

# HG1F

## Operator Interface



# Clear and legible display of up to 300 × Functions comparable to large operator



- 500 cd/m² high-contrast LCD (monochrome)
   (luminance according to LCD manufacturer's specifications)
- Clear display of 300 × 100 pixels
- 16 brightness levels
- Windows® fonts can be displayed.

#### A choice of three frame colors



- WindO/I-NV2 software for easy screen design.
- Compatible with HG2F/3F/4F/2S

Easy

 Various communication drivers and user communication functions enable direct connection to PLCs, barcode readers, printers, and other peripherals.

# 100 pixels interfaces



#### Analog touch panel enables flexible screen layout

Objects can be expanded infinitely from the minimum switch size of  $16 \times 16$  pixels and placed anywhere on the screen.



## Thin body — Only 35.3mm deep behind the panel

Small, thin housing fits into narrow mounting spaces. Vertical installation and scrolling text display are also possible.



### Multi-lingual capabilities

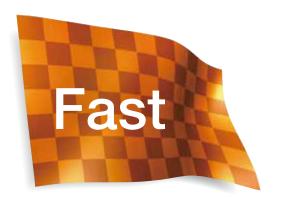
Many languages can be displayed, such as English, simplified and traditional Chinese, Korean, European languages, central European languages, Baltic, and Cyrillic.

### **High-speed 1:N communication**

One host can connect a maximum of 16 HG1F, HG2F, HG3F, HG4F, and HG2S operator interfaces in an O/I link network.



When using the HG1F RS-485/422 version as a slave, the O/I link unit is not needed.



- RISC processor is employed for a high internal processing speed.
- Quick response in operation and display
- 1 MB user memory size (including optional fonts)

#### **Interface Specifications**

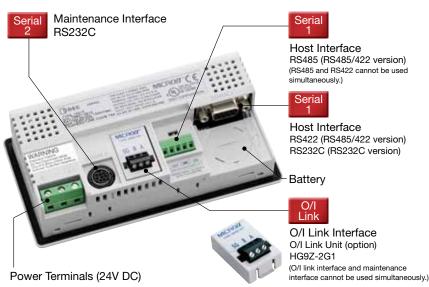


Photo shows the RS485/422 version equipped with the optional O/I link unit. The RS232C version does not have the host interface RS485 communication port.

## HG1F Operator Interface

#### Clear legible display of $300 \times 100$ pixels Multiple functions comparable to larger operator interfaces

- High-contrast monochrome LCD, super bright 500 cd/m<sup>2</sup> (luminance according to LCD manufacturer's specifications)
- 16 adjustable brightness levels
- All Windows® fonts can be displayed.
- High-performance CPU ensures quick response in operation and display.
- Analog touch panel enables flexible screen layout.
- Vertical display is possible.
- User communication functions enable connection to barcode readers and other peripherals.
- High-speed O/I link function enables connection to a maximum of 16 HG units to a host, using optional O/I link unit HG9Z-2G1.
- Thin housing style only 35.3mm deep behind the panel
- WindO/I-NV2 software is used for easy screen design.
- Compatible with IDEC HG2F, HG3F, HG4F, and HG2S displays.
- Multilingual capabilities, such as English, simplified and traditional Chinese, Korean, and central European languages.
- UL, c-UL listed (except silver bezel), EN compliant







#### HG1F

Display Screen	Operation	Maintenance Interface	Host Interface	Housing/Bezel Color	Part No.	Remarks
				Light gray	HG1F-SB22BF-W	UL, c-UL, CE
	Touch screen	RS232C -	RS232C	Dark gray	HG1F-SB22BF-B	UL, c-UL, CE
4.6-inch STN monochrome LCD				Silver	HG1F-SB22BF-S	CE
			RS485/422	Light gray	HG1F-SB22YF-W	UL, c-UL, CE
				Dark gray	HG1F-SB22YF-B	UL, c-UL, CE
				Silver	HG1F-SB22YF-S	CE

Note: Each HG1F operator interface is supplied with four mounting clips SLD-K02 and one battery HG9Z-XR1.

