-BV401Y	XA1E-BV401VY
	2NC		XA1E-BV402Y	XA1E-BV402VY
	3NC		XA1E-BV403Y	XA1E-BV403VY
	4NC	_	XA1E-BV404Y	XA1E-BV404VY
	1NC	1NO	XA1E-BV411Y	XA1E-BV411VY
_	2NC	1NO	XA1E-BV412Y	XA1E-BV412VY
	3NC	1NO	XA1E-BV413Y	XA1E-BV413VY

• Specify button color code Y (yellow) or N (gray) in place of ① in the Part No.

• Pushlock pull or turn reset is locked when pressed, and reset when pulled or turned clockwise.

• Terminal cover (XA9Z-VL2) is not supplied and must be ordered separately.

· See page 15 for specifications and instructions.



Stop Switches

ø22mm XW series Stop Switches Pushlock Pull / Turn Reset (Screw Terminal)

Package quantity: 1

Package quantity: 1

Description & Chang	Main Contact Monitor Contact	Monitor	Part No.	
Description & Shape		Contact	IP20 Terminal	w/Terminal Cover
ø40mm Mushroom	1NC	_	XW1E-BV401MFY	XW1E-BV401MY
	2NC	_	XW1E-BV402MFY	XW1E-BV402MY
	3NC	—	XW1E-BV403MFY	XW1E-BV403MY
	4NC	_	XW1E-BV404MFY	XW1E-BV404MY
	1NC	1NO	XW1E-BV411MFY	XW1E-BV411MY
	2NC	1NO	XW1E-BV412MFY	XW1E-BV412MY
	3NC	1NO	XW1E-BV413MFY	XW1E-BV413MY
	2NC	2NO	XW1E-BV422MFY	XW1E-BV422MY

• Pushlock, pull or turn reset is locked when pressed, and reset when pulled or turned clockwise.

• Specify IP20 terminal or terminal cover with the Part No.

• IP20 terminal type can be connected using solid wires only.

• See page 21 for specifications and instructions.

ø22mm HW series Stop Switches

Part No. Contact **Description & Shape** Configuration ø29mm Mushroom ø60mm Jumbo Mushroom ø40mm Mushroom Pushlock Turn Reset (Photo: ø29mm 1NC HW1B-V301Y HW1B-V401Y HW1B-V501Y Mushroom) 1NO-1NC HW1B-V311Y HW1B-V411Y HW1B-V511Y 2NC HW1B-V302Y HW1B-V402Y HW1B-V502Y **@@@@(€**∋ 2NO-2NC HW1B-V322Y HW1B-V422Y HW1B-V522Y Push-Pull ø40mm Mushroom 1NC HW1B-Y201Y (2-position) 1NO-1NC HW1B-Y211Y 2NC HW1B-Y202Y **@@@@((**⊖

• Pushlock turn reset is locked when pressed, and reset when turned clockwise.

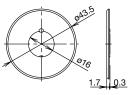
• Push-pull is a 2-position switch which is maintained in both pressed and reset (pull) positions.

• See page 32 for specifications and instructions.

Nameplates (White)							
Shape	Description	Part No.	Material	Plate Color	Legend		
For ø16mm Series	For ø29mm Mushroom	HAAV-0-W					
	For ø49mm Mushroom	HAAV4-0-W					
For ø22mm Series	For ø40mm Mushroom	HWAV-0-W	Polyamide	White (Munsell N9.5)	Blank		
	For ø60mm Mushroom	HWAV5-0-W					

Dimensions

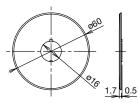
For ø16mm Series (Nameplate for ø29mm Mushroom)



Panel thickness: 0.5 to 2 mm when using a nameplate

www.

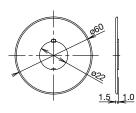
(Nameplate for ø40mm Mushroom)



Panel thickness: 0.5 to 2 mm

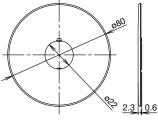
when using a nameplate

For ø22mm Series (Nameplate for ø40mm Mushroom)



Panel thickness: 0.8 to 4.5 mm when using a nameplate

(Nameplate for ø60mm Mushroom)



Panel thickness: 0.8 to 4 mm when using a nameplate

Switch Guard (White)					
Description & Shape	Part No.	Remarks			
For ø22mm HW/XW Series	HW9Z-KG4-W	 Inside diameter ø76mm Space-saving, 50 mm-wide. 			
For ø22mm HW/XW Series	HW9Z-KG5-W	• Inside diameter ø76mm			

Specifications and other descriptions in this brochure are subject to change without notice.

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