#### Ontions

Ориона	Options						
Name	Part No.	Ordering No.	Description	Length	Connector to the Host	Mode	
	HG9Z-XC183		For IDEC's MicroSmart, OpenNet Controller, port 2	3m	Mini DIN 8-pin	RS232C	
	FC4A-KC1C		For IDEC's MicroSmart, port 1	5m	Mini DIN 8-pin	RS232C	
	HG9Z-XC11	15	For IDEC's FA-3S SIF2	5m	Dsub 9-pin female	RS232C	
DI O O · · · · · · · · ·	HG9Z-XC245		For Mitsubishi FX direct connection	5m	Mini DIN 8-pin	RS422	
PLC Connection Cable	HG9Z-XC255		For Mitsubishi A/QnA direct connection	5m	Dsub 25-pin female	RS422	
(Note 1)	HG9Z-XC265		For Mitsubishi Q series direct connection	5m	Mini DIN 6-pin	RS232C	
(Note 1)	HG9Z-XC145		For Mitsubishi computer link unit	5m	Dsub 25-pin female	RS232C	
	HG9Z-XC155		For OMRON link unit	5m	Dsub 25-pin female	RS232C	
	HG9Z-XC203		For Mitsubishi computer link unit	3m	Dsub 9-pin female	RS232C	
	HG9Z-XC213		For OMRON CPU unit RS232C interface (except C20H, 28H, 40H)	3m	Dsub 9-pin female	RS232C	
Maintenance Cable	HG9Z-XCM22		D-sub 9-pin female connector to connect to computer (2m long) (Note 2)				
Protective Sheet	HG9Z-1D HG9Z-1DPN05		For protecting the HG1F screen (5 pcs/pack)				
O/I Link Unit	Application Software SW1A-W1C		Communication unit for O/I link				
Application Software Automation Organizer			Includes WindO/I-NV2 (English/Japanese/Chinese) on CD. PDF files of English/Japanese/Chinese manuals are stored on the CD.				
User's Manual	HG9Y-B111	9	English				

Note 1: For cable connection diagrams, see the host interface manual which is stored on the Automation Organizer. Also visit our website at

Note 2: Computer link cable 4C (FC2A-KC4C) for IDEC's MicroSmart and OpenNet Controller is also applicable.

#### Replacement Parts

Name	Part No.	Ordering No.	Description
Replacement Backlight (CCFL)	HG9Z-1FB		One backlight is supplied with HG1F.
Mounting Clip	SLD-K02	SLD-K02PN10	10 pcs/pack (four pieces are supplied with HG1F)
Replacement Battery	HG9Z-XR1		Lithium battery CR2032 (one battery is supplied with HG1F)



#### **General Specifications**

Rated Power Voltage         24V DC           Power Consumption         20.4 to 28.8V DC           Power Inrush Current         20A maximum           Allowable Momentary Power Interruption         10 ms minimum           Dielectric Strength         1,000V AC, 10 mA, 1 minute between power and FG terminals (500V DC megger)           Backup Battery         CR2032 lithium primary battery Life approx. 4 years (25°C)           Operating Temperature         0 to +50°C (no freezing)           Operating Humidity         10 to 90% RH (no condensation)           Storage Temperature         -20 to +60°C (no freezing)           Storage Humidity         10 to 90% RH (no condensation)           Storage Humidity         10 to 90% RH (no condensation)           Vibration Resistance (damage limits)         2 (IEC 60664-1)           Vibration Resistance (damage limits)         10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes           Shock Resistance (damage limits)         147 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes           Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)         IEC610004-4           Electrostatic Discharge         ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)         IEC61000-4-2           Mounting         Panel mounting	districtal operations			
Power Consumption         10W maximum           Power Inrush Current         20A maximum           Allowable Momentary Power Interruption         10 ms minimum           Dielectric Strength         1,000V AC, 10 mA, 1 minute between power and FG terminals           Insulation Resistance         50 MΩ minimum between power and FG terminals (500V DC megger)           Backup Battery         CR2032 lithium primary battery Life approx. 4 years (25°C)           Operating Temperature         0 to +50°C (no freezing)           Operating Humidity         10 to 90% RH (no condensation)           Storage Temperature         -20 to +60°C (no freezing)           Storage Humidity         10 to 90% RH (no condensation)           Pollution Degree         2 (IEC 60664-1)           Corrosion Immunity         Atmosphere free from corrosive gases           Vibration Resistance (damage limits)         10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes           Shock Resistance (damage limits)         Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)           Noise Immunity         ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)         IEC61000-4-2           Electrostatic Discharge         ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)         IEC61000-4-2	Rated Power Voltage	24V DC		
Power Inrush Current         20A maximum           Allowable Momentary Power Interruption         10 ms minimum           Dielectric Strength         1,000V AC, 10 mA, 1 minute between power and FG terminals           Insulation Resistance         50 MΩ minimum between power and FG terminals (500V DC megger)           Backup Battery         CR2032 lithium primary battery Life approx. 4 years (25°C)           Operating Temperature         0 to +50°C (no freezing)           Operating Humidity         10 to 90% RH (no condensation)           Storage Temperature         -20 to +60°C (no freezing)           Storage Humidity         10 to 90% RH (no condensation)           Pollution Degree         2 (IEC 60664-1)           Corrosion Immunity         Atmosphere free from corrosive gases           Vibration Resistance (damage limits)         10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes           Shock Resistance (damage limits)         147 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes           Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)         IEC610004-4           Electrostatic Discharge         ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)         IEC61000-4-2           Mounting         Panel mounting           Degree of Protection	Power Voltage Range	20.4 to 28.8V DC		
Allowable Momentary Power Interruption  Dielectric Strength 1,000V AC, 10 mA, 1 minute between power and FG terminals  Insulation Resistance 50 MΩ minimum between power and FG terminals (500V DC megger)  Backup Battery CR2032 lithium primary battery Life approx. 4 years (25°C)  Operating Temperature 0 to +50°C (no freezing)  Operating Humidity 10 to 90% RH (no condensation)  Storage Temperature -20 to +60°C (no freezing)  Storage Humidity 10 to 90% RH (no condensation)  Pollution Degree 2 (IEC 60664-1)  Corrosion Immunity Atmosphere free from corrosive gases  10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  Shock Resistance (damage limits)  Past transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic Discharge ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)  Mounting Panel mounting  Degree of Protection IP65, NEMA Type 13 (operator)  Dimensions 147W × 76H × 39.3D mm	Power Consumption	10W maximum		
Power Interruption   10 ms minimum	Power Inrush Current	20A maximum		
Insulation Resistance  Backup Battery  CR2032 lithium primary battery Life approx. 4 years (25°C)  Operating Temperature  Oto +50°C (no freezing)  Operating Humidity  10 to 90% RH (no condensation)  Storage Temperature  2 (IEC 60664-1)  Corrosion Immunity  Atmosphere free from corrosive gases  Vibration Resistance (damage limits)  Shock Resistance (damage limits)  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-2)  Electrostatic Discharge  Degree of Protection  Dimensions  Discharge  CR2032 lithium primary battery Life approx. 4 years (25°C)  On freezing)  10 to 90% RH (no condensation)  2 (IEC 60664-1)  Corrosion Immunity  Atmosphere free from corrosive gases  10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, (Common ine: ±1 kV) (IEC 61000-4-4)  IEC61000-4-2  IEC61000-4-2  IEC61000-4-2  IEC61000-4-2  IEC61000-4-2  IEC61000-4-2  IEC61000-4-2  IEC61000-4-2  IEC61000-4-2		10 ms minimum		
Backup Battery  CR2032 lithium primary battery Life approx. 4 years (25°C)  Operating Temperature  Operating Humidity  Operating Humidity  10 to 90% RH (no condensation)  Storage Temperature  20 to +60°C (no freezing)  Storage Humidity  10 to 90% RH (no condensation)  Pollution Degree  2 (IEC 60664-1)  Corrosion Immunity  Atmosphere free from corrosive gases  10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  Shock Resistance (damage limits)  Shock Resistance (damage limits)  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic  Discharge  Discharge  Degree of Protection  IP65, NEMA Type 13 (operator)  Individual Agents Ag	Dielectric Strength	1,000V AC, 10 mA, 1 minute between power and FG terminals		
Life approx. 4 years (25°C)	Insulation Resistance			
Operating Humidity  Storage Temperature  -20 to +60°C (no freezing)  Storage Humidity  10 to 90% RH (no condensation)  Pollution Degree  2 (IEC 60664-1)  Corrosion Immunity  Atmosphere free from corrosive gases  10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  Shock Resistance (damage limits)  Shock Resistance (damage limits)  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic Discharge  Mounting  Panel mounting  Degree of Protection  10 to 90% RH (no condensation)  20 to 460°C (no freezing)  Atmosphere free from corrosive gases  10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  I47 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Common mode: Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-4)  Electrostatic Discharge  ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)  Mounting Panel mounting  Degree of Protection IP65, NEMA Type 13 (operator)	Backup Battery			
Storage Temperature	Operating Temperature	0 to +50°C (no freezing)		
Storage Humidity Pollution Degree 2 (IEC 60664-1)  Corrosion Immunity Atmosphere free from corrosive gases 10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  Shock Resistance (damage limits)  Shock Resistance (damage limits)  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic Discharge  ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)  Mounting Panel mounting  Degree of Protection  Inc. 10 to 90% RH (no condensation)  10 to 90 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s² (possion each of three mutually perpendicular axes  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, IEC610004-4  (IEC 61000-4-4)  Electrostatic Discharge  ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)  Mounting  Panel mounting  Degree of Protection  IP65, NEMA Type 13 (operator)	Operating Humidity	10 to 90% RH (no condensation)		
Pollution Degree 2 (IEC 60664-1)  Corrosion Immunity Atmosphere free from corrosive gases  Vibration Resistance (damage limits) 10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  Shock Resistance (damage limits) 147 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic Discharge	Storage Temperature	-20 to +60°C (no freezing)		
Corrosion Immunity  Atmosphere free from corrosive gases  Vibration Resistance (damage limits)  Shock Resistance (damage limits)  10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s², 2 hours per axis on each of three mutually perpendicular axes  147 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic Discharge  ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)  Mounting Panel mounting  Degree of Protection  Dimensions  147W × 76H × 39.3D mm	Storage Humidity	10 to 90% RH (no condensation)		
Vibration Resistance (damage limits)  Shock Resistance (damage limits)  147 m/s², 2 hours per axis on each of three mutually perpendicular axes  147 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes  147 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic Discharge  ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)  Mounting Panel mounting  Degree of Protection  Dimensions  147 W × 76H × 39.3D mm	Pollution Degree	2 (IEC 60664-1)		
Vibration Resistance (damage limits)  Shock Resistance (damage limits)  147 m/s², 2 hours per axis on each of three mutually perpendicular axes  147 m/s², 11 ms, 5 shocks on each of three mutually perpendicular axes  Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)  Electrostatic Discharge  ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)  Mounting Panel mounting  Degree of Protection  Dimensions  147W × 76H × 39.3D mm	Corrosion Immunity	Atmosphere free from corrosive gases		
(damage limits)         perpendicular axes           Noise Immunity         Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)           Electrostatic         ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)           Mounting         Panel mounting           Degree of Protection         IP65, NEMA Type 13 (operator)           Dimensions         147W × 76H × 39.3D mm		9.8 m/s <sup>2</sup> , 2 hours per axis on each of three mutually		
Common mode: Level 3,   Power terminals: ±2 kV,   Communication line: ±1 kV				
Electrostatic         Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)         IEC61000-4-2           Mounting         Panel mounting           Degree of Protection         IP65, NEMA Type 13 (operator)           Dimensions         147W × 76H × 39.3D mm	Noise Immunity	Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV	IEC610004-4	
Degree of Protection         IP65, NEMA Type 13 (operator)           Dimensions         147W × 76H × 39.3D mm		Level 3, (contact ±6 kV, air ±8 kV)	IEC61000-4-2	
Dimensions 147W × 76H × 39.3D mm	Mounting	Panel mounting		
	Degree of Protection	IP65, NEMA Type 13 (operator)		
Weight (approx.) 280g	Dimensions	147W × 76H × 39.3D mm		
	Weight (approx.)	280g		

#### **Operation Specifications**

Switching Element	Analog resistive membrane
Operating Force	0.2 to 0.8N
Mechanical Life	1,000,000 operations
Acknowledge Sound	Electronic buzzer

#### **Function Specifications**

Screen Types	Base screen, popup screen, system screen		
No. of Screens	Base screen: 3000 max., popup screen: 3000 max.		
User Memory	1 MB (including expansion fonts)		
Parts	Bit Button, Word Button, Goto Screen Button, Print Button, Key Button, Multi Switch Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Multi Command, Print Command, Screen Script Command, Timer		
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±30 sec per month (at 25°C)		
Power Failure Backup Data	Calendar, log data, keep internal relay, keep internal register		
Battery Life	Recommended replacement span: 4 years (at 25°C)		

#### **Display Specifications**

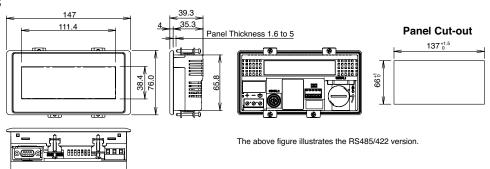
Effective Display Display Resolution LCD Life Contrast Adjustn Backlight Backlight Life Backlight Contro Backlight Replace	nent	111.4W × 38.4H mm 300W × 100H pixels 50,000 hours minimum Possible in steps using the front touch screen Cold-cathode tube 50,000 hours nominal (Note) Automatic OFF	
Display Resolution LCD Life Contrast Adjustin Backlight Backlight Life Backlight Control	nent	50,000 hours minimum  Possible in steps using the front touch screen  Cold-cathode tube  50,000 hours nominal (Note)	
LCD Life Contrast Adjustn Backlight Backlight Life Backlight Contro	ment	Possible in steps using the front touch screen Cold-cathode tube 50,000 hours nominal (Note)	
Backlight Life Backlight Contro	ol	Cold-cathode tube 50,000 hours nominal (Note)	
Backlight Life Backlight Contro		50,000 hours nominal (Note)	
Backlight Contro		, ,	
		Automatic OFF	
Backlight Replace	cement	Automatic OFF	
		Possible	
1/4	1 size	$8\times8$ pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)	
Display Character Size	? size	8 × 16 pixels (Western European language ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code) 16 × 32 pixels, 24 × 48 pixels, 32 × 64 pixels (Western European language: ISO 8859-1)	
Ful	II size	$16 \times 16$ pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)	
Do	uble size	$32\times32$ pixels (Japanese JIS first level characters, Mincho font)	
1/4	1 size	37 characters × 12 lines	
Quantity of 1/2	2 size	37 characters × 6 lines	
Characters Ful	II size	18 characters × 6 lines	
Do	uble size	9 characters × 3 lines	
Character Magnification		0.5, 1, 2, 3, 4, and 8 vertically and horizontally	
Character Attribute		Blink (1 or 0.5 sec period), reverse, bold, shadowed	
Graphics Type		Straight line, polyline, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image	
Window Display		3 popup screens + 1 system screen	

Note: The backlight life refers to the time until the surface brightness reduces to a half after using continuously at room temperatures.

#### **Interface Specifications**

	Ele	ectrical Characteristics	EIA RS232C compliant
ျ	Tra	ansmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps
3S232C	Sy	nchronization	Asynchronous
RS	Cc	mmunication Method	Half or full duplex
	Cc	ontrol System	Hardware control or none
	Cc	onnector	D-sub 9-pin female connector
	Ele	ectrical Characteristics	EIA RS485/RS422 compliant
38485/RS422	Tra	ansmission Speed	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps
RS	Sy	nchronization	Asynchronous
85/	Cc	ommunication Method	Half or full duplex
3S4	Cc	ontrol System	Hardware control or none
	Co	onnector	RS485: D-sub 9-pin female connector RS422: 5-pole terminal block
	ء	Electrical Characteristics	EIA RS232C compliant
Maintenance	Communication	Transmission Speed	9600, 19200, 38400, 57600, 115200 bps
tena	ij	Synchronization	Asynchronous
lain	Ē	Communication Method	Half duplex, proprietary protocol
_	8	Connector	Mini DIN 8-pin connector
	_	Electrical Characteristics	EIA RS485 compliant
ᆂ	atio	Transmission Speed	19200, 38400, 57600, 115200 bps
O/I Link	uni	Synchronization	Asynchronous
Ò	Communication	Communication Method	Half duplex, proprietary protocol
	Ŏ	Connector	Special connector

#### Dimensions



All dimensions in mm.



Specifications and other descriptions in this brochure are subject to change without notice.



